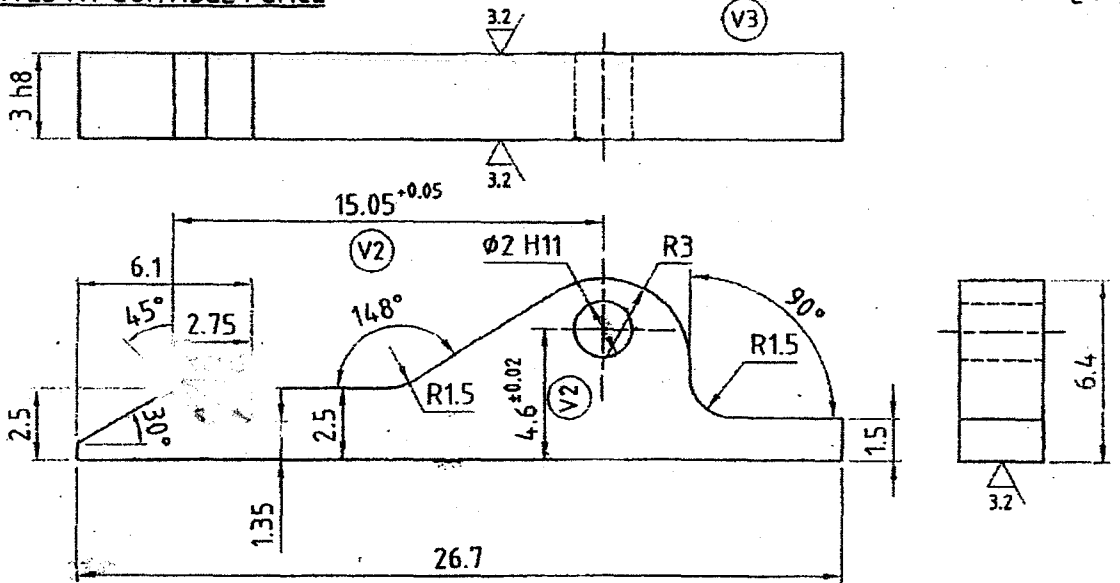


DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.

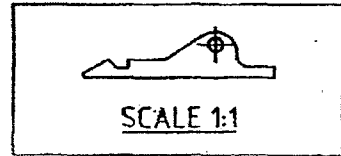
NOTE : MANUFACTURER'S INITIAL/COD No., YEAR OF MANUFACTURE
TO BE ENGRAVED AT SUITABLE PLACE

6.3 [3.2]

RIFLE FACTORY, ISHAPORE



MATL : IS:2507-1975 50 Cr4 V2 *ALTMATERIAL THROUGH MIMM ROUTE*
HEAT TREATMENT
HARDNESS : 400-450 VPN
SURFACE TREATMENT
PHOSPHATED TO SPECN. JSS-0465-01
1988 CLASS II OIL FINISH



TOL. ON FIT	TOL. IN mm
φ2 H11	+0.060 0.000
3 h8	0.000 -0.014

NOTES :

1. ALL DIMENSIONS ARE IN mm.
2. UNSPECIFIED TOLERANCES ARE AS PER FINE IS:2104
3. ALL SHARP EDGES TO BE SMOOTHLY ROUNDED OFF.
4. ONE SAMPLE TO BE TRIED BEFORE PLACING BULK ORDER.

Note : Redrawn without Change

24	EXTRACTOR LEFT	1	-	-	-	26.7x6.4x3			
P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS		
GEN. TOL. NOT SPECIFIED									
LINEAR DIMENSIONS									
0-6	±0.1	255/V3	DIM. 9.07 DELETED		01.11.01	2011	NAME DATE APPROVED		
6-30	±0.2	228/V2	DIM. 15.05±0.05 WAS 14.28±0.05 DIM. 4.6±0.02 WAS 4.6±0.1		18.06.01	DRN.	MAGRAWAL 25.01.11		
30-120	±0.3				31.07.98	EKO.	N.KOSTA 25.01.11		
120-315	±0.5				04.01.95		JWM/Shop		
315-1000	±0.8		DIM. 8.7±0.1 DELETED			JWM/DDO			
1000-2000	±1.2								
ANGULAR DIMENSIONS		INDEX	AMENDMENTS	SIG:†	DATE	JWM/DDO			
0-10°	±1°	EXTRACTOR LEFT 12 BORE MODIFIED PUMP ACTION GUN RIFLE FACTORY, ISHAPORE.					SEC.	M/C	JWM/TR
10-50°	±30°						SCALE	REF.DEMO.	
50-100°	±20°						REF.DRG.NO.		
±100°	±10°						DRG.No. PAG- 0055A		
UNMACHINED							SHEET NO. 1 OF 1 SHEETS		
▽	ROUGH								
▽▽	SMOOTH								
▽▽▽	FINISH								

REFERENCE GCF DRG.NO.: SG-056

MIM

PARTIAL COPY OF...
 SIGNED...
 DATE...
 THIS DATE...