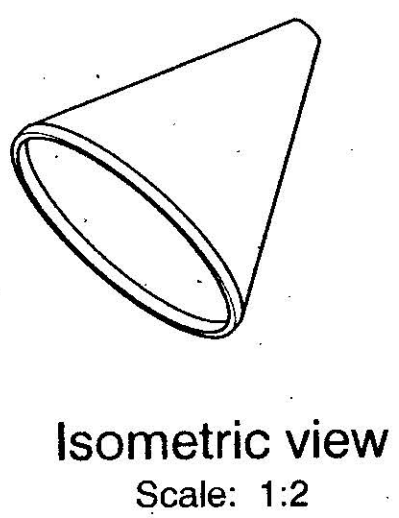


*) For non specified measures applies:
 $\pm IT 14/2 \leq 1$ applies $\pm 0,1$
 Generally Requirement Class [3] applies

Cone to be handled and transported with care
 Other requirements according
 to Technical specification (00813336)

***) $(D_{max} + D_{min})/2$ shall be within the tolerance range
 $D_{max} - D_{min}$ shall be $\leq 0,1$

ALTERNATE INDIGENOUS MATERIAL :-
INPUT MATERIAL : BSEN : 1652-1997 Designation Cu-OF-CW008A
 Condition H 065. UTS-240 N/mm2. % Elongation-15 Min.
LINER : BSEN 1652-1997 Designation Cu-OF-CW008A
 Condition H 040. HARDNESS :- 50 \pm 5HV(10kg).



Material According to Technical specification 00813338		Artikelnnummer Part number 05209561	
Ytbehandling Surface treated			
Generell ytämnhet General surface roughness Ra 1,6	Skala Scale 1:1		
Skarpa kanter brutna Sharp edges broken 0,3			
Form- och måttol enl Form & pos tol ecc. to ISO 1101	Hållfil Fillet	Generell tolerans General tolerance Se/See *)	Generell radi General Radius
Utfärdad av Issued by Malin Skoglund	Datum Date yyyy-mm-dd 2015-03-09	Dokumentstatus Document status AUTHORIZED	Change order number 601010613
Godkänd av Approved by Petri Hiltunen	Datum Date yyyy-mm-dd 2015-03-09	Informationsklass Information class COMPANY RESTRICTED	Classification Company Confidentiality
Informationsklass exportkontroll Classification Export Control EXPORT CONTROLLED		Informationsklass försvarsekretess Classification Defence Secrecy UNCLASSIFIED	
Dokumenttitel Document title Liner		Dokumentnummer Document number 304033757	
FFV Ordnance AB			

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DATE	AUTHORITY	REVISION	ZONE	SIG.				AHSP- CQA(A) KHADKI

DRG SEALED:- 18-3-2017