



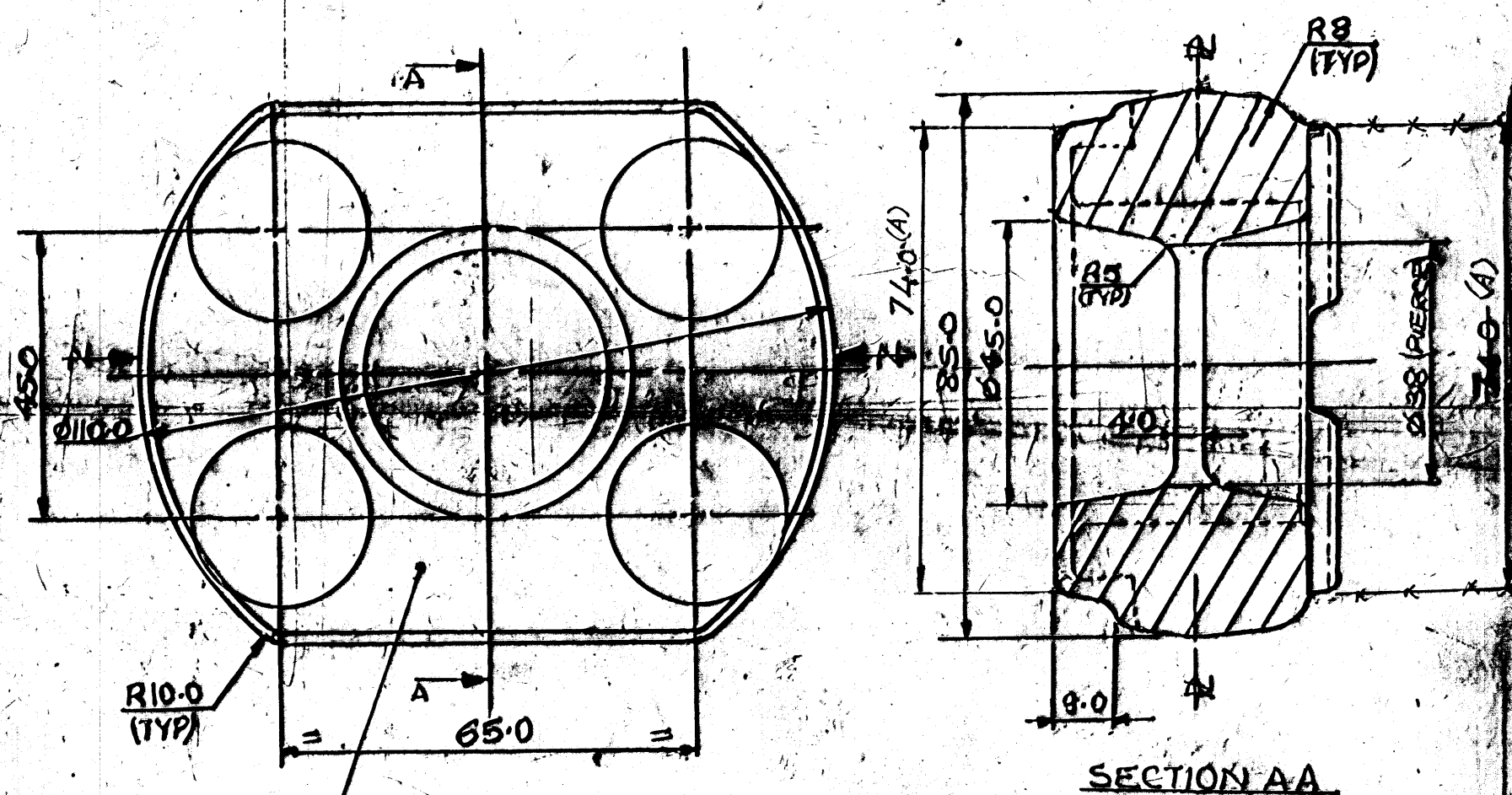
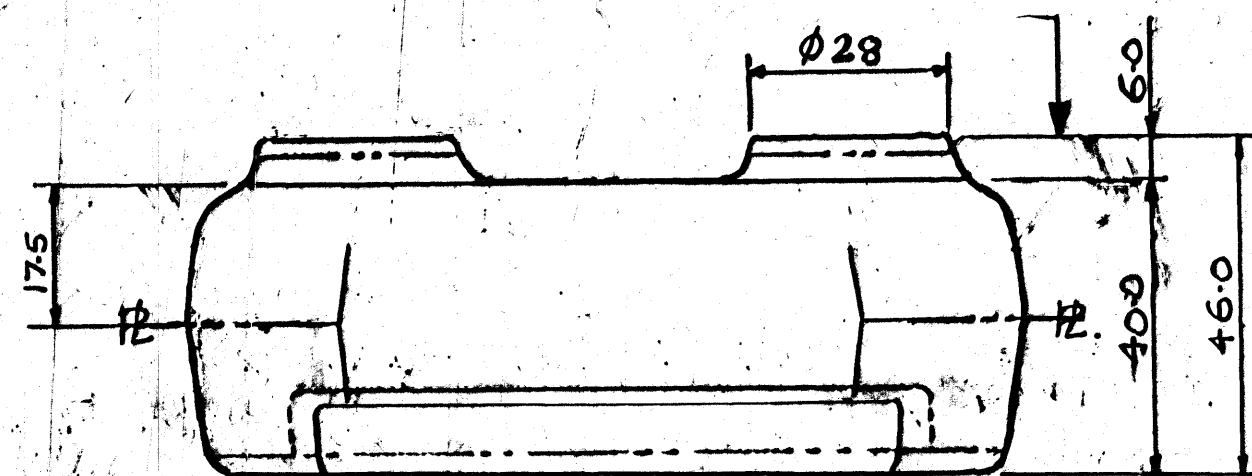
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PRODUCTION ENGINEERING & PROJECTS

ASHOK



A



STAMP PART NO. &
SUPPLIERS CODE HERE

NOTE

- (1) ALL DIMENSIONS IN MM.
- (2) ALL TOLERANCES TO BE AS PER IS: 3469 (PART I TO III)-1974.
- (3) DIMENSIONS TO BE TAKEN TO THE POINT OF INTERSECTION
- (4) ALL LOCATING, RESTING & CLAMPING SURFACES TO BE CLEAN, SMOOTH & FLAT.
- (5) 100% CRACK DETECTION.

(R₂)
C-40 (R₁)
~~(R₁) 3568, JS: 5517~~

MATERIAL : C35		FLASH EXT. : 0.8		PART NO.	
HEAT-TREATMENT : HARDENED & TREATED TO TEMP. 1800		MISMATCH : 0.7		DESCRIPTION	
HARDNESS : 201-255 BHN		SURFACE : 0.6		REPLACES DRG. NO.	
DRAFT ANGLE OUTER 5° INNER 7°		DRAFT ANGLE TOL. : ±2°		DRAWN V. J. [Signature] TRACED	
RADIO CORNER R3.0 Fillet R3.0		C & F RADIO TOL. : ±0.015		CHECKED [Signature] DATE 10/1/93	
TOLERANCES		CLAMPING :		APPROVED [Signature] SCALE 1:1	
THICKNESS : +0.2, -0.0		RESTING :		TITLE HUB	
DIE WEAR : +0.0, -0.7		LOCATING :		DRG. NO. (R/A)	
SURFACE FINISH SYMBOLS					
Symbol					
Description	ROUGH	ROUGHEN	SMOOTHEN	FINE FINISH	GRIND
R.A. VALUE	12.5-20	6.3-12.5	3.2-6.3	1.6-3.2	0.8-1.6

13/1-1107

2A CAB IV A2