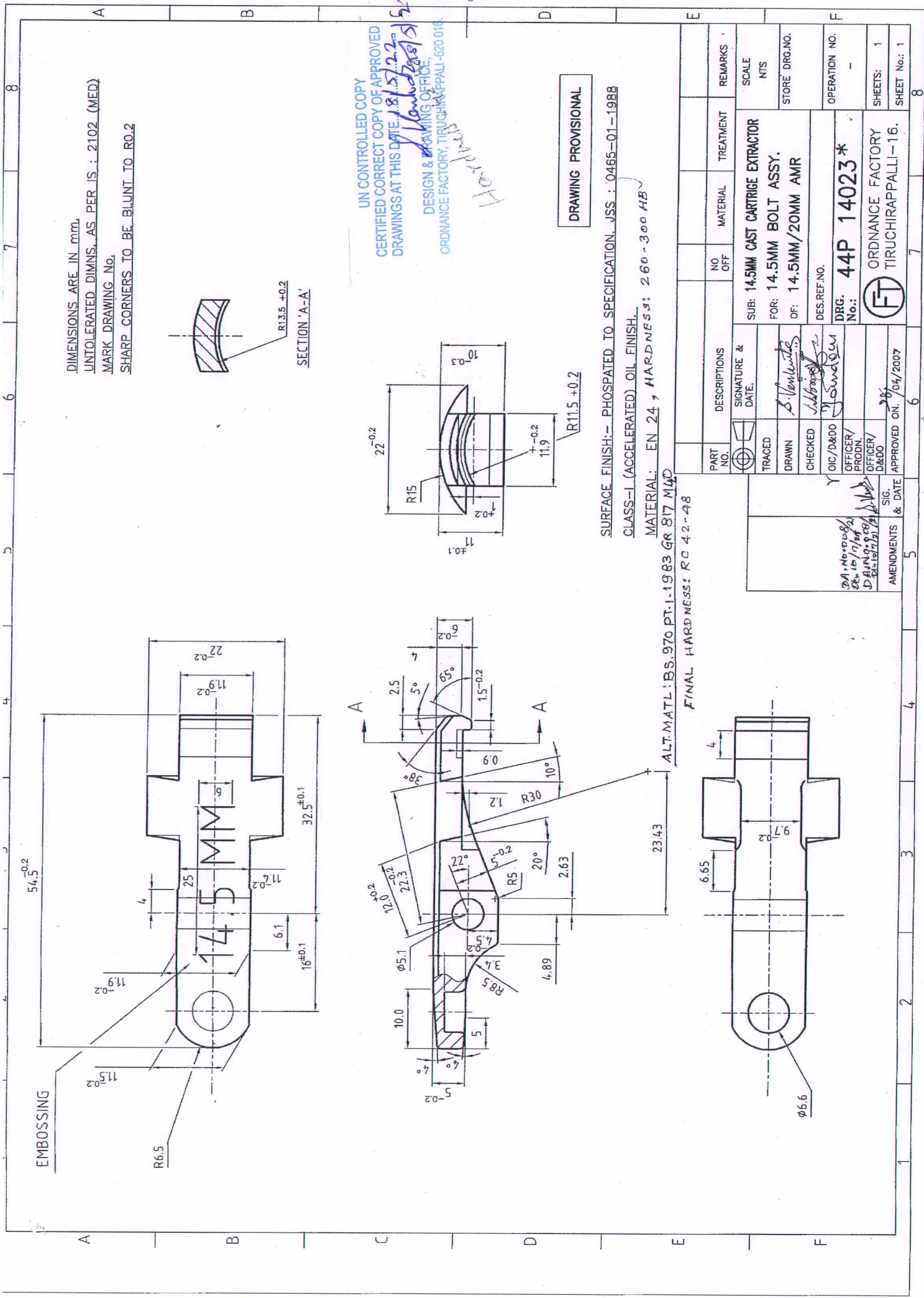


18 5017-98 Da 40 N.6 C+4 M03 - (43.5 - 51.5 R.L)



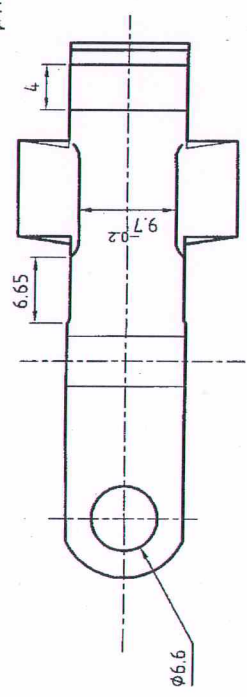
DIMENSIONS ARE IN mm.
UNTOLERATED DIMS. AS PER IS : 2102 (MED)
MARK DRAWING No.
SHARP CORNERS TO BE BLUNT TO R0.2

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 18/5/22
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALLI - 620 016.

DRAWING PROVISIONAL

SURFACE FINISH:- PHOSPHATED TO SPECIFICATION. JSS : 0465-01-1988
CLASS-I (ACCELERATED) OIL FINISH.
MATERIAL: EN 24, HARDNESS: 260-300 HB

ALT. MATL: BS.970 PT.1-1983 GR 817 M40
FINAL HARDNESS: RC 42-48



ORDNANCE FACTORY
TIRUCHIRAPPALLI-16.

DRG. No.: 44P 14023*

DES. REF. NO.

FOR: 14.5MM BOLT ASSY.

OF: 14.5MM/20MM AMR

SUB: 14.5MM CAST CARTRIDGE EXTRACTOR

SCALE NTS

STORE DRG. NO.

OPERATION NO.

SHEETS: 1

SHEET No.: 1