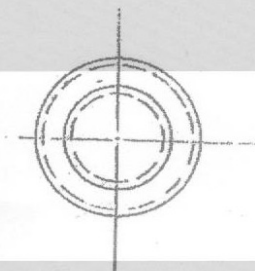
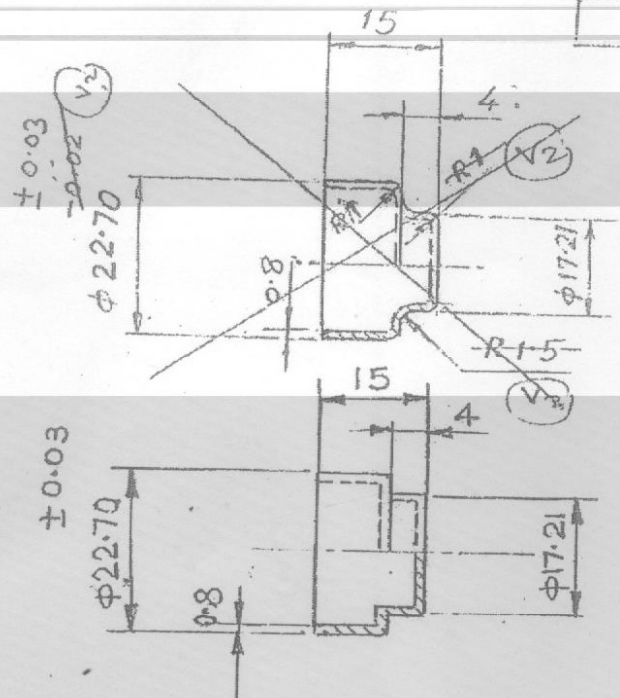


UNSPECIFIED TOL. ARE AS PER FINE IS: 2102					
ABOVE		6	30	120	315
UP TO AND INCLUDING	6	30	120	315	1000
FINE	±0.05	±0.1	±0.15	±0.2	±0.3



NOTE: MANUFACTURER'S SIGNATURE/CODE NO. YEAR OF MANUFACTURE SHOULD BE ENGRAVED AT SUITABLE PLACE

MATL.:-

SS-970 Pt. I-83, Gd 080 M40
 ALT. MATL: THROUGH MIM ROUTE ✓

प्रमाणित प्रति / CERTIFIED COPY OF
 ड्राइंग / लेआउट / गेज शिड्यूल HOS/MPM
 DRG/LAYOUT/GAUGE SCHEDULE
 दिनांक / AT THIS DATE. 19.06.17
 सी डी डी / CDD
 राइफल फैक्टरी, इशापुर
 RIFLE FACTORY, ISHAPORE

SURFACE TREATMENT:- PHOSPHATED TO SPECN. JSS-0465-01 1988 CLASS II OIL FINISH

PART NO.	NOMENCLATURE	No. OFF	MATL.	HRD.	STD.	SIZE	REMARKS		
GEN. TOL. NOT SPECIFIED	237/12		Dim 22.70 ±0.03 was 22.70 ±0.02 Matl. EN8 was 15S513Ed-D Radius R1 and R1.5 deleted		3.8.01				
LINEAR DIMENSIONS	125/10		To BE NICK FROM 20.5 - 13.12.93.89 instead of Phosphating				FOR G.M.G.C.F.Y.		
ANGULAR DIMENSIONS	INDEX		(A) MATERIAL AMEND LT.1801/WA/RPC/PUMP GUN/24-2-94						
UNMACHINED									
ROUGH									
SMOOTH									
FINISH									
MAGAZINE CAP									
12 BORE MODIFIED PUMP ACTION GUN									
RIFLE FACTORY ISHAPORE									
REFERENCE GCF DRG.NO.:- SG- 012									
						1992	NAME	DATE	APPROVED
						DRN.	TR	3.11.11	
						FCD.			F/M SHU
						PASSED			F/M TR
						SEC.	M/C.		F/M D.
						SCALE	REF. DEM.		
						1:1	REF. DRG.		
						DRG. No. PAG-0018			
						SHEET 1 OF 1			

MIM