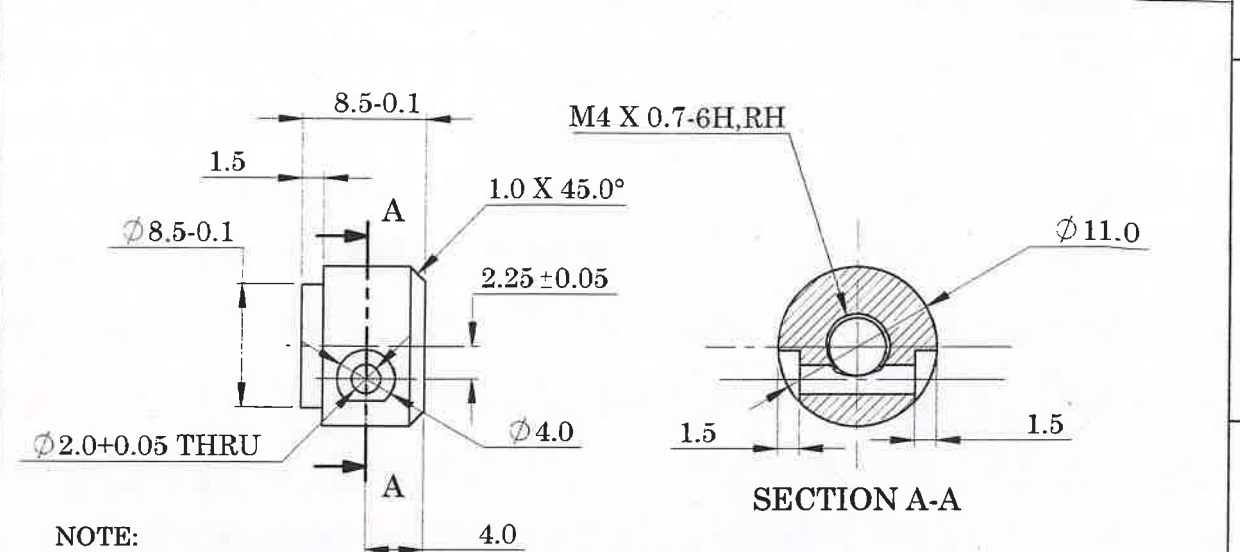


1	2	3	4
LSS	C	V	VV
V Q 0 0	4 0 0 0	7 0	2 0
C	SS	IC	DRG No.
2 0	1 0	1 0 1 2	2 1 0 1

GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



NOTE:

- 1.REMOVE ALL SHARP EDGES AND BURRS.
- 2.ANGULAR TOLERANCE IS 30' OR OTHERWISE STATED.
- 3.DIMENSIONS ARE TO BE READ AFTER APPLYING PROTECTIVE FINISH.
- 4.IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: DRDO-ARDE-MIM-TSP-051-2019.
- 5.HARDNESS BEFORE COATING: 300 TO 350 HV.
- 6.HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION No. AMS 2753C
COATING HARDNESS : 600 ± 100 HV.
COATING THICKNESS: 15 µm Min.
- 7.SURFACE FINISH ∇ ALL OVER UNLESS OTHERWISE SPECIFIED.

CONTROLLED COPY No.: 01

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: AKASH SIGN: *[Signature]* CHECKED MATERIAL: STEEL TO IS: 5517 - 1993, Gd40Ni6Cr4Mo3 (EN -24)

APPD. *[Signature]* FOR DIRECTOR DATE: 24/08/2022 PROTECTIVE FINISH: SEE NOTE

SEALED DATE: SHEET SIZE: A4 SCALE: 2:1 EST. MASS 4.34 gm TITLE: STOPPER SPRING RECOIL

DRG No.	2 1 0 1	0 1	0 2	0 2	0 7	0 0 4	0 0 D A
	IC	SS	S	AA	A	C	SST

9mm PART No. DS CAT No. AHSP