

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
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25359-10.05.2002

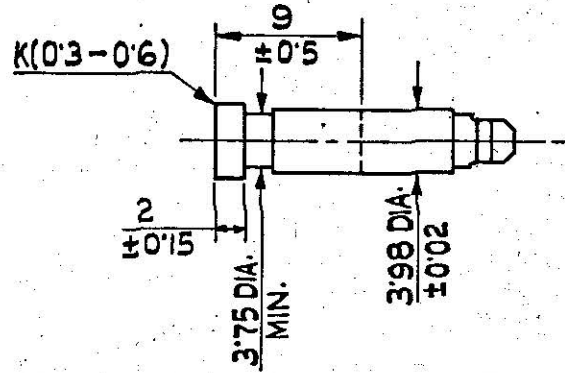
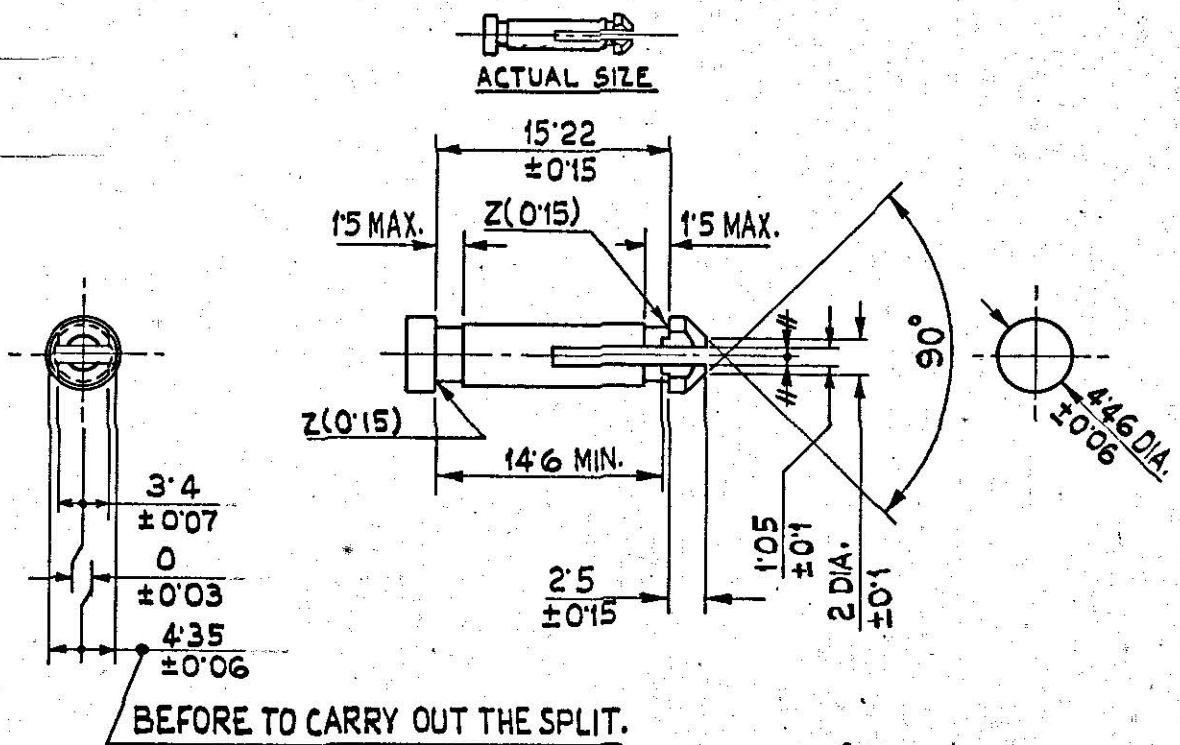
SA

RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH

BRIEF RECORD

SIG.

DC No. 27005 SA DT 16-01-2007 - MATERIAL AMENDED



MATERIAL:-

IS: 5517-1993 DESIGNATION 40C8.

HEAT TREATMENT:-

QUENCHED AND TEMPERED, 72-75 HRA (425-490 VPN)

PROTECTIVE FINISH:-

PHOSPHATE TO SPECN. JSS. 0465-01:1988 CLASS-II (ACCELERATED), OIL FINISH.

22700-SA.	4.11.94	MATERIAL AND PROTECTIVE FINISH AMENDED.	1350
18103-SA	19.9.84	MATL. AMENDED	SSO
16537-SA	10.9.80	D.S CAT NO. ADDED	JSSO
15535-SA	19-3-78	MATL., HEAT-TREATMENT AND PROTECTIVE FINISH ADDED. CL. NEG. PREPARED. DRAWING SEALED AS A RECORD OF RECEIPT.	DSS

160

EVERYWHERE.

D S CAT. NO.

5315-001519

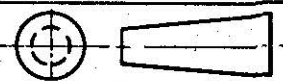
AUTHY.	DATE	ZONE	BRIEF RECORD.	SIG.
	DATE	NAME		
	DGN.			
	DRN.			
	CHD.			
	TRD.	B.L.NATH.		
	COMP.			
		M. L. NATH. 1/c, D.O.		
		SCALE:- 1:1, 2:1.		
		SEALED:- D.C. NO. 25359-SA DT. 10.05.2002		

ASSY. CISA 391, CISA 390 & CISA 483

CI(SA) ICHAPUR.

MATERIAL:- AS STATED.

DIMENSIONS ARE IN MILLIMETRES.



APPROVED.

(CL. NEG. PREPARED)

FOR CI(SA)

PIN, BARREL LOCKING.

DRG.No. A 1247

PART No. 29