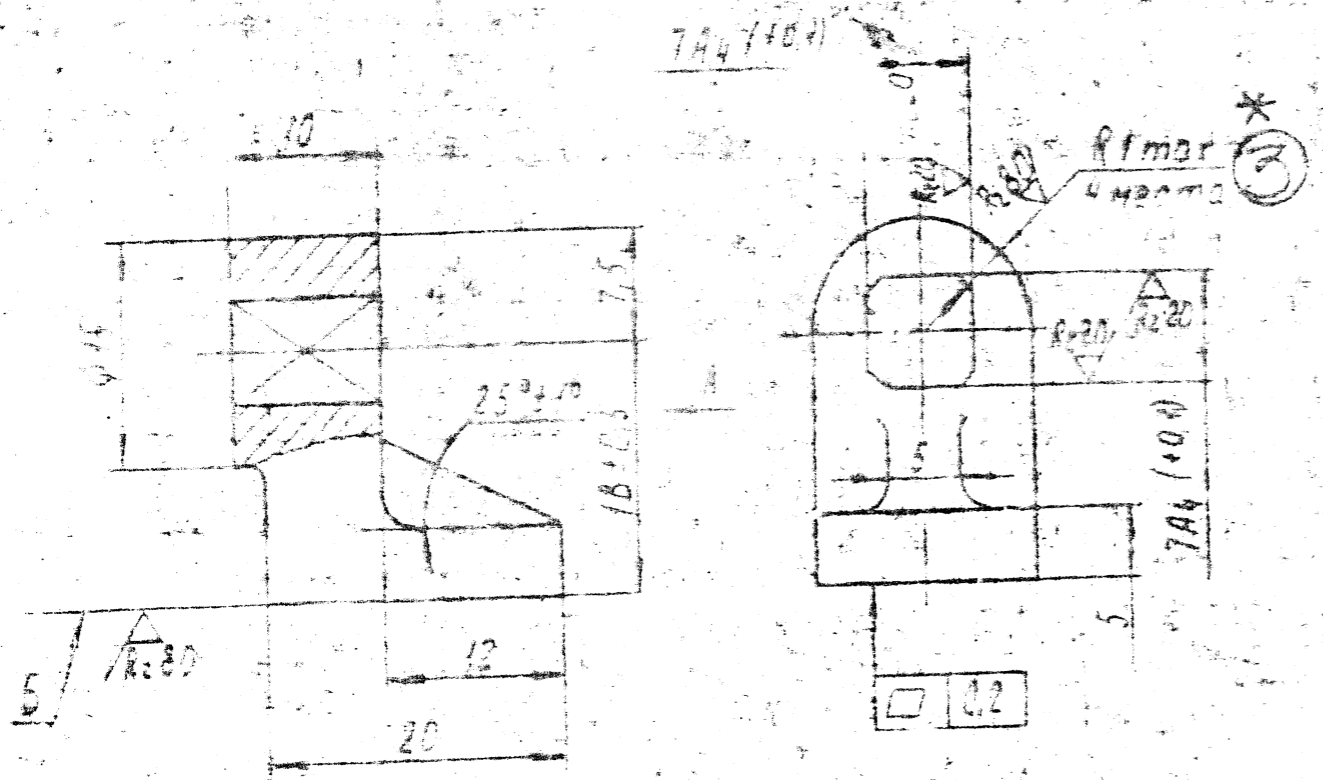


TECHNICAL CONDITIONS

1. Material-substitute is casting of steel 45X. OCT 3-4365-79.
2. HRC 26 to 37.
3. Drafts should not exceed  $1^\circ$ .
4. Unspecified radii should not exceed 3 mm.
5. Sizes without deviations should be ensured according to accuracy class II, GOCT 2009-55.
6. The angle of the square bar turning relative to surface B is  $\pm 1^\circ$ .
7. Tolerable traces made by the pusher should not exceed 0.4 mm.
8. Inner cavities are tolerable, if one cavity of maximum 3 mm is available on an area of 3 cm<sup>2</sup>.



\* (2) View A  
 \* (3) R1, max.  
 4 places

PROVISIONALLY SEALED  
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 ARMY VERSION

823  
 50

675-57-310

BRACKET

