

Nr.	Ant.	Andringens art	Datum	Inf.	Godk.																																																																															
<div>MATERIAL:- MATERIAL TO ANY ONE OF THE FOLLOWING SPECS. A) IS:319-1989 TYPE-I B) BS:2872-69 CZ 121 3Ps FOR FORGING C) BS:2871 Pt II -72 Gr. CZ 119 FOR TUBE.</div> <div><p>Denna ritning förbliver var erendom. Att utan vart medgivande mangfaldiga, forewise, utlamna eller eljest obehorigen anvanda densamma ar forbjudet och beivras mad stod av lagen den 30 maj 1919 samt lagen den 29 maj 1931 jamte andring den 22 maj 1942.</p><p>LINDESBERGS INDUSTRI AB</p></div>																																																																																				
DATE	AUTHORITY	REVISION	DIMENSION 24 -0.5 WAS 24. MATL.NOTE AMENDED DIM.61 WAS 65																																																																																	
8-10-93	DC 35707-A DC 35603-A																																																																																			
5-5-94																																																																																				
<p>The technical drawing shows a cylindrical component with a hexagonal base. The top view is circular with concentric circles representing different diameters. Dimensions include: overall length 22; distance from base to start of thread < A<sub>I</sub>; diameter at base I ϕ I « ; diameter at transition I ϕ I « ; distance from base to center of hole < A<sub>II</sub> E<sub>E</sub>; inner diameter < A<sub>F</sub>; outer diameter M 33x 3.5; total height 19; and bottom flange thickness 24-0.5.</p>																																																																																				
<table border="1"><tr><td>25-7-92</td><td>DC 35356-A</td><td>MATERIAL NOTE AMENDED</td><td></td><td></td><td rowspan="5">APPROVED</td></tr><tr><td>14-12-91</td><td>DC 35236-A</td><td>DIM.M33x3.5 WAS "M33"</td><td></td><td></td></tr><tr><td>5-6-91</td><td>DC 35103-A</td><td>MATERIAL NOTE AMENDED</td><td></td><td></td></tr><tr><td>14-3-91</td><td>DC 35050-A</td><td>MATERIAL NOTE AMENDED</td><td></td><td></td></tr><tr><td>18-1-88</td><td>DC(I) 34306-A</td><td>DRG. PROV. SEALED.</td><td></td><td></td></tr><tr><td>DATE</td><td>AUTHORITY</td><td>REVISION</td><td>AHSP.</td><td>D.O.</td><td rowspan="2">FOR CQA(A)</td></tr><tr><td colspan="3"></td><td>SIG.</td><td></td></tr><tr><td colspan="6">AHSP:- CQA(A) KIRKEE</td></tr><tr><td>Det.</td><td>Ant.</td><td>Benamning</td><td>Material</td><td>Dimension</td><td>Anmarking</td></tr><tr><td colspan="3">Tillatna mattavvikelser nar tolerans ej direkt utsatts SMS 715</td><td colspan="2">Ytjamnhhet dar ej. annat angetts</td><td>Ersatter ISO toleranser SMS ritningsregler</td></tr><tr><td>Date.</td><td>Rit.</td><td>Godk.</td><td>Skala.</td><td colspan="2">Ersatt av</td></tr><tr><td>850319</td><td></td><td></td><td>1:1</td><td colspan="2">L4 - 13594</td></tr><tr><td colspan="4"></td><td colspan="2">Grupp CHG PORP M3A1/M4A2</td></tr><tr><td colspan="4">LINDESBERGS INDUSTRI AB</td><td colspan="2">13594-0-0</td></tr></table>						25-7-92	DC 35356-A	MATERIAL NOTE AMENDED			APPROVED	14-12-91	DC 35236-A	DIM.M33x3.5 WAS "M33"			5-6-91	DC 35103-A	MATERIAL NOTE AMENDED			14-3-91	DC 35050-A	MATERIAL NOTE AMENDED			18-1-88	DC(I) 34306-A	DRG. PROV. SEALED.			DATE	AUTHORITY	REVISION	AHSP.	D.O.	FOR CQA(A)				SIG.		AHSP:- CQA(A) KIRKEE						Det.	Ant.	Benamning	Material	Dimension	Anmarking	Tillatna mattavvikelser nar tolerans ej direkt utsatts SMS 715			Ytjamnhhet dar ej. annat angetts		Ersatter ISO toleranser SMS ritningsregler	Date.	Rit.	Godk.	Skala.	Ersatt av		850319			1:1	L4 - 13594						Grupp CHG PORP M3A1/M4A2		LINDESBERGS INDUSTRI AB				13594-0-0	
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