

228 XSI

ON IMP

DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS

DIMS ARE IN mm.

DC.34059-A

TOL. ON UNTOL. DIMENSIONS REFER TO IS:2102 Pt.1 1986
(SECOND REVISION:) RA 1991 MEDIUM CLASS TOL.

PART NO.

TO BE EMBOSSED
IN SUITABLE SIZE

CONTRACTOR'S INITIALS
OR RECOGNISED TRADE MARK.

YEAR OF MANUFACTURE.

MATERIAL:-

STEEL IS 7293 :1992 : C20
OR BS 970 : PT 1 : 1991 080 A 22 OR
POLYSTYRENE MOULDING PLASTIC AMMUNITION
TO SPEC. JSS: 9330-G1 TYPE B (LATEST ISSUE) TO COLOUR
SHADE OLIVE GREEN ISC No. 220 OF IS-5:1994 AMENDMENT No.1

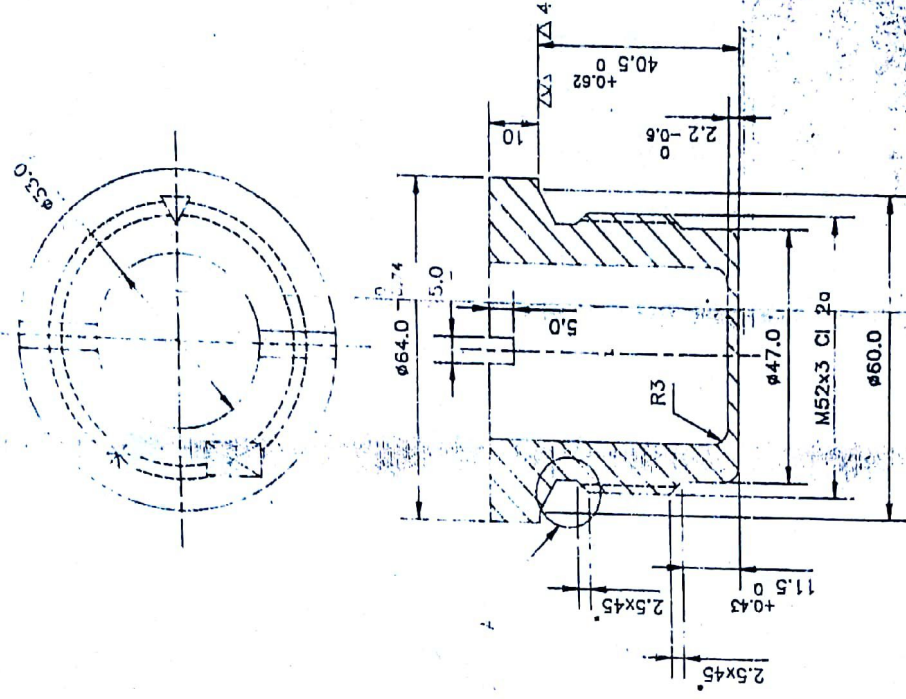
PROTECTIVE TREATMENT:-

CAST IRON AND STEEL PLUG TO BE RUST PROOFED ALL OVER
BY PHOSPHATE PROCESS TO SPEC. JSS C-65-01:1994-REV N2/ CLASS II
AFTER PHOSPHATING PLUGS ARE TO BE COATED ALL OVER
EXCEPT SCREW THREADS WITH AMMUNITION PROTECTIVE
COMPOSITION NO. 221 GRADE1 SPECIAL TO SPEC. JSS 8010-28:1997
(REV N2.1) CREW THREADS ARE TO BE COATED WITH AMMUNITION
PROTECTIVE COMPOSITION NO. 211 TO SPEC. JSS 8010-63:1997
REVISION No.1

ENLARGED VIEW-A

SCALE:-5:1

DATE 13 June 2016
BY
OFFICE
ORIGINATOR



REVISION	DATE	AUTHORITY	ZONE	SIG.	DATE	BY	DATE	BY
1	2000	DC.36685-A			13	June	2016	
2	2000	DC.36630-A			13	June	2016	
3	2000	DC.36630-A			13	June	2016	
4	2000	DC.36630-A			13	June	2016	
5	2000	DC.36630-A			13	June	2016	
6	2000	DC.36630-A			13	June	2016	
7	2000	DC.36630-A			13	June	2016	
8	2000	DC.36630-A			13	June	2016	
9	2000	DC.36630-A			13	June	2016	
10	2000	DC.36630-A			13	June	2016	
11	2000	DC.36630-A			13	June	2016	
12	2000	DC.36630-A			13	June	2016	
13	2000	DC.36630-A			13	June	2016	
14	2000	DC.36630-A			13	June	2016	
15	2000	DC.36630-A			13	June	2016	
16	2000	DC.36630-A			13	June	2016	
17	2000	DC.36630-A			13	June	2016	
18	2000	DC.36630-A			13	June	2016	
19	2000	DC.36630-A			13	June	2016	
20	2000	DC.36630-A			13	June	2016	
21	2000	DC.36630-A			13	June	2016	
22	2000	DC.36630-A			13	June	2016	
23	2000	DC.36630-A			13	June	2016	
24	2000	DC.36630-A			13	June	2016	
25	2000	DC.36630-A			13	June	2016	
26	2000	DC.36630-A			13	June	2016	
27	2000	DC.36630-A			13	June	2016	
28	2000	DC.36630-A			13	June	2016	
29	2000	DC.36630-A			13	June	2016	
30	2000	DC.36630-A			13	June	2016	
31	2000	DC.36630-A			13	June	2016	
32	2000	DC.36630-A			13	June	2016	
33	2000	DC.36630-A			13	June	2016	
34	2000	DC.36630-A			13	June	2016	
35	2000	DC.36630-A			13	June	2016	
36	2000	DC.36630-A			13	June	2016	
37	2000	DC.36630-A			13	June	2016	
38	2000	DC.36630-A			13	June	2016	
39	2000	DC.36630-A			13	June	2016	
40	2000	DC.36630-A			13	June	2016	
41	2000	DC.36630-A			13	June	2016	
42	2000	DC.36630-A			13	June	2016	
43	2000	DC.36630-A			13	June	2016	
44	2000	DC.36630-A			13	June	2016	
45	2000	DC.36630-A			13	June	2016	
46	2000	DC.36630-A			13	June	2016	
47	2000	DC.36630-A			13	June	2016	
48	2000	DC.36630-A			13	June	2016	
49	2000	DC.36630-A			13	June	2016	
50	2000	DC.36630-A			13	June	2016	
51	2000	DC.36630-A			13	June	2016	
52	2000	DC.36630-A			13	June	2016	
53	2000	DC.36630-A			13	June	2016	
54	2000	DC.36630-A			13	June	2016	
55	2000	DC.36630-A			13	June	2016	
56	2000	DC.36630-A			13	June	2016	
57	2000	DC.36630-A			13	June	2016	
58	2000	DC.36630-A			13	June	2016	
59	2000	DC.36630-A			13	June	2016	
60	2000	DC.36630-A			13	June	2016	
61	2000	DC.36630-A			13	June	2016	
62	2000	DC.36630-A			13	June	2016	
63	2000	DC.36630-A			13	June	2016	
64	2000	DC.36630-A			13	June	2016	
65	2000	DC.36630-A			13	June	2016	
66	2000	DC.36630-A			13	June	2016	
67	2000	DC.36630-A			13	June	2016	
68	2000	DC.36630-A			13	June	2016	
69	2000	DC.36630-A			13	June	2016	
70	2000	DC.36630-A			13	June	2016	
71	2000	DC.36630-A			13	June	2016	
72	2000	DC.36630-A			13	June	2016	
73	2000	DC.36630-A			13	June	2016	
74	2000	DC.36630-A			13	June	2016	
75	2000	DC.36630-A			13	June	2016	
76	2000	DC.36630-A			13	June	2016	
77	2000	DC.36630-A			13	June	2016	
78	2000	DC.36630-A			13	June	2016	
79	2000	DC.36630-A			13	June	2016	
80	2000	DC.36630-A			13	June	2016	
81	2000	DC.36630-A			13	June	2016	
82	2000	DC.36630-A			13	June	2016	
83	2000	DC.36630-A			13	June	2016	
84	2000	DC.36630-A			13	June	2016	
85	2000	DC.36630-A			13	June	2016	
86	2000	DC.36630-A			13	June	2016	
87	2000	DC.36630-A			13	June	2016	
88	2000	DC.36630-A			13	June	2016	
89	2000	DC.36630-A			13	June	2016	
90	2000	DC.36630-A			13	June	2016	
91	2000	DC.36630-A			13	June	2016	
92	2000	DC.36630-A			13	June	2016	
93	2000	DC.36630-A			13	June	2016	
94	2000	DC.36630-A			13	June	2016	
95	2000	DC.36630-A			13	June	2016	
96	2000	DC.36630-A			13	June	2016	
97	2000	DC.36630-A			13	June	2016	
98	2000	DC.36630-A			13	June	2016	
99	2000	DC.36630-A			13	June	2016	
100	2000	DC.36630-A			13	June	2016	

DRG. ST. 23/01/87 (PROV)

PROTECTIVE FINISH:- AS ABOVE

PLUG 52 mm FOR SHELL 130 HE

ASSY DRG. ISX 101 GF



DESIGNER'S REF

CIA/AMN/2466

PART No.

ISX 377

DISCAT NO NOT TO BE ALLOTTED

AHSP:- CQA(A) KIRKFF