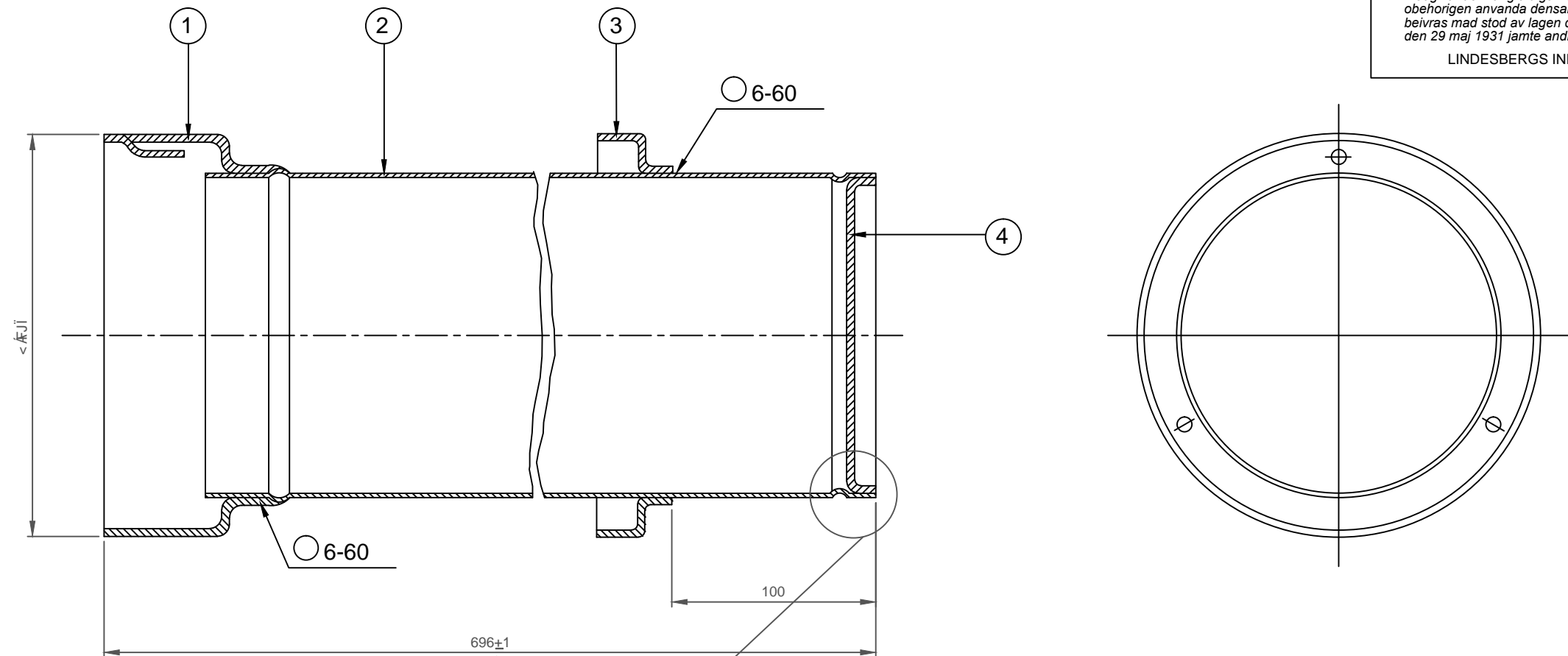
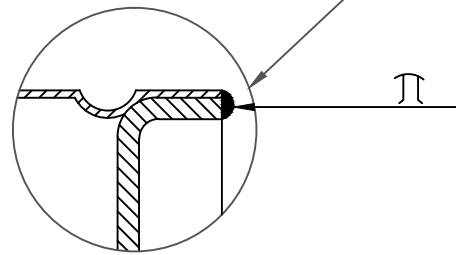


Nr.	Ant.	Andringens art	Datum	Inf.	Godk.	Denna ritning förbliver var erendom. Att utan vart medgivande mangfaldiga. forevise. utlamna eller eljest obehorigen anvanda densamma ar forbjudet och beivras med stod av lagen den 30 maj 1919 samt lagen den 29 maj 1931 jamte andring den 22 maj 1942.  LINDESBERGS INDUSTRI AB



**PAINTING AND PROTECTIVE TREATMENT**

AFTER CLEANING AND INSPECTION THE BODY ASSEMBLY WILL BE PHOSPHATED IN ACCORDANCE WITH SPEC. JSS 0465-01-1988 OR COATED WITH PRIME COAT OF PAINT READY MIXED QUICK DRYING MATT FINISH FOR GENERAL PURPOSE RED OXIDE (ISC:446 TO IS:5-1978, REAFFIRMED IN 1991) CONFORMING TO SPEC. IS:168-1973 REAFFIRMED IN 1988 WITH AMENDMENT No.3, FOLLOWED BY A COAT OF PAINT OLIVE GREEN (ISC: 220 TO IS: 5-1978, REAFFIRMED IN 1991) TO SPEC. IS: 168-1973, REAFFIRMED IN 1988 WITH AMENDMENT No.3 METHOD OF APPLICATION FOR RED OXIDE & PAINT OLIVE GREEN IS BY BRUSHING/SPRAYING/DIPPING.





5-5-94	DC 35707-A	PAINTING NOTE AMENDED.		
8-10-93	DC 35603-A	PAINTING NOTE AMENDED.		
7-1-93	DC 35436-A	PAINTING NOTE AMENDED.		
5-6-91	DC 35103-A	NOTE REPAINTING AND PROTECTIVE TREATMENT AMENDED.		
14-3-91	DC 35050-A	NOTE REPAINTING AND PROTECTIVE TREATMENT AMENDED.		
18-1-88	DC(I) 34300-A	DRG. PROV. SEALED.		
DATE	AUTHORITY	REVISION	AHSP.	D.O.
			SIG.	

APPROVED

FOR CQA(A)

AHSP:- CQA(A) KIRKEE

4	1	Botten/Bottom				13589
3	1	Ring/Ring				13588
2	1	Hylsa/Body				13587
1	1	Fals/Rim				13586
Det.	Ant.	Benamning		Material	Dimension	Anmarkning
Tillåtna mattavvikelser när tolerans ej direkt utsatts SMS 715				Ytjämnhet där ej annat angetts		 ISO toleranser SMS ritningsregler
Dat. 850301		Rit.	Godk.	Tube, smst/ Body assembly		Ersätter L3 - 13585
			Skala. 1:2.5			Ersatt av
				Grupp CHG PORP M4A2		13585-0-0
LINDESBERGS INDUSTRI AB						