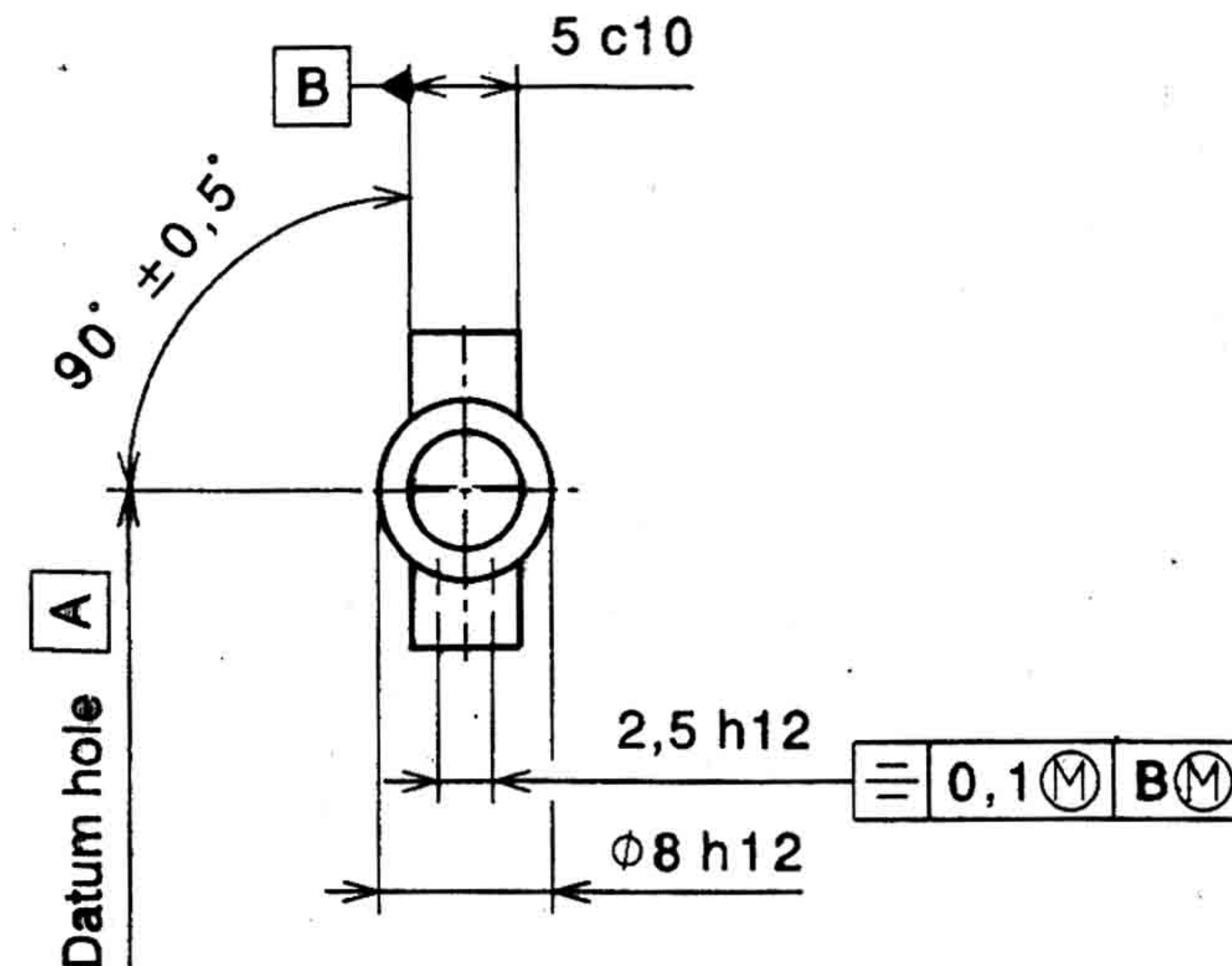
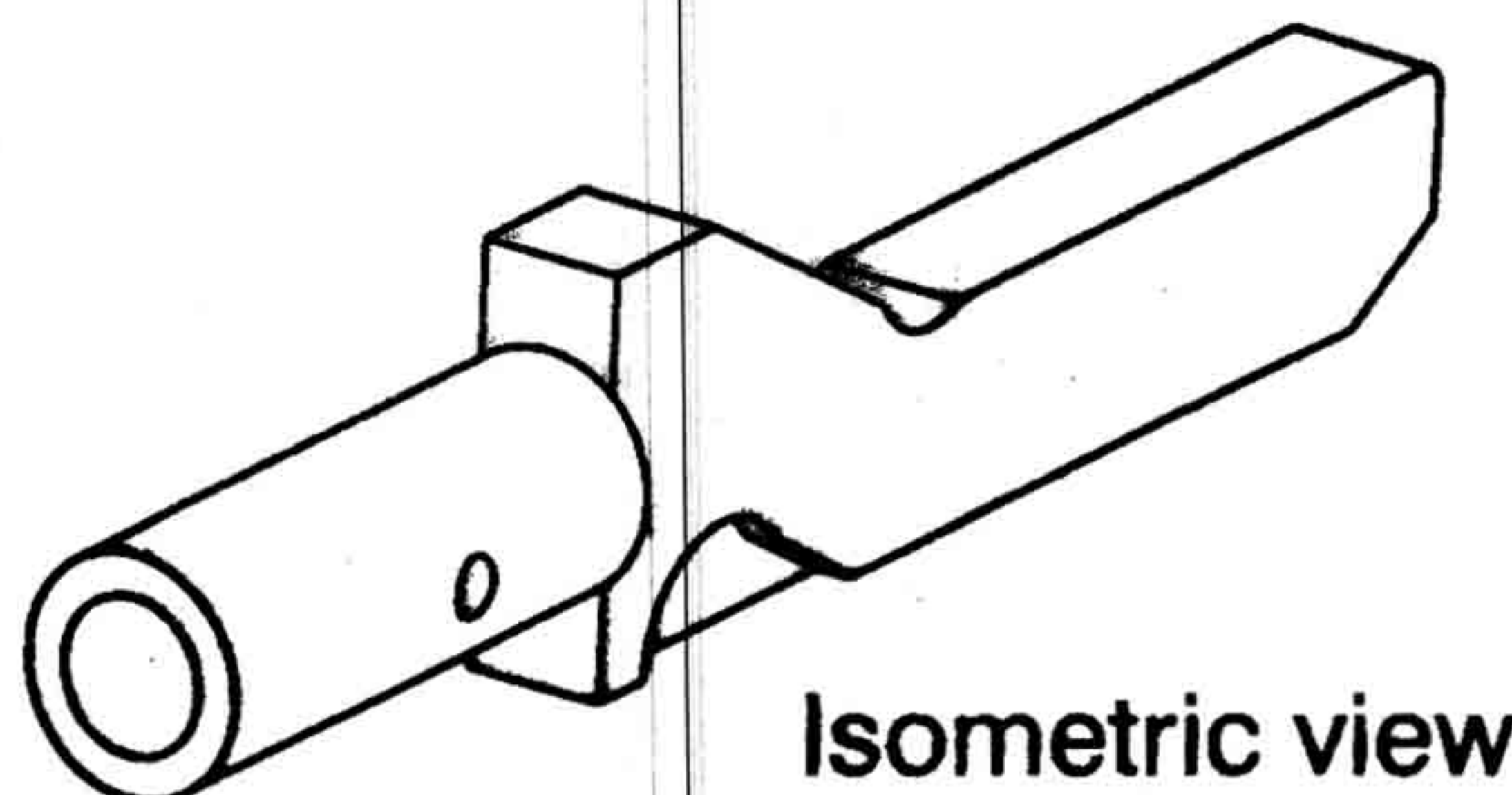
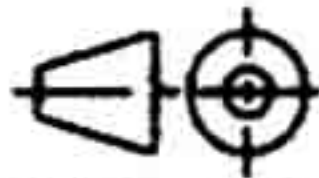




Technical drawing of a screw-in fastener assembly, showing a cross-section A-A. The drawing includes dimensions for the screw (M6x0,75-6H), the hole (Ø2 H12), and the thread length (Full screw thread min 17). The drawing is labeled A-A and Scale: 2:1.

INDIG MATL:- IS: 5517-1993 GRADE, 50Cr4V2
WITH MECHANICAL PROPERTIES
RP 0.2% = 900 N/mm² (Min),
Rm = 1100 - 1300 N/mm², A% = 9 (Min)

[illegible]

27-10-16		SCANNED & PRINTED WITHOUT CHANGE			
DATE	AUTHORITY	AMENDMENTS		SIG AHP	SIG DO
PREV DC :-					
DRG SEALED :- 19540-W DT 14-11-2016		SCANNED :- MK		CHECKED :- 	
CQA (W) , JABALPUR					
Material EN 10277-5-1.8159+A+SH					
Ytbehandling Surface treated (*)				Artikelnummer Part number F1312-151430	
Generell ytämnhet General surface roughness Ra 4		Skala Scale 2:1		DIMENSIONS AFTER SURFACE TREATMENT	
Skarpa kanter brutna Sharp edges broken 0,3					
Form- och lägetol enl. Form & pos tol acc. to ISO 1101		Hålltol Fillet ---		Generell tolerans General tolerance ISO 2768-m	
Uttärad av Issued by Mikael Lindgren		Datum Date yyyy-mm-dd 2015-02-09		Dokumentstatus Document status AUTHORIZED	
Godkänd av Approved by Anders Nyman		Datum Date yyyy-mm-dd 2015-02-12		Change order number 601010458	
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