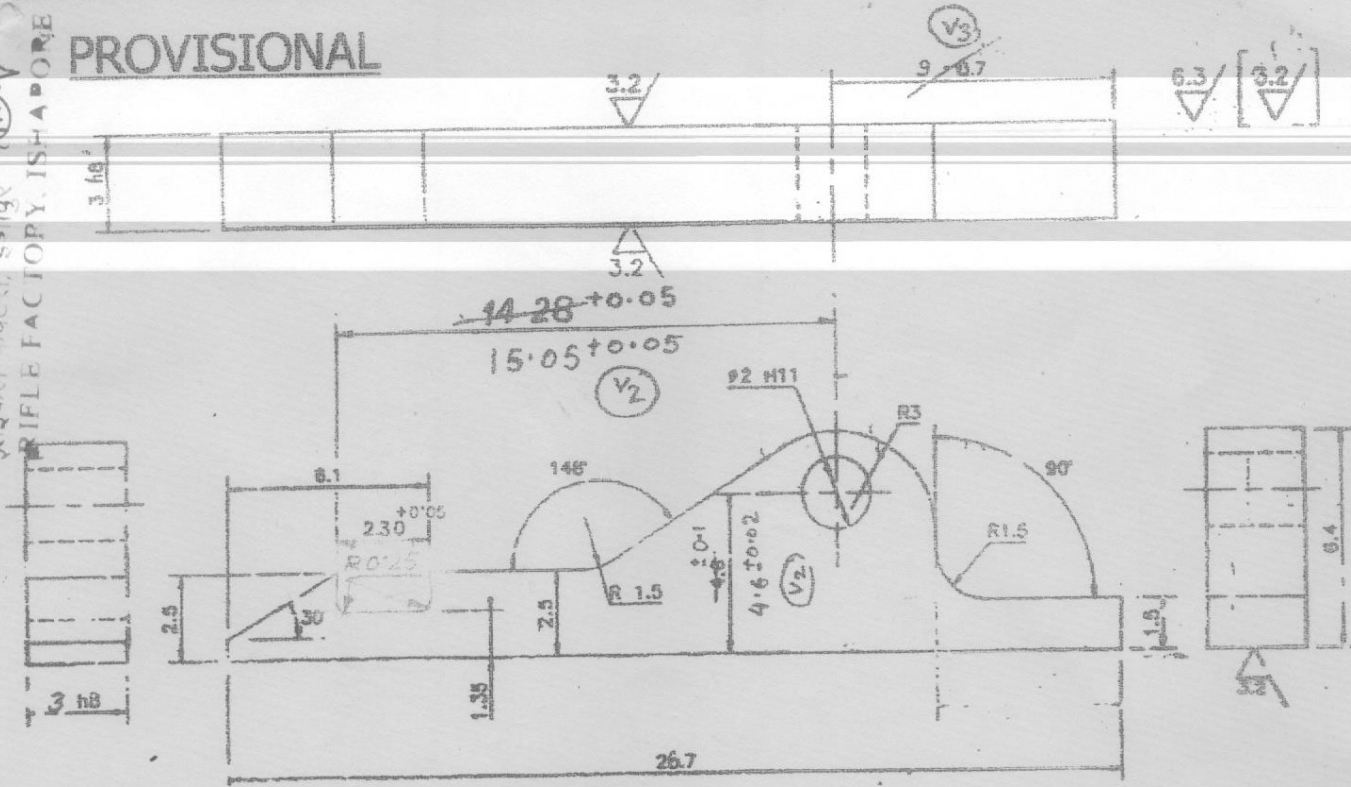


PROVISIONAL

RIFLE FACTORY, ISHAPORE



MATL.: IS: 2507-1975 50Cr4-V2

ALT. MATERIAL: En-47 OR sd/-

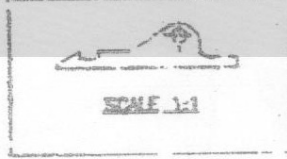
MIMIRROUTE / JLGMIQ

HEAT TREATMENT — HARDNESS:- 400 - 450 VPN.

SURFACE FINISH:- PHOSPHATED TO SPECN.

JSS-8465-01 1988 CLASS II

OIL FINISH



NOTES :

1. ALL DIMENSIONS ARE IN 'mm'
 2. UNSPECIFIED TOLERANCES ARE AS PER FINE IS:2102
 3. ALL SHARP EDGES TO BE SMOOTHLY ROUNDED OFF.
 4. ONE SAMPLE TO BE TRIED BEFORE PLACING BULK ORDER.
- DRG. UPDATED ON 22-01-13

TOL ON FT	TOL IN
#2 H11	+0.069 0.300
3 HB	0.000 -0.014

24	EXTRACTOR	1				26.7x6.4x3
PART NO.	NOMENCLATURE	NO. OFF	MATL.	DATE	STD.	SIZE
GEN. TEL. NO.						
SPECIAL LINEA						
DIMENS. ONE						
INDEX	AMENDMENTS			SIGN. DATE		
EXTRACTOR RIGHT						
12 BORE MODIFIED PUMP ACTION GUN						
RIFLE FACTORY, ISHAPORE.						
						SCALE REF. DEMAND
						5:1 REF. DRG. NO.
						DRG. NO. PAG- 0028A
						SHEET 1 OF 1