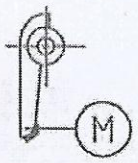
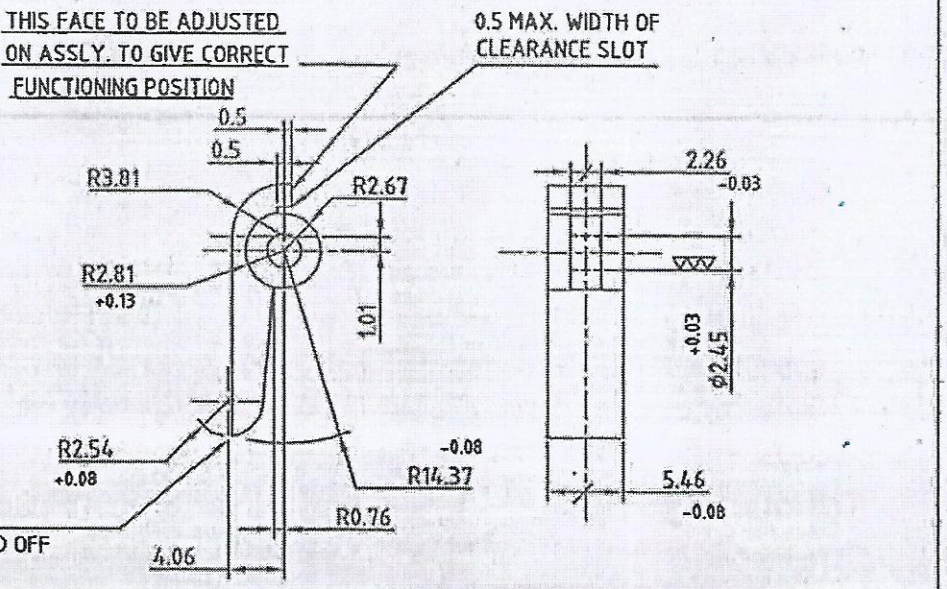
NO. QS/ISO-9000/DO/01 REV. NO. 00-DT. 09-06-2001	D.A. NO.	DATE	NATURE	HEAD OF SEC.



ACTUAL SIZE



LETTER	VHN
M	400-500

HARDNESS:~
COMPONENT MUST CONFORM TO THE FOLLOWING HARDNESS NUMERALS AT THE POSITION INDICATED.

PROTECTIVE FINISH:~
PHOSPHATED TO SPECN-JSS-0465-01: 1988 CLASS II (ACCELERATED) OIL FINISH.

MATERIAL FOR MIM ROUTE
ASTM MIM-4605 OR MPIF MIM-4605
C : 0.4-0.6% Ni: 1.5-2.5%
Mo: 0.2-0.5% Si: 1.0%
Fe: BALANCE
SINTERED DENSITY : 7.5 MIN g/cm³

A TOLERANCE OF -0.05 IS ALLOWED ON ALL PROFILES
ALL DIMENSIONS ARE IN mm.
SURFACES MARKED THUS ////// TO BE FINISHED SMOOTH.(▽▽▽)
THIRD ANGLE PROJECTION

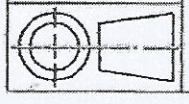
▽▽ (▽▽▽▽)

REVOLVER 32(7.65mm)
CATCH HAMMER

DRAWN	TRACED	CHKD.
DATE	27/06/2018	

APPROVED
27/06 JWM/DO

SCALE
1:1&2:1



SMALL ARMS FACTORY
KANPUR

DRG.NO.
PHMK-II-6-4MIM

SHEET 1 OF 1

ORIGINAL