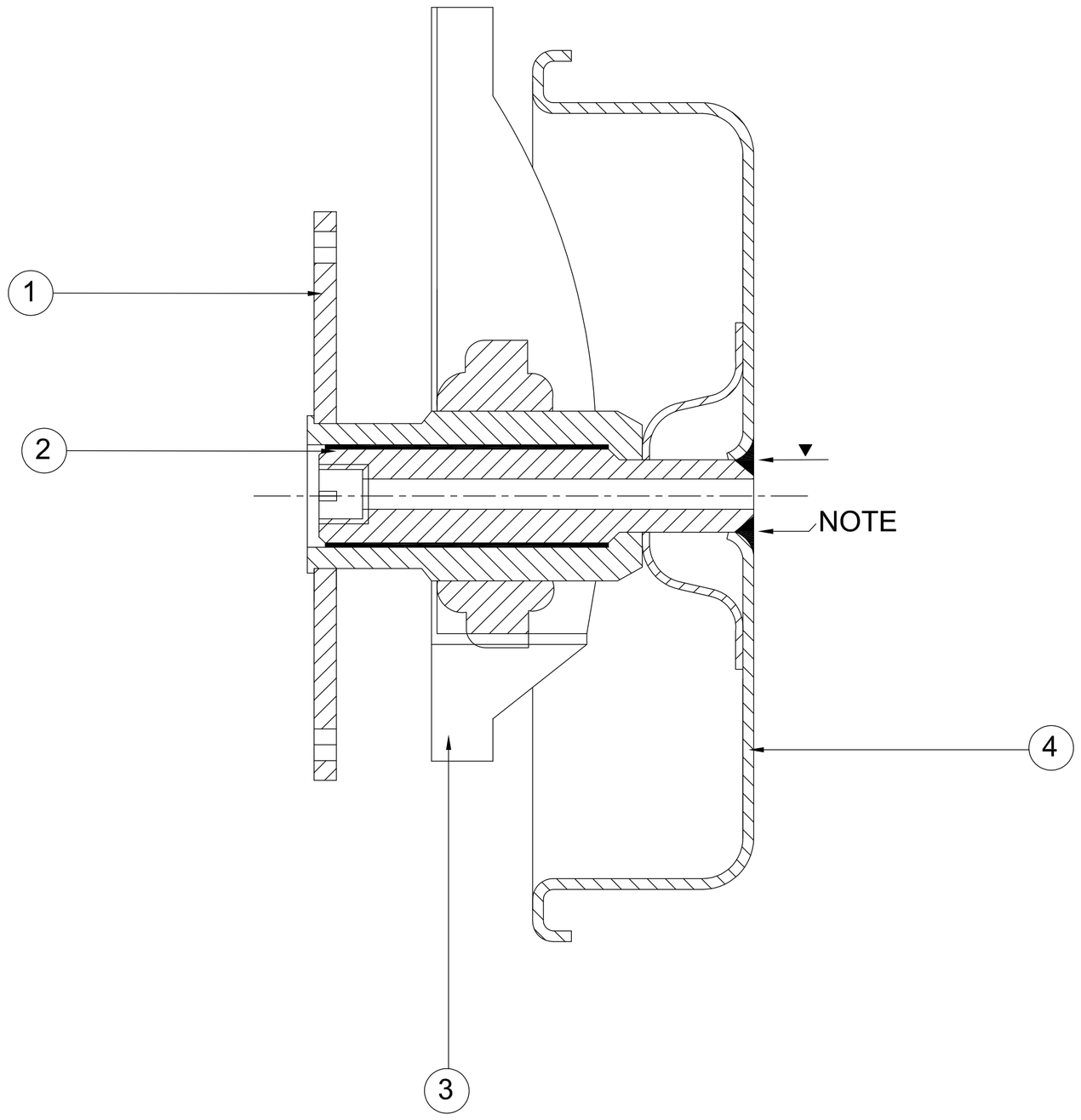
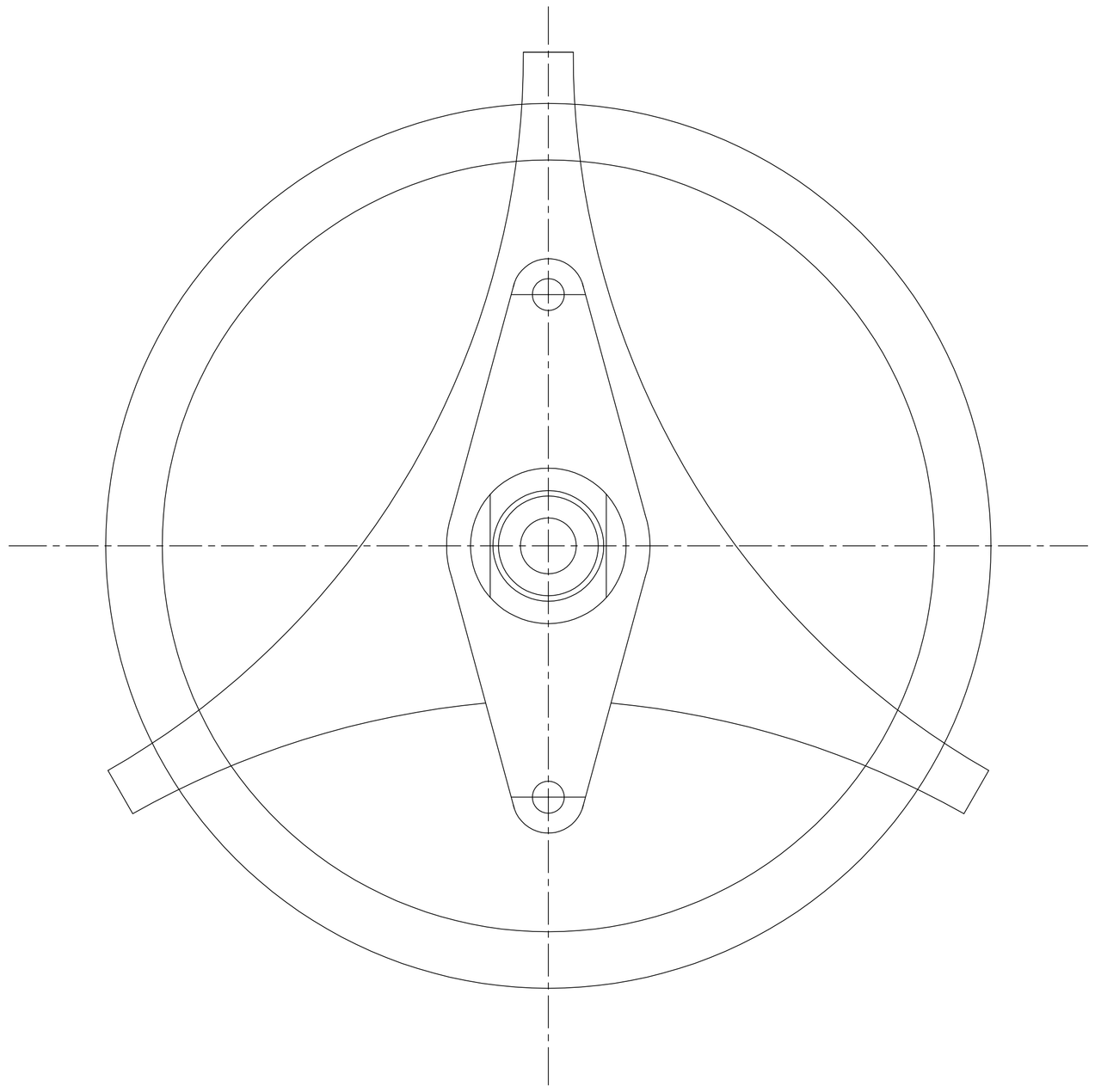
Nr.	Ant.	Andringens art	Datum	Inf.	Godk.

Denna ritning forbliver var erendom. Att utan vart medgivande mangfaldiga. forevise. utlamna eller eljest obehorigen anvanda densamma ar forbjudet och beivras mad stod av lagen den 30 maj 1919 samt lagen den 29 maj 1931 jamte andring den 22 maj 1942.

LINDESBERGS INDUSTRI AB





AFTER WELDING COVER WILL BE PHOSPHATED IN ACCORDANCE WITH SPEC.JSS 0465-01-1988 OR COATED WITH PRIME COAT OF PAINT READY MIXED QUICK DRYING MATT FINISH FOR GENERAL PURPOSE RED OXIDE (ISC:446 TO IS:5-1978,REAFFIRMED IN 1991) CONFORMING TO SPEC. IS:168 1973, REAFFIRMED IN 1988 WITH AMENDMENT No.3 FOLLOWED BY A COAT OF PAINT OLIVE GREEN (ISC:220 TO IS:5 - 1978, REAFFIRMED IN 1991) TO SPEC.IS:168-1973 REAFFIRMED IN 1988 WITH AMENDMENT No.3 METHOD OF APPLICATION FOR RED OXIDE AND PAINT OLIVE GREEN IS BY BRUSHING/SPRAYING/DIPPING

DATE	AUTHORITY	REVISION	AHSP.	D.O. SIG.
5-5-94	DC 35707-A	PAINTING NOTE AMENDED		
8-10-93	DC 35603-A	PAINTING NOTE AMENDED		
7-1-93	DC 35436-A	PAINTING NOTE AMENDED		
5-6-91	DC 35103-A	NOTE RE.PAINTING & PROTECTIVE TREATMENT AMENDED		
14-3-91	DC 35050-A	NOTE RE.PAINTING & PROTECTIVE TREATMENT AMENDED		
18-1-88	DC(I) 34306-A	DRG.PROV. SEALED.		

APPROVED

FOR CI (A)

AHSP:- CI (A) KIRKEE

Det.	Ant.	Benamning	Material	Dimension	Anmarking
4	1	Lock/Cover			13600
3	1	Ok smst/Yoke assembly			13597
2	1	Spindel/Axle			13596
1	1	Sponnmuff/Clamping sleeve			13593

Tillatna mattavvikelser nar tolerans ej direkt utsatts SMS 715

Ytjamnhet dar ej. annat angetts

ISO toleranser
SMS ritningsregler

Dat.	Rit.	Godk.	Skala.
830301			1:1

LINDESBERGS INDUSTRI AB

Lock/Cover
Svetsning av spindel
Welding of axle

Grupp CHA PROP M4A2

Ersatter L2- 13592

Ersatt av

13592-0-0