



UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE: 09/14/22
 DESIGN & DRAWING OFFICE,
 ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

Material: BS 970 Pt-1, 1983 709M40 (EN-19)		DWG Details		SUB: Hinge Pin	
	3rd Angle	SIGN	DATE.		
Alt. Material: BS 970 Pt-1, 1983 708M40 (EN-19A)	DRAWN	<i>[Signature]</i>		FOR: Trunnion Assy	
	CHECKED			Do not scale Drawing	
Hardness: 350-400 HV	HOS/D&DO	<i>[Signature]</i>		PROJ.: TRICHY ASSAULT RIFLE	
	Div. Officer Prodn			Design Ref : K-4003-EXP	
Finish: Phosphating to JSS:0465-01-1994, Class-II OIL finish	Div. Officer QC			DWG. No.: K - 4015	A4 QPG - 1
	Div. Officer DDO	<i>[Signature]</i>		Wt. 5.03 gm (Appx)	
Un tolerated dimensions IS:2102 Medium				SHEET: 1 OF 1	

