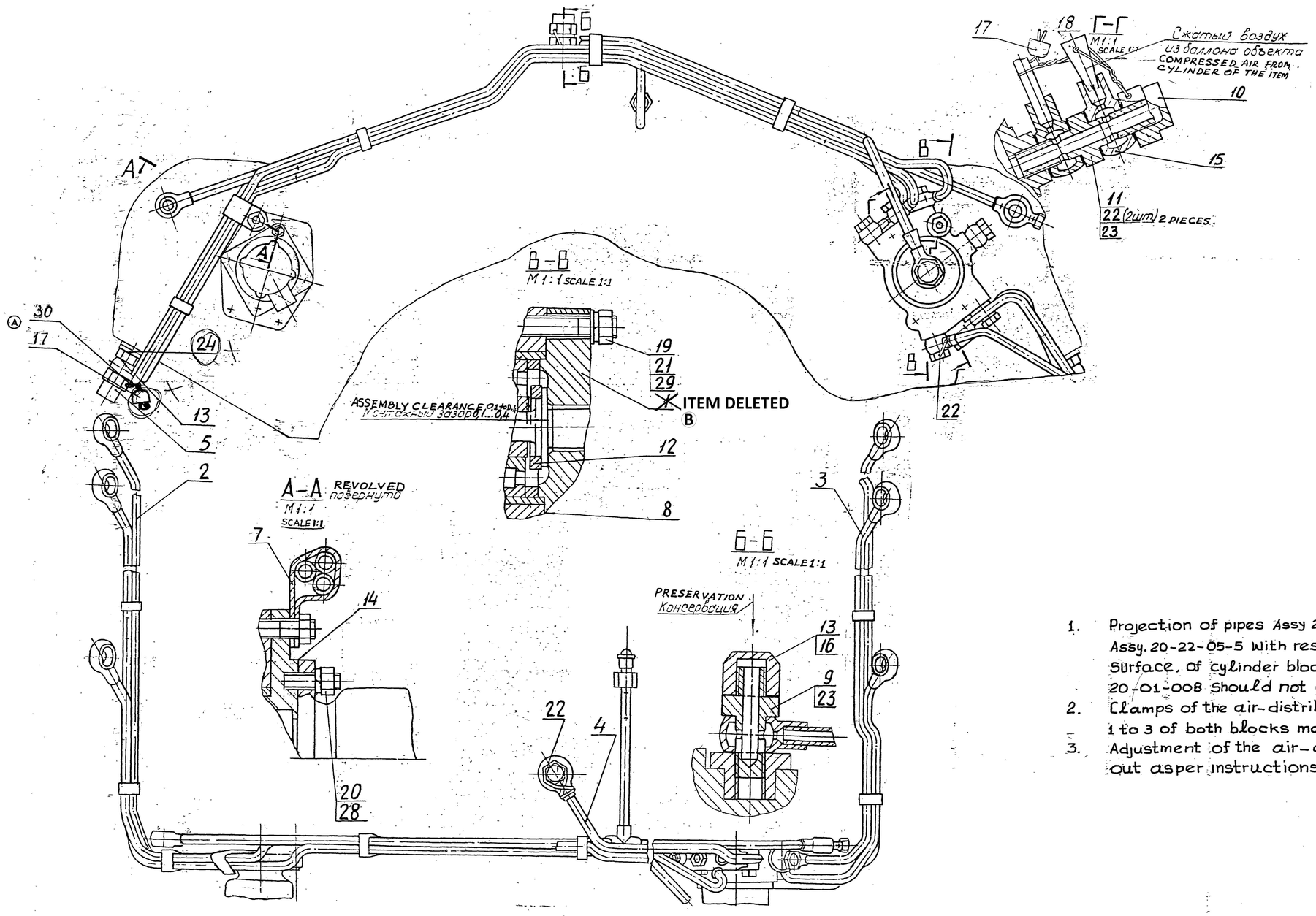
DRAWING NUMBER
СБ20-22-00-7А



1. Projection of pipes Assy 20-20-01-4 and Assy. 20-22-05-5 with respect to locating surface, of cylinder block crank-case Assy. 20-01-008 should not exceed 19mm.
2. Clamps of the air-distributor of cylinders 1 to 3 of both blocks may be secured by pairs.
3. Adjustment of the air-distributor is carried out as per instructions UB 20-10 (Edition 2).

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. MASS	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
4,962 Kg	

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
B	08.08.14	DELETED DUE TO REPITITION ON PROCUREMENT
A	30.6.01	Auth. 90211/AHSP/ED Dt 27-3-01

DRN	
CHD	
TCD	
APPD	V. Ramanan
DATE	15-3-91
SCALE	1:2
DIMENSIONS IN mm.	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS 2102-69	
ALL THREADS TO CONFORM TO	

MATERIAL :-

USED ON :-

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)
A V A D I

TITLE AIR STARTING SYSTEM PIPE-LINE INSTALLATION OF AIR DISTRIBUTOR AND SPEED SENDING UNIT

D S CAT NUMBER

DRAWING NUMBER
SB 20-22-00-7A

ISSUE 13-1309-81