



1. DEVIATION OF CONTOUR FROM GAUGE, MADE TO TRUE DIMENSION SHOULD NOT EXCEED 1.5 mm.
2. DEVIATION OF SINK IN SURFACE SURFACE 'E' IS ALLOWED UP TO 0.5 mm.
3. SPOT THINNING UP TO 4mm ALONG DIMENSION 'E' IS ALLOWED.
4. MANUFACTURING FROM STEEL 25A-I TO 45. GOST 977-75 IS ALLOWED.
5. DRAFTS: 1:20; UNSPECIFIED RADII UP TO R1.
6. REQUIREMENTS TO CASTING AS PER 172 TY '00.
7. WARPAGE (BUCKLING) OF SURFACE 'B' SHOULD NOT EXCEED 2mm.

**APPROVED**

172.28.004-1 F477

ISSUE		DATE	REFERENCE	MATERIAL	SHEET	MASS	SCALE
APPROVED		27	173/078	Steel 25A-I	1	1.400	1:1
CHECKED		M	173/078	GOST 977-75			
DRAWN		E	173/078				

HEAVY VEHICLES FACTORY AVADI