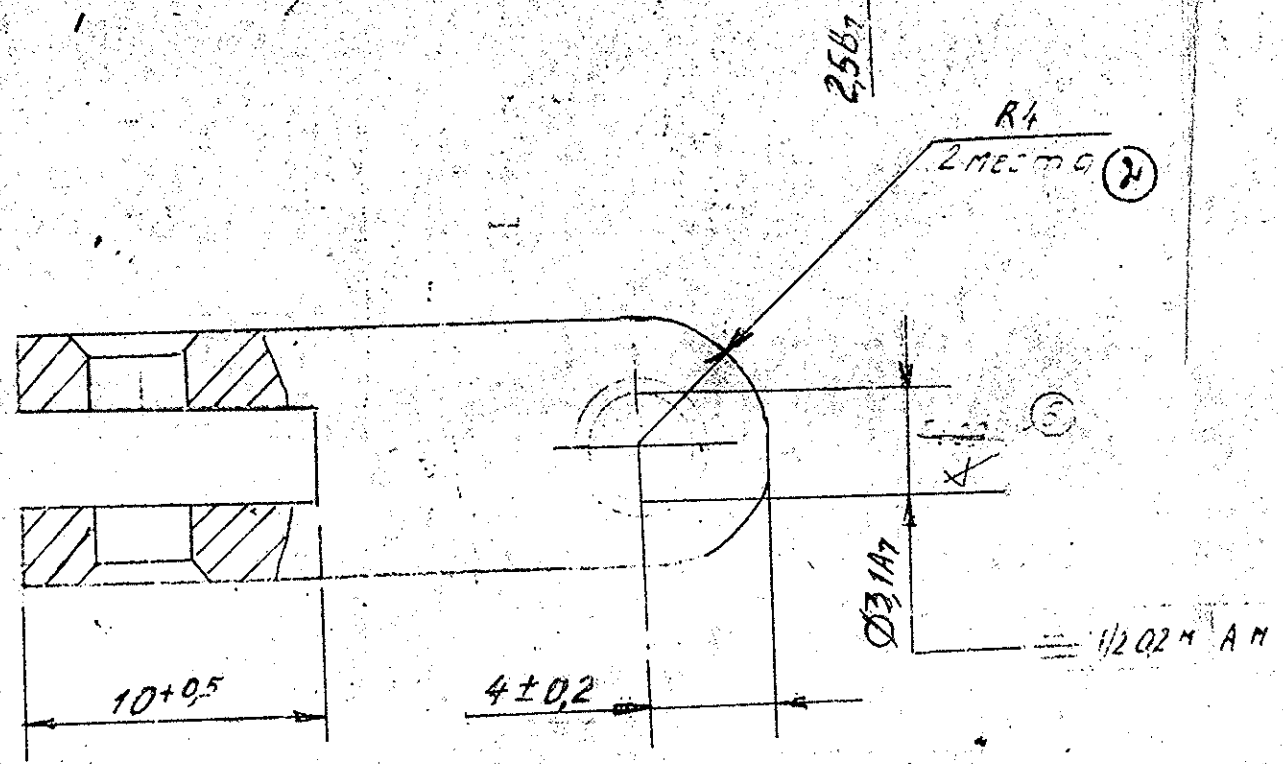
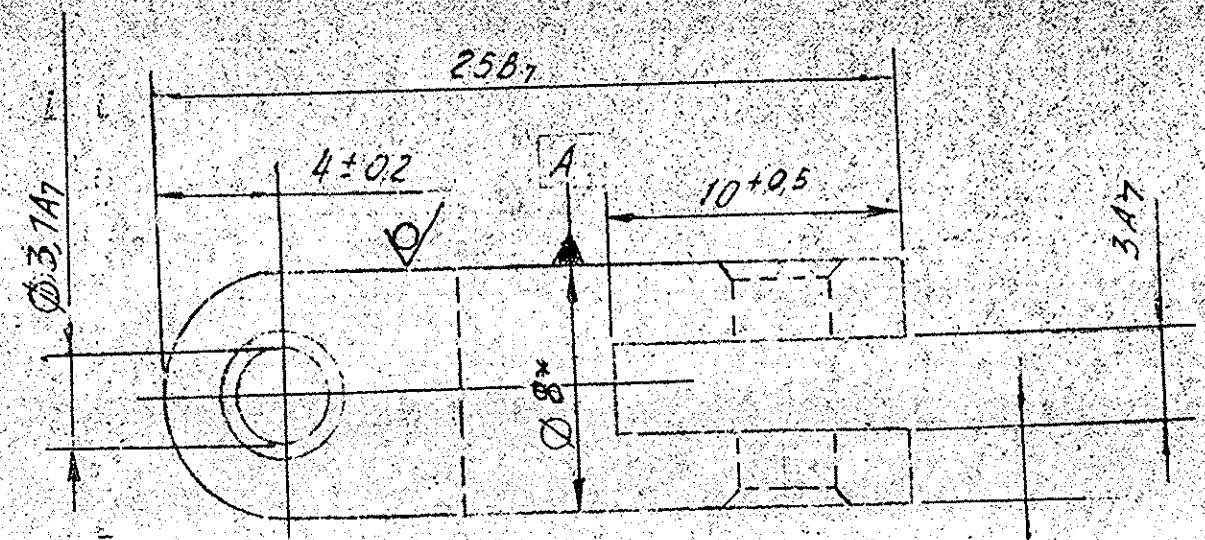


R240 ✓

2A42.10.026

1/2 Q2 M A *



AMENDMENT NOTICE NO.
2A42 1170T-88 dtd. 7-5-88
(CP-104/2869)

INDIGS MATL :- BS: 970 Pt 1, 530 M 40 OR 708 M 40.
COMPONENTS TO BE HEAT TREATED
TO 38.5 - 45.5 HRC BASIC MATERIAL
SHALL BE TESTED TO COND'T OF
THE SPECN

INDIGENOUS MATL :-
BS: 970 Pt 1, 1983 Cde 530 M 40
OR
708 M 40 "COLD DRAW N."

- ① 1. * Размер для справок.
- 2. HRC₃ 38,5...45,5 Твердость испытать на образце-свидетеле
- 3. Внутренние углы R=0,4 мм.
- ② 4. ~~Заусенцы снять~~ Заусенцы снять
- 5. Покрытие хим. фос. ускоренное хр/прп клеем БФ-4 ГОСТ 9307-78, 1 слой
- 6. Клеймить КИ на бирке к партии.
- ③ 1. * The size is given for reference.
- 2. HRC₃ 38.5 to 45.5. Perform hardness test with the reference sample.
- 3. Inner corners, R ≈ 0.4 mm.
- 4. Remove burrs.
- 5. Coating: accelerated electroless phosphating with chromate treatment/impregnation with adhesive BF-4, ГОСТ 9307-78, applied in one layer or phosphating (accelerated) Gr 1, to SS: 0465-01-88, with coating of Dunlop Adhesive S-758 and Nigrosine to JSS: 4026, one layer.
- ④ 6. Stamp KИ on lot tag @ JSS: 0465-01-1994
- ⑤ Material: Круг 8-5-ГОСТ 7417-75
40X-T-B ГОСТ 1051-75
- ③ 0.6x45°
4 chamfers

18174-W 22-9-95	PROV SEALING CANCELLED AND DRG SEALED.	KGVC/GBGO
17928-W 16-3-94	INDIGS MATL AMENDED.	KGVC/CID
17796-W 12-11-93	INDIGS EQUIV MATL AMENDED.	KGVC/CID
17751-W 11-10-93	NOTE NOS AMENDED & INDIGS EQUIV. MATL ADDED.	KGVC/CID
17220-W 11-2-92	FRONT VIEW - DIMN. 3A7 WAS 3A5. UPPER VIEW - DIMN. 3A7 WAS 3A5.	KGVC/CID
15407-W 20-2-86	DRG SEALED PROV.	

APPROVED [Signature] H VASU
CHECKED [Signature]

CONTROLLERATE
OF
INSPECTION
(CVC)

2A42.10.026

WEIGHT	SCALE
38	4:1
SHT	SHTS 1
ROUND BAR	8-5 ГОСТ 7417-75 40X-T-B ГОСТ 1051-75
	C9070

35/0223

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