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 E-Draw
 5/12/23
 6/12/23
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NO : 8032/VR/P&M/OC(TC)

DATE : 01.12.2023

Sub: -Finalisation of Manufacturing Technology and Inspection/Testing facility required for Manufacturing of the items – Regarding of.
 Ref: - QC(TC) Section Letter of even No.,dtd.23.11.2023

With reference to above, the Manufacturing Technology and Inspection/Testing facilities as required for manufacturing of the following item(s) is/are reviewed and fixed by the Multi-Functional Team of Vendor Registration and the same information has been forwarded herewith for incorporating/uploading in Tender Enquiry/Master Item list of OFB Vendor Registration Portal.

Sl. No.	Item code	Nomenclature, Specification & Drawing No. of the Item	Manufacturing Technology	Inspection/Testing Facilities	CV required or Not
01	6330105100	NOSE FUZE TYPE A 670M (EMPTY) FOR 30MM BMP-II AMMN. TO CQA (A) DRG. NO. bw.3.140.039.cb/c, DC-34241-A, DT.24.9.87 (IN LOOSLY ASSEMBLED CONDITION) CONSISTING OF VARIOUS COMPONENTS AS PER ENCLOSED LIST (PASSED PROOF). PROGRAMME AND TEST PROCEDURE AS PER ALBUM NO. D-2040, SHEET NO.Bw.3.140.039 II M/c (12 SHEETS) DC-34241-A, DT.24.09.87.	<u>Essential:</u> 1. CNC Milling Center, 2. CNC Turning Center, 3. Drilling Facility, 4. Grinding Facility, 5. CNC automatic machine (min 6 axis) having capability to complete all operations of Plug (Component of A670M Fuze) in one or two settings, <u>Desirable:</u> 6. Vacuum furnace for Heat Treatment of Copper Spiral & other Components.	1. Surface Treatment Facility as per drawing, 2. Spinning Testing Facility, 3. Suitable in Process Testing Facility as per drawing, 4. Suitable Measuring Facility.	CV Required

Note: Machines at Sl. No.(1) to (5) are essential machineries and should be available in-house with the Vendor. Machine at sl. (6) is desirable and if not available in house, MOU should be available with firm where heat treatment will be done

This is for your information and necessary action please.

In this respect, QC(TC) Letter u/r may be treated as cancelled please.

Handwritten signature:
 DO/OC (PSC) 01/12/2023

TO:
 DO/PV(DM)