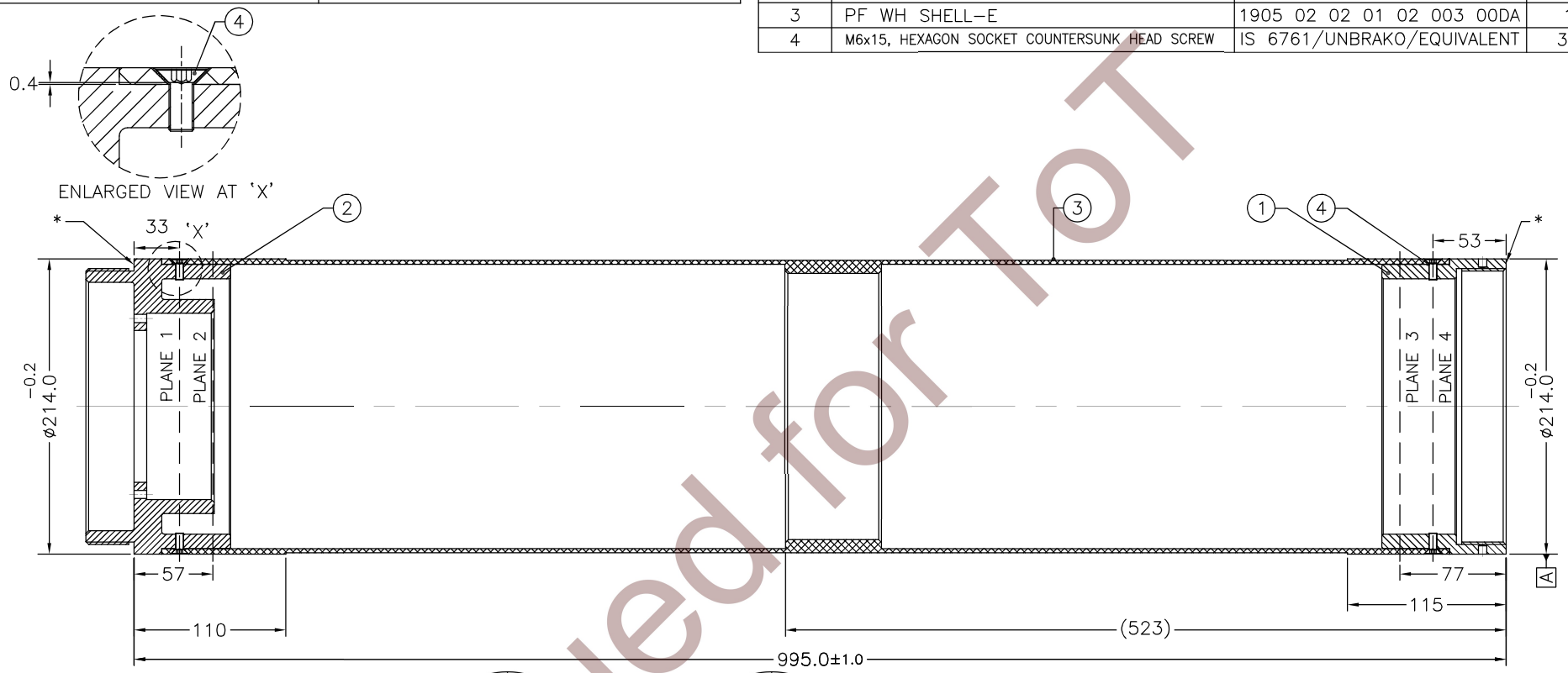
DRAWING NO. 1905 02 02 01 02 000 00DA

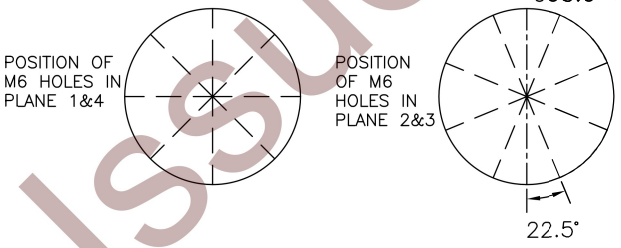
GEN TOL. MEDIUM CLASS TO IS:2102

DRAWING CONVENTIONS CONFORM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED.

LIST OF COMPONENTS

SR. NO.	NOMENCLATURE	DRAWING NO.	NO. OFF
1	PF WH INSERT SHELL REAR–E	1905 02 02 01 02 001 00DA	1
2	PF WH INSERT SHELL FRONT–E	1905 02 02 01 02 002 00DA	1
3	PF WH SHELL–E	1905 02 02 01 02 003 00DA	1
4	M6x15, HEXAGON SOCKET COUNTERSUNK HEAD SCREW	IS 6761/UNBRAKO/EQUIVALENT	32





NOTES:

1. REMOVE SHARP EDGES AND BURRS
2. DIMNS ARE TO BE READ AS APPLYING AFTER PROTECTIVE COATING
3. M6 TAPPED HOLES, 32 NOS, 8NOS IN EACH PLANE; EQUI SP ON CIRCUMFERENCES, AS SHOWN. TO BE DRILL AND TAP ON ASSEMBLY ONLY
4. NO PROTRUSION OF CAP SCREWS SHOULD BE ALLOWED
5. **ACCEPTANCE CRITERIA** : A PNEUMATIC TEST PRESSURE OF 0.3 BAR WILL BE APPLIED FROM INSIDE ON SHELL ASSEMBLY. NO LEAKAGE FROM JOINTS IS ALLOWED.
6. BULGING OF SHELL DUE TO INSERTION OF INSERTS; DENTS WILL NOT BE PERMITTED
7. * CHECK FACE OUT IN THIS PORTION ONLY. IT SHOULD NOT BE MORE THAT 0.2mm

R. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN.	

DRN.:SRB DATE:13/03/2015 | CHD.:SCB DATE:13/03/2015 | MATERIAL : ....

APPROVED:BR RAO DATE:13/03/2015 FOR DIRECTOR | PROTECTIVE FINISH :

SEALED : DATE : | ASSY DWG NO. : 8603 03 02 01 00 000 00PA

SCALE : NTS | EST. MASS : kg | TITLE : PF WH SHELL ASSEMBLY–E

DESIGN AUTHORITY : **ARDE** Pashan, Pune-21

DRAWING No. : 1905 02 02 01 02 000 00DA

PART No. : | DS CAT No. : | AHSP :

Issued for ToT