

VENDOR QUALIFICATION CRITERIA FOR SD-OTE/AVR

SL No	NOMENCLATURE DRAWING NO & ITEM CODE	MANUFACTURING TECHNOLOGY & TESTING / INSPECTION FACILITIES REQUIRED TO PRODUCE THE ITEM	MUST BE POSSESSED BY THE VENDOR IN HIS OWN PREMISES (LIST OF PLANT & MACHINERY AND TESTING / INSPECTION FACILITIES TO BE SUBMITTED)	MAY BE POSSESSED BY THE VENDOR IN HIS OWN PREMISES (OR) MAY BE OUTSOURCED (NAME AND ADDRESS OF SUB CONTRACTOR, LIST OF PLANT & MACHINERY AND TESTING TO BE SUBMITTED)
1	1) Collar 432.40.035-3 LF No. 6206401171	Technology 1	Rubber Blending	Rubber Blending Machine
	2) Collar 432.40.036-2 LF No. 6206401172	Technology 2	Rubber Moulding	Injection Moulding Equipment
	3) Collar 432.40.037-2 LF No. 6206401173	Technology 3	Flash Cutting	Automated flash cutting machine for Moulded Collar.
	4) Collar 432.40.047-4 LF No. 6206401174	Test/Inspection 1	Mechanical Testing (Hardness, Density,	Mechanical Testing (Hardness, Density, Tensile)
	5) Collar 432.40.127-2 LF No. 6206401196	Test/Inspection 2	Polymer Testing, (Polymer identification & TGA)	Polymer Testing, (Polymer identification & TGA)
	6) Collar 432.40.143-2	Test/Inspection 3	Collar Leak and pressure Testing	Suitable test Rig for Collar Leak and Pressure Test
	Test/Inspection 4	Type Test / Performance Test	Suitable test Rig for Type Test / Performance Test of Collar	
	Test/Inspection 5	Dimensional Measurement	Dimensional inspection, Shadography, Thickness Gauges.	Shadography & Profile Projector


ANNACHAMY A
W/M/QA(OH)


JAGANATHAN J
JWM/QA(RIG-GA&OH)


B. CHIRANJEEVULU
JWM/QA(ML)

o/c

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3	SEAL & SPRING SET CQA(HV)5.43.002 LF No. 6206404054	Technology 1	Rubber Blending & Moulding		
		Technology 2	Spring Manufacturing	Spring Manufacturing	
		Technology 3	Flash Cutting	Automated flash cutting machine for Moulded Rubber.	
		Test/Inspection 1	Polymer Testing, (Polymer identification & TGA)		Polymer Testing, (Polymer identification & TGA)
		Test/Inspection 2	Type Test & Quality Test	Suitable test Rig for Type Test of Seal and spring set.	
		Test/Inspection 3	Mechanical Testing (Hardness, Density, Tensile, Spring Load Test)	Mechanical Testing (Hardness, Density, Tensile)	Spring Load Test
		Test/Inspection 4	Dimensional Measurement	Dimensional inspection	Shadograph and profile projector

Annachamy A
ANNACHAMY A
WM/QA(OH)

J. Jaganathan
JAGANATHAN J
JWM/QA(RIG-GA&OH)

B. Chiranjeevulu
B. CHIRANJEEVULU
JWM/QA(MI)

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2	SEAL & SPRING SET COA(HV)5.43.004 LF No. 6206404056	Technology 1	Rubber Blending & Moulding	--	
		Technology 2	Spring Manufacturing	Spring Manufacturing	
		Technology 3	Flash Cutting	Automated flash cutting machine for Moulded Rubber.	--
		Test/Inspection 1	Polymer Testing, (Polymer identification & TGA)	--	Polymer Testing, (Polymer identification & TGA)
		Test/Inspection 2	Type Test & Quality Test	Suitable test Rig for Type Test of Seal and spring set.	--
		Test/Inspection 3	Mechanical Testing (Hardness, Density, Tensile, Spring Load Test)	Mechanical Testing (Hardness, Density, Tensile)	Spring Load Test
		Test/Inspection 4	Dimensional Measurement	Dimensional inspection	Shadograph and profile projector



ANNACHAMY A
WM/QA(OH)


JAGANATHAN J
JWM/QA(RIG-GA&OH)


B. CHIRANJEEVULU
JWM/QA(ML)

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1	SEAL & SPRING SET COA(HV)5.51.002 LF No. 6206411115	Technology 1	Rubber Blending & Moulding		
		Technology 2	Spring Manufacturing	Spring Manufacturing	
		Technology 3	Flash Cutting	Automated flash cutting machine for Moulded Rubber.	
		Test/Inspection 1	Polymer Testing, (Polymer identification & TGA)		Polymer Testing, (Polymer identification & TGA)
		Test/Inspection 2	Type Test & Quality Test	Suitable test Rig for Type Test of Seal and spring set.	
		Test/Inspection 3	Mechanical Testing (Hardness, Density, Tensile, Spring Load Test)	Mechanical Testing (Hardness, Density, Tensile)	Spring Load Test
		Test/Inspection 4	Dimensional Measurement	Dimensional inspection	Shadograph and profile projector


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B. CHIRANJEEVULU
 JWM/QA(ML)