

Z10Z00 - 9185

ON

D.S. CAT

FOR EXPLANATION SEE D.D.NOTE SHEET NO.3

DIMNS. ARE IN mm.

TOLERANCES ON DIMENSIONS ± 0.127
UNLESS OTHERWISE STATED.

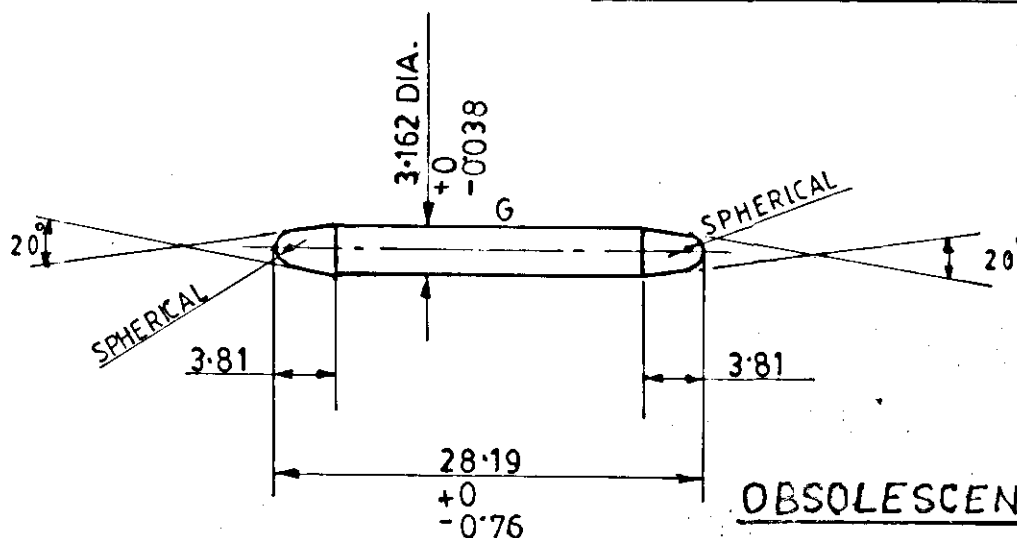
HEAT TREATMENT:-

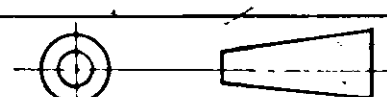
C/HRD TO A DEPTH 0.33-0.64 & TEMP.
TO 450-550 H.V. (45-52 HRC)

NOTE FOR SPECN.:-

FOR SPECN. LATEST ISSUE SHOULD
BE FOLLOWED

SURFACES MARKED 'G' TO BE GROUND



21-5-07	26339-SA	DRG. DECLARED OBSOLESCE.			
16-6-2000	24751-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED AND DRG. RE-SEALED.			
		PREVIOUS DC.NOS. 14091-SA, 15879-SA, 16413-SA, 17436-SA, 19230-SA & 23031-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C; D.O. G.O.
SEALED :- D.C. NO. 14091-SA, DT. 1.10.74				SIGN.	
DRN.	CHD.	TRD. Barix	COMP. M. Barix	AHSP. CQA(SA) ICHAPUR	
SCALE :- 2:1		EST. MASS :- 1.5 GRAMS.		ASSY. 1005 - 000826	
DT. 16-6-2000 I/C; D.O.		APPROVED DT. 14.4.67 NEG. RE-TRACED			
MATERIAL :- BS 970 PT 1:1983; SEC 4 Gr 655 M13				DGNR'S REF. SN 1220/03	
H.T/HARDNESS :- AS STATED				PART NO.	
PROTECTIVE: PHOSPHATE TO SPECN. JSS:0465-01:1988 FINISH CLASS II (ACCELERATED), OIL FINISH.				DRG. NO.	
NOMENCLATURE :- PIN, EXTRACTOR				D.S. CAT. NO. 5315 - 002012	