

FIG. NO X 0841510

SEALED

CERTIFIED CORRECT

COPY DATE

SIGNATURE

(V1)

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ALL DIMENSIONS ARE IN mm

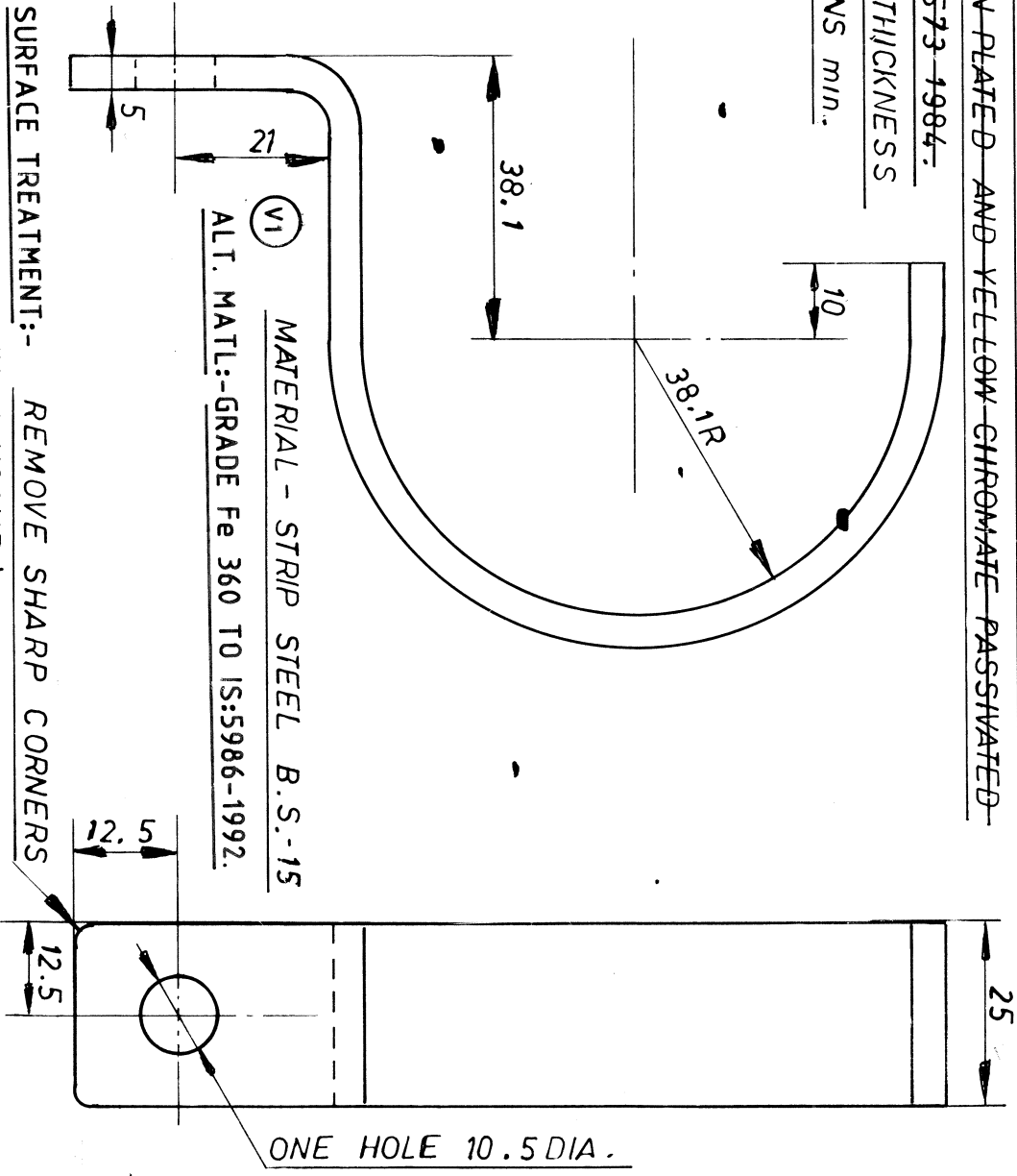
~~NOTE - SURFACE TREATMENT (ACCORDING TO CODE NO. 5)~~

~~TO BE ZN PLATED AND YELLOW CHROMATE PASSIVATED~~

~~TO IS: 1573-1984-~~

~~PLATING THICKNESS~~

~~5 MICRONS min.~~



(V1) SURFACE TREATMENT:- REMOVE SHARP CORNERS
NOTE - (~~FOR UNITS OTHER THAN HOSUR~~)

~~TO BE PHOSPHATED TO IS: 3618 CLASS 'C' AND APPLIED WITH RED OXIDE~~

~~ZINC CHROMATE PRIMER TO IS: 2074-1992 AND THERE AFTER PAINT BLACK TYPE~~

~~-1 AS PER IS: 158-1981. SHRAP EDGES TO BE REMOVED.~~

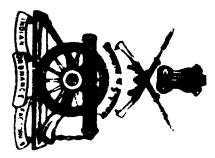
(V1)

General/Not Specified	Linear Dimension	Angular Dim.	Index	ALTERATION	Date	D.O.	ZONE	Scale	Rel. Dwg.	Approved
0-5	±0.1		~ Unmachined					1:1		
6-30	±0.2		∇ Rough							
30-125	±0.3		∇∇ Smooth							
120-315	±0.5		∇∇∇ Finish							
315-1000	±0.8		C:Hard							
1000-2000	±1.2		Gr							
Angular Dim.	±1°		Hardened							
0-10	±1°		after Hard							
10-50	±30'									
50-100	±20'									
> 100	±10'									

- (22) C:Hard
- (24) Hardened
- (19) Gr after Hard

Description: **PIPE CLIP**
 For: **PIPING EXHAUST**
 Group: **STALLION MARK-III**

Scale: 1:1
 Replaced by:
 Replacement for:



VEHICLE FACTORY
JABALPUR

X 0841510

V1
HB

PL/29

8 CHG NO.