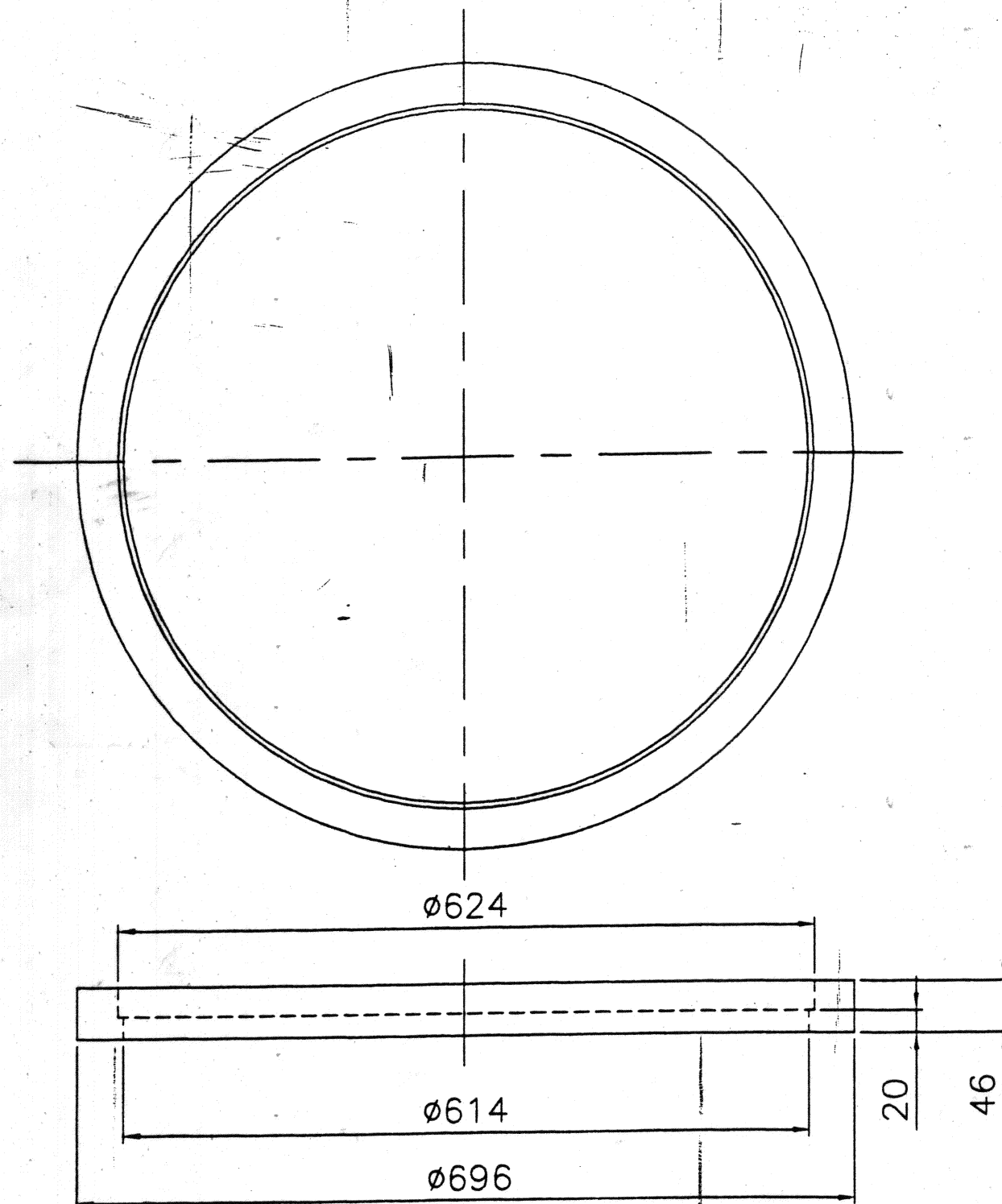


BLANK DRAWING



NOTE:

1. STEEL - SAND CASTING.
2. UNSPECIFIED LIMIT DEVIATIONS ARE AS PER IS: 11166.
3. DRAFT - 2° MAX.
4. ALL DIMENSIONS ARE IN mm.
5. BLOW HOLES ARE NOT ALLOWED.

6. MATERIAL :
STEEL CASTING TO IS: 2644-79, GRADE-3, CS 840

7. ALTERNATE MATERIAL :
STEEL BS: 970 Gr. 817 M40 (EN24)

8. FOLLOWING PHYSICAL PROPERTIES ADDED:

BLANK SIZE: $\phi 696 \times \phi 614 \times 46 \text{mmTHK}$

a) TENSILE STRENGTH : 102 kg/mm² (min)

b) ELONGATION : 11% (min)

c) HARDNESS : 250-310 BHN.

PROPRIETARY
THE INFORMATION CONTAINED IN THIS
DOCUMENT IS PROPRIETARY TO
ORDNANCE FACTORY, MEDAK (OFMK).
ANY USE, REPRINTING, ASSIGNMENT
OR DISCLOSURE IN WHOLE OR IN PART
IS SUBJECT TO THE PRIOR WRITTEN
CONSENT OF THE GENERAL MANAGER,
ORDNANCE FACTORY, MEDAK
DATE: 22/08/07 D.O.MOS

16/2/12		GND. DELETED.		163 01	QTY./VEH 1
(B)		7 NO. MATERIAL WAS ALTERNATE MATERIAL.			
		8 NO. TECH. NOTE ADDED.			
(A)		IN TECH. NOTE SAND CASTING WAS INVESTMENT CASTING USED ON COLUMN AMENDED		USED ON	645-01-7300-1
ISSUE		APPRD.			
		NATURE OF AMENDMENT			
		DRG. NO: 645-01-7313-1C/KB			
APRD. SKV		22/8/07			
CHKD. MVK		22/8/07			
DRWN. DNR		22-8-07			
NAME		SIGN		DATE	
ORDNANCE FACTORY MEDAK		BLANK, LOWER RACE RING (CASTING DRAWING)		IIIrd. ANGLE PROJECTION	