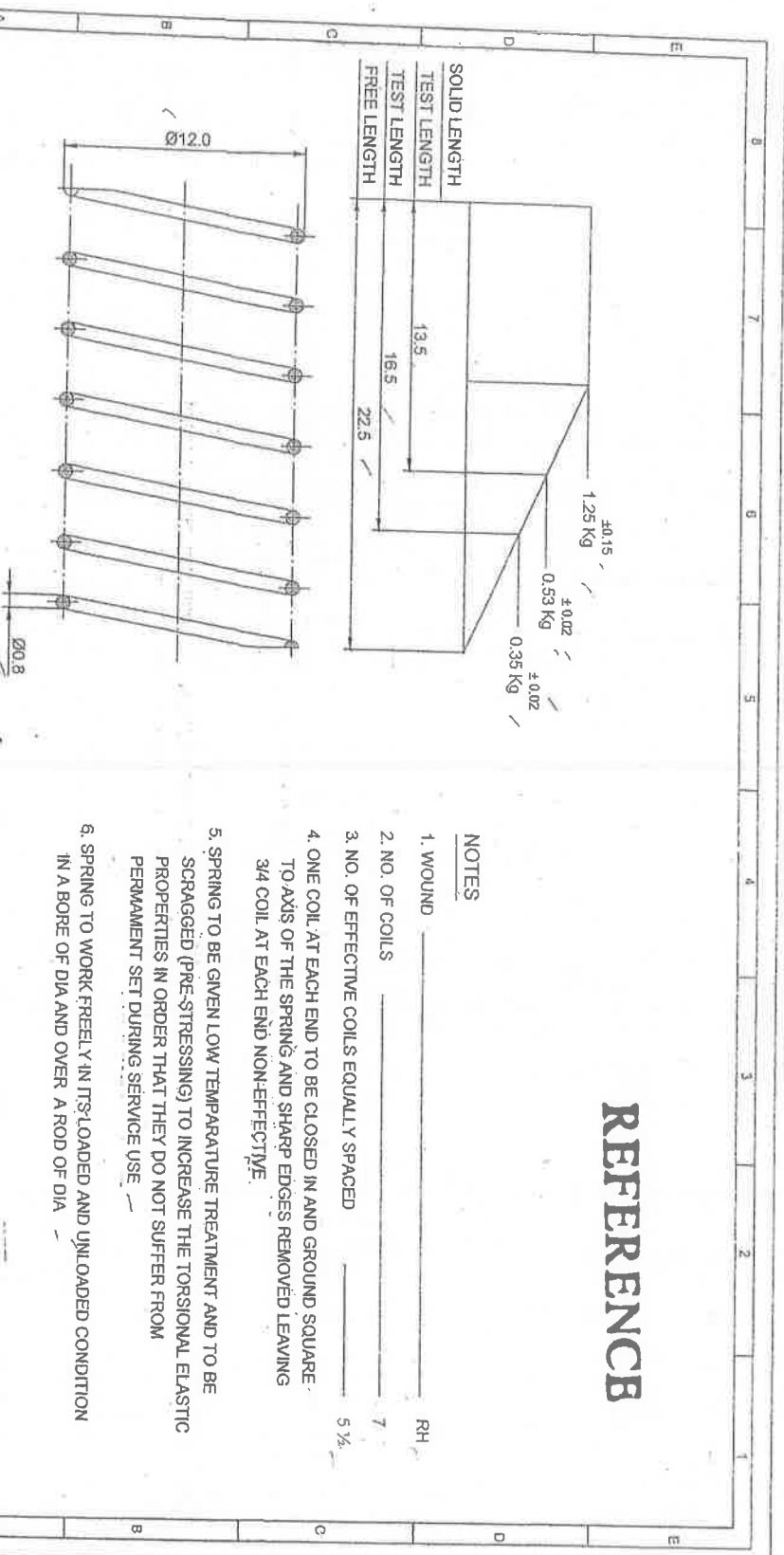


Received in the Annual, February No. 11
All 4113 dated 01 Jan 16



REFERENCE

NOTES

1. WOUND _____ RH
2. NO. OF COILS _____ 7
3. NO. OF EFFECTIVE COILS EQUALLY SPACED _____ 5 1/2
4. ONE COIL AT EACH END TO BE CLOSED IN AND GROUND SQUARE TO AXIS OF THE SPRING, AND SHARP EDGES REMOVED LEAVING 3/4 COIL AT EACH END NON-EFFECTIVE.
5. SPRING TO BE GIVEN LOW TEMPERATURE TREATMENT AND TO BE SCRAGGED (PRE-STRESSING) TO INCREASE THE TORSIONAL ELASTIC PROPERTIES IN ORDER THAT THEY DO NOT SUFFER FROM PERMANENT SET DURING SERVICE USE.
6. SPRING TO WORK FREELY IN ITS LOADED AND UNLOADED CONDITION IN A BORE OF DIA AND OVER A ROD OF DIA.

PROTECTIVE FINISH- ELECTROPLATED COATING OF ZINC 0.03mm THICK TO IS:1573

DCA NE 536004-1450									
SCALE: 5:1		DIMENSIONS ARE IN mm		TOL		D.S.CAT No		ASSY DRG. No.: NASK 10682	
IDEN		IDEN <i>Alber</i>		TCD		CONP. <i>✓</i>		CHD. <i>✓</i>	
PASSED <i>98/11/90</i>		APPROVED <i>✓</i>		TRENDS TO CONFINER 4218		GEN.SPEC: IS-2102		DTE GEN OF NAVAL	
MATL SPEC AMENDED		ARD2484		STORE SPEC NO.		STORE REF. No.		ARMAMENT INSPECTION	
DCA N2 ADDED		RAD2396		MATL STEEL		STORE SPEC NO.		IHQ, MOD (NAVY), N DELHI	
APPROVED		DGRAL		MATL SPEC: IS-4454 (P&D) 2.001 GRADE 5.M		GAUGE SCHEDULE No.			
BRIEF RECORD		AUTHORITY		INITIALS					
DATE		ZONE							
RNo									

SPRING



NASK 1068/2/3
(PROVISIONAL)