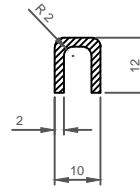
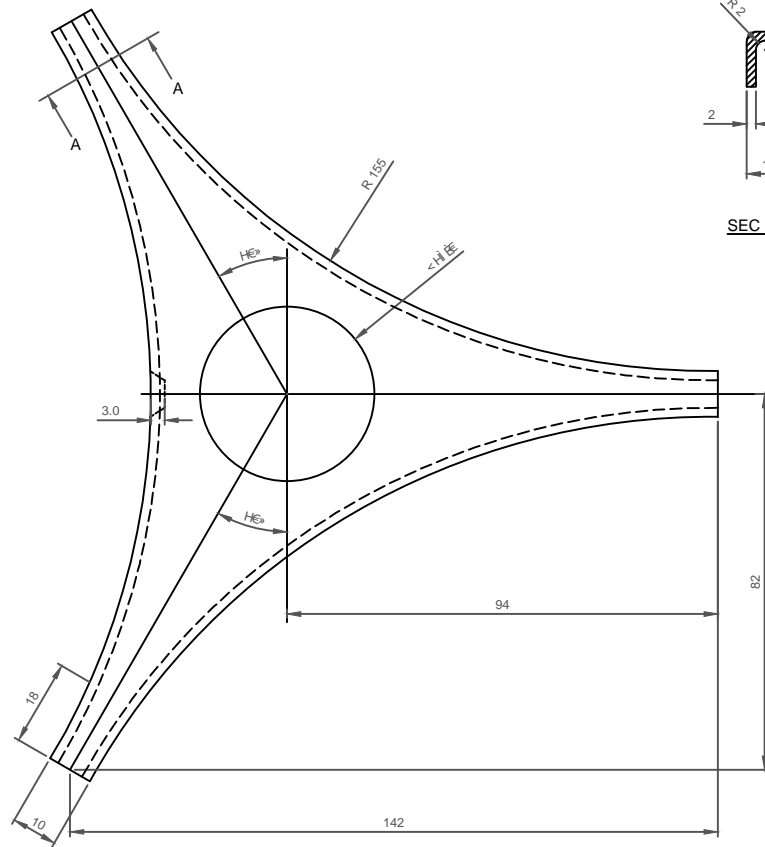


Nr.	Ant.	Andringens art	Datum	Inf.	Godk.
0		Ny farg	860516	lah	

Denna ritning forbliver var erendom. Att utan vårt medgivande mangfaldiga, forevisse, utlarnna eller eljest obehorigen anvanda densamma ar forbjudet och beivras mad stod av lagen den 30 maj 1919 samt lagen den 29 maj 1931 jamte andring den 22 maj 1942.

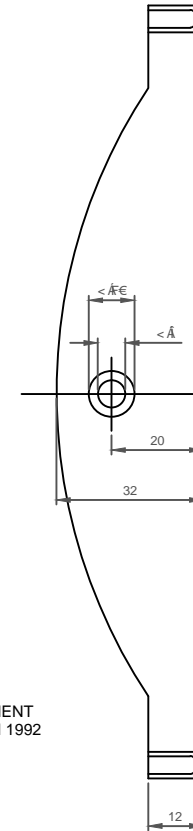
LINDESBERGS INDUSTRI AB



SEC - 'A - A'

MATERIAL:-

MATERIAL TO SPEC.
IS:513-1986,AMENDMENT
No.3 REAFFIRMED IN 1992
GRADE 'D'



AFTER CLEANING AND INSPECTION YOKE WILL BE PHOSPHATED IN ACCORDANCE WITH SPEC. JSS 0465-01-1988 OR COATED WITH PRIME COAT OF PAINT READY MIXED QUICK DRYING MATT FINISH FOR GENERAL PURPOSE RED OXIDE (ISC:446 TO IS:5-1978 RE-AFFIRMED IN 1991) CONFORMING TO SPEC.IS:168-1973 REAFFIRMED IN 1988 WITH AMENDMENT No 3 FOLLOWED BY A COAT OF PAINT OLIVE GREEN (ISC:220 TO IS:5-1978 REAFFIRMED IN 1991) TO SPEC. IS:168-1973 REAFFIRMED IN 1988 WITH AMENDMENT No.3 METHOD OF APPLICATION FOR RED OXIDE AND PAINT OLOVE GREEN IS BY BRUSHING/ SPRAYING/DIPPING.

5-5-94	DC 35707-A	NOTE RE-MATERIAL PAINTING AND PROTECTIVE TREATMENT AMENDED		
8-10-93	DC 35603-A	PAINING NOTE AMENDED		
7-1-93	DC 35436-A	PAINING NOTE AMENDED		
5-6-91	DC 35103-A	NOTE RE-MATERIAL PAINTING AND PROTECTIVE TREATMENT AMENDED		
14-3-91	DC 35050-A	NOTE RE-MATERIAL PAINTING AND PROTECTIVE TREATMENT AMENDED		
18-1-88	DC.I 34306-A	PAINING NOTE AMENDED		
DATE	AUTHORITY	REVISION	AHSP.	D.O.
			SIG.	

APPROVED

FOR CQA(A)

AHSP:- CQA(A) KIRKEE

Det.	Ant.	Benamning	Material	Dimension	Anmarkning
Tillatna mattavvikelser nar tolerans ej direkt utsatts SMS 715			Ytjamnhet dar ej, annat angetts		ISO toleranser SMS ritningsregler
Dat.	Rit.	Godk.	Skala.	Ok / Yoke	
850220			1:1		
L I N D E S B E R G S I N D U S T R I A B				Grupp	CHG PORP M4A2
					Ersatter L3 - 13598
					Ersatt av
					13598-0-0