

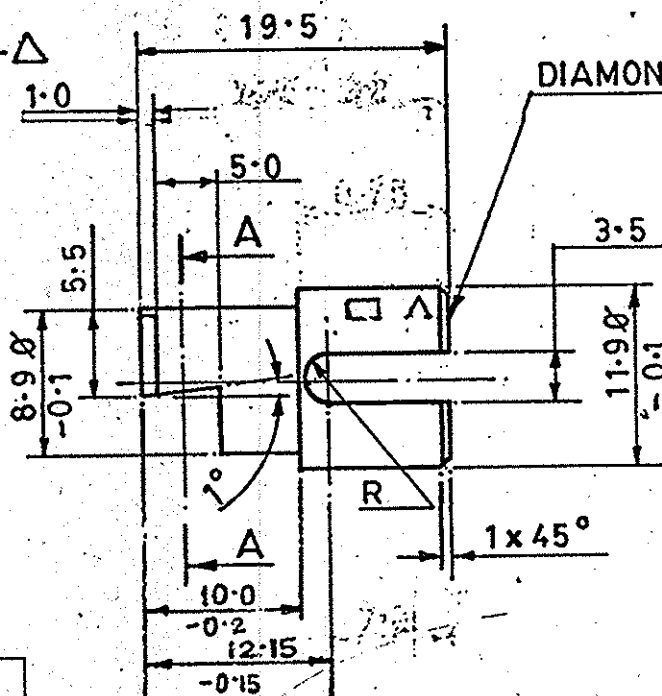
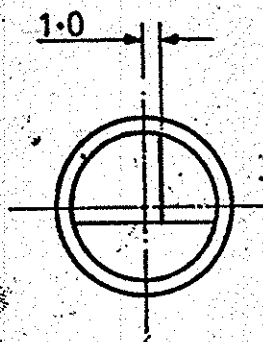
5340-181722

ON
DIM'SDRAWING CONVENTIONS CONFORM TO JSG-0104
DIMNS. ARE IN mm. GEN. TOL. MEDIUM? IS:2102

TO BE MARKED ON COMPONENT IN 2 mm LETTER SIZE

Yr. OF Mfg. - ☐MANUFACTURER'S CODE - Δ

A D.S. CAT. NO.



DIAMOND KNURLING FACE

PART SECTION-AA

CERTIFIED COPY OF THE
STORE DRG/GAUGE DRG/Sch/
SPECN/NOTE SHG.

DATE: 11-10-12

AKRAM.
I/C.D.

ALT. MATERIAL:-

MIM 4630 (MODIFIED)

NSN: B1/1005-72-000788

18-6-12 26643-SA D.S. CAT. NO. 5340-181722 WAS 1005-007788

13-05-10 26505-SA ALT. MATERIAL ADDED.

10.05.10 26502-SA NSN ADDED

17.2.2000 24636-SA MARKING NOTE AMENDED & PLACE OF STAMPING SHOWN IN DRG.

27.11.99 24595-SA GEN. TOL. 'MEDIUM' WAS 'COARSE', DIM. 19.5 WAS (19.5)
& DIM. 18.5 - 0.2 DELETED.15.11.99 24585-SA DIM. 10.0 - 0.2 & 12.15 - 0.15 ADDED & DIM. 8.75 & 7.0
DELETED.

22.8.97. 23894-SA SPECN. FOR MATERIAL AMENDED

17-7-97 23871-SA PROFORMA CHANGED, NOTE DELETED, MARKING NOTE
ADDED, NEG. RE-TRACED AND DRG. PROV. RE-SEALED.

PREVIOUS D.C. NO. 23726-SA.

DATE AUTHY.

BRIEF RECORD

ZONE

I/C; D.O.

G.O.

SEALED:- PROV. DC. NO. 23726-SA, DT. 12.3.97.

SIGN.

DRN.

CHD.

TRD. SK. Alkesh

COMP. M. Banerjee

AHSP CQA(SA), ICHAPUR

SCALE :- 2:1.

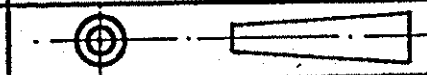
EST. MASS

DT. 17-7-97

APPROVED
I/C; D.O.APPROVED DT. 24.6.92.
NEG. RE-TRACED

ASSY. 1005-007880

MATERIAL :- STEEL BS:970 PT.1:1983 Gd.080 M40(En 8).



H.T./HARDNESS :- 300 TO 350 HV.

DGNR'S
REF. ARDE SK.3143/20PROTECTIVE PHOSPHATED TO SPECN. JSS:0465-01-
FINISH :- 1988 CLASS II (ACCELERATED),
OIL FINISH.

PART NO.

DRG. NO.

NOMENCLATURE :-

PLUNGER MULTI -
APPLICATION (H.O.D.)

D.S. CAT. NO. 5340-181722