



MATERIAL FOR INDIA
 BS 970 PT. 1 : 1983 GR. 530 M-40 (BS 970 : 1955 EN-18)
 OR
 BS 970 PT. 1 : 1983 GR. 709 M-40 (BS 970: 1955 EN-19) ✓
 OR
 BS 970 PT. 1 : 1983 GR. 708 M-40 (BS 970: 1955 EN-19 A)

- NOTES:-**
1. DIMENSIONS ARE IN mm.
 2. FIRST ANGLE PROJECTION.
 3. SCALE:- 1:1
 4. FORGING OF GROUP III AS PER GOST 8479-70, HB 217 MAX.
 5. DRAFT ANGLE 7°.
 6. UN-SPECIFIED RADII 2R.
 7. FLASH REMAINDER UP TO 0.7mm.
 8. WARPING UP TO 0.8mm.
 9. DIE SHIFTING UP TO 0.5mm.
 10. CONVENTIONAL CONTOUR AND DIMENSIONS GIVEN IN BRACKETS PERTAIN TO THE FINISHED PART.
 11. STAMP PART NO, MELT NO. AND Q.C.D STAMP ON THE TAG.
 12. 100% OF A BATCH SHOULD BE CHECKED FOR HARDNESS AS PER GOST 8479-70.
 13. WEIGHT OF THE FORGING 0.297 Kgs.

HEAT-TREATMENT:-FORGINGS ARE NORMALIZED AND TEMPERED.
 FOR HEAT-TREATMENT SCHEDULE REFER DRAWING
 NO: M 881 SHEET NO: 1 TO 3 AND SHEET NO: 6 SL.NO:23.

MATERIAL:- STEEL 40X GOST 4543-71 ✓
 ALT.MATERIAL : STEEL 40 X, GOST 3198-80 ✓
 STEEL 40 X GOST 4543-71

VETTED FOR MATERIAL ONLY

[Signature] 19/11/93
 Principal Scientific Officer,
 Quality Assurance Officer,
 For Senior Quality Assurance Officer,
 Senior Quality Assurance Estt. (6rms)
 Tiruchirappalli-620 016.

COMPONENT DRG. NO. 6P11-'8-1
LEAF SIGHT REAR

DRAWING PROVISIONAL.

DS. CAT NO.
 1005 007290

B	ALTERNATE MATL.'EN' SERIES ADDED	<i>[Signature]</i>
AMENDMENTS	DESCRIPTION/DETAILS	SIG & DATE

<i>Sadhi</i> 7/11/87	<i>[Signature]</i> Setthiraman	11.87	<i>[Signature]</i> 7.11.87	<i>[Signature]</i>	ORDNANCE FACTORY, TIRUCHIRAPALLI-16.	DRG. NO: 62 C 3801 200 B 3
REDRAWN	CHECKED	APPROVED	I/C, D&D.O.	DIV OFFICER		
1	2	3	4	5	6	7
						8