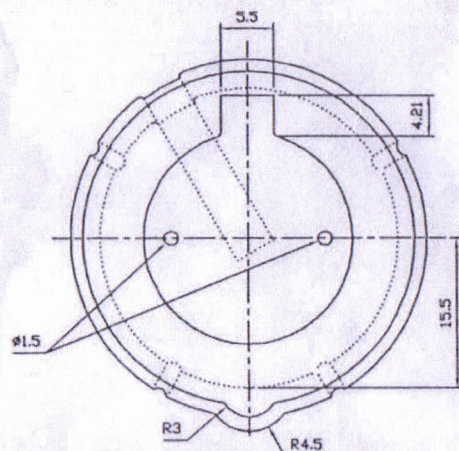
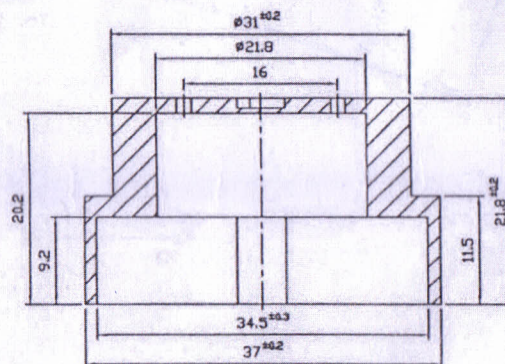
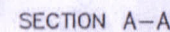
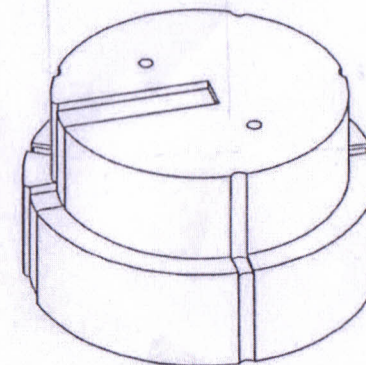




मूलमाप व अन्वयोजन NOMINAL SIZE & FIT	विचलन DEVIATION

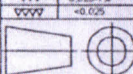


SECTION B-B



Note:-

- (I) ALL DIMENSIONS ARE IN mm.
(II) ALL OTHER RADIUS ARE 0.5 mm.
* (III) MATERIAL: POLYIMIDE 12 (RILSAN) CARICATED
F.V. ROSSO 59-AZM-30

1				*		
संख्या NO.OFF	विवरण DESCRIPTION	पुर्जा क्र. PART NO.	पदार्थ MATERIAL	मानक STANDARD	परिमाण DIMENSIONE	अभ्यक्ति REMARKS
सामान्य सहिष्णुता GENERAL TOLERANCE					RESIDUAL CAVITY FOR RESERVE BATTERY WAS ROTATED BY 60°BY CLOCKWISE SIDE	18-09-2017
रेखिक परिमाण LINEAR DIMENSION						
0-6	±0.1					
6-30	±0.2					
30-120	±0.3					
120-315	±0.5					
315-1000	±0.8					
1000-3000	±1.2					
कोणीय परिमाण ANGULAR DIMENSION	संख्या NO.OFF	संबंधित पुर्जोक्त आरेखण क्र. DRG. NO. OF A ASSOCIATED PART	सूचक INDEX	संशोधन ALTERATION	REV-I (DATED 03-10-2017)	दिनांक DATE
1-10	±1°					नाम NAME
10-50	±30'					
50-100	±20'					
>100	±10'					
मापांक "यू एम" में VALUE IN "um"						
-	>25					
५	8-25					
१२७	1.6-8					
०.०२५-1.६						
<0.025						
		मशीनी औजार आदिरूप फैक्टरी, अम्बरनाथ MACHINE TOOL & PROTOTYPE FACTORY, AMBERNATH		कार्यालय OFFICE ODC		
		UPPER BATTERY HOUSING FOR BATTERY HOUSING ASSY. MK-I		मापमान SCALE 2:1		
				आरेखित DRAWN 3/10/17		
				जाँचा CHECKED 3/10/17		
				अनुमोदित APPROVED 3/10/17		
				द्वारा बदला REPLACED BY		
				हेतु बदला REPLACED FOR		
				आरेखण क्र. <u>DRAWING NO.</u> 770-22-31-00		

Drig. received at PV section
on 06/05/18 from Sh. A. Khorda JNM/PS

15-37004830