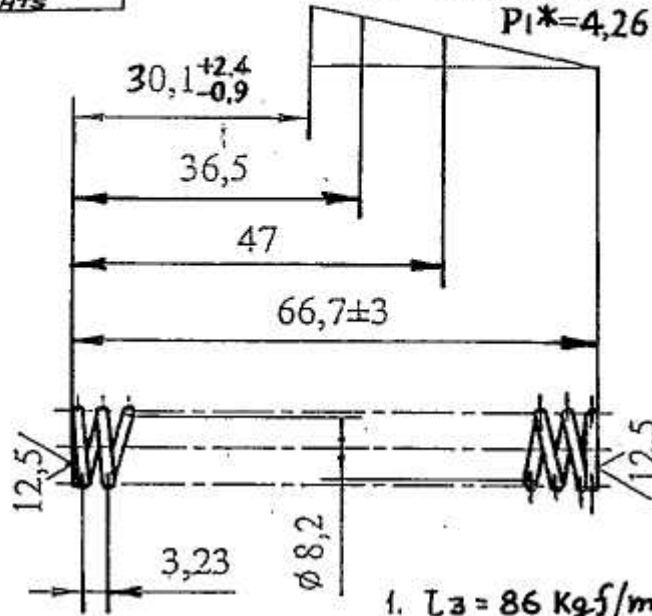


DS CAT No.
5360-041364

$P_2 = 6.6 \pm 0.7$ Kgf
 $P_2 = 6.6 \pm 0.7$ KTC
 $P_1^* = 4.26$ KTC

✓(✓)



जांची गई सही प्रति
CERTIFIED CORRECT COPY OF
मुद्रित रेखांकित की
SEAL'D DRAWING AS ON

10/8/13

कृते नियंत्रक गुणता
FOR CONTROLLER OF QUALITY
आश्वारन (क वा आ) आवडि चेन्नी
ASSURANCE (AVA) AVADI CHENNA.

1. $\tau_3 = 86$ кгс/мм².
2. Навивка пружины - правая.
3. $n = 20$.
4. $n_1 = 22$.
5. $D_r = 11,5H12$ мм.
6. $D_c = 7,5h12$ мм.
7. Покрытие - при указании в спецификации.
8. * Параметр для справок.
9. Маркировать Ч на бирке.
10. Остальные технические требования по 2 группе точности, II классу ГОСТ 16118-70.

1. $\tau_3 = 86$ Kgf/mm².
2. SPRING COIL DIRECTION-RIGHT
3. $n = 20$
4. $n_1 = 22$
5. $D_r = 11.5H 12$ mm.
6. $D_c = 7.5H 12$ mm.
7. COATING -AS MENTIONED IN SPECIFICATION.
- 8.* PARAMETER FOR REFERENCES.
9. 'Ч' TO BE MARKED ON IDENTIFICATION TAG.
10. REMAINING TECHNICAL REQUIREMENTS AS PER GRAUP 2 OF ACCURACY AS PERCLASS II GOST 16118-70.

ALTERNATE MATL:-

IS: 4454- Pt-1-1981 STEELWIRE Gy3

ID = 2213
01-01-08

11.7.12	0091-AVA	ALT.MATL.ADDED	<i>[Signature]</i>	<i>n</i>	SCALE: 1:1
29.2.12	0086-AVA	NOM. AMENDED & D.S CAT No. ADDED	<i>[Signature]</i>	<i>n</i>	ESTD MASS: 0.008 kg
9-8-06		SCANNED WITHOUT CHANGE			MATL: WIRE 5-2-1,4 GOST
DATE	AUTHORITY	NATURE	SIG AHSP	SIG D O	9389-75
AMENDMENT					DRN: <i>n</i>
DRG SEALED (PROV) <i>[Signature]</i>					CHD: <i>[Signature]</i>
DC No. 0011-AVA DT. 27.3.07 D O COA(AVA)					APPROVED: <i>[Signature]</i>

ASSY DRG. 2A46M-C6 02
CQA(AVA) AVADI
DESIGN No.
PART No. A 51230-86
SHT SHTS
DS CAT No. 5360-041364
SHT SHTS

SPRING, HELICAL, COMPRESSION