

NOTES:-

1. SURFACES TO BE PHOSPHATED TO IS 3618 CLASS B.
2. XX SURFACE SHOWN THUS BE COATED WITH VARNISH STOVING AMMUNITION TO SPECN. JSS:1-63-14
3. CONCENTRICITY OF LINER TO SLEEVE WELDED TOGETHER SHALL BE WITH IN 0.20 MM SLEEVE AND BODY BE WELDED TOGETHER MAINTAINING CONCENTRICITY 0.20mm
4. EXTERNAL SURFACES MARKED XXX TO BE PAINTED WITH P.U PAINT EXCEPT THREADED SURFACES AS PER DRAWING NO. NASK-1061/1 FOR HE & NN(V)-8018 FOR PRACTICE
5. INSIDE OF THE HEAD ROCKET TO BE COATED WITH SHELLAC VARNISH APC - 226 TO JSS: 1-63-11

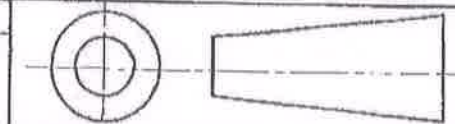
SL NO	DESCRIPTION	DRAWING NO.	QTY	REMARKS
06	GRUB SCREW	N.D.	01	GRUB SCREW M6X16 LONG WITH ALLEN HEAD 15: 2.388-6.6"
05	DISC	NASK 1062/5 (PROV)	02	
04	BODY BASE	NASK 1062/4 (PROV)	01	
03	LINER	NASK 1062/3 (PROV)	01	
02	SLEEVE	NASK 1062/2 (PROV)	01	
01	BODY	NASK 1062/1 (PROV)	01	

SCHEDULE OF COMPONENTS

13-02-14	NOTE NO 4 & SCHEDULE OF COMPONENTS	ARD 2453	SCALE: NTS	DIMENSIONS ARE IN mm	TOL	D.S.CAT No	ASSY.DRG. No.
14-01-11	SL. NO 6 AMENDED	ARD 2413	DGN. -	DRN -	COMP. Rom V & V	CHDS -	ASSY.DRG.LIST No.
02-06-09	APPROVED	DGNAI	PASSED	APPROVED	THREADS TO CONFIRM IS:4218		
R.No	DATE	ZONE	BRIEF RECORD	AUTHORITY	INITIALS	PROTECTIVE FINISH.	

ASSY HEAD ROCKET

ISSUED BY
STANDARD CELL
For EOI
DATE: 9/9/12
SIGNATURE:



DRG.No.
NASK 1062
(PROVISIONAL)