



- 1) THIS DOCUMENT IS THE PROPERTY OF THE GOVERNMENT OF INDIA, M. OF D. AND IS ISSUED FOR PURPOSE OF DEVELOPING/MANUFACTURING STORES REQUIRED FOR DEFENCE USE.
- 2) IT MUST NOT BE REPRODUCED/DISCLOSED TO ANY THIRD PARTY OR USED FOR ANY CIVIL PURPOSE.
- 3) IT MUST BE RETURNED TO THE ISSUING AUTHORITY WHEN THE PURPOSE OF ITS ISSUE HAS BEEN SERVED.
- 4) PILOT SAMPLE TO BE APPROVED BEFORE BULK SUPPLY.

NOTE :-

STEEL CASTING TO SPEC. IS:1030 Gde 280-520 W

NOTE - I-

- 1) CASTING DRAFTS 2°.
- 2) UNSPECIFIED CASTING RADII 3mm MAXIMUM.
- 3) CASTING SHOULD BE TESTED RADIOGRAPHY CLASSIFICATION TO ASTM E 446 LEVEL 3 & FREE FROM INTERNAL & EXTERNAL DEFECTS.
- 4) MANUFACTURER'S INITIAL/CODE No., YEAR OF MANUFACTURE SHOULD BE ENGRAVED AT SUITABLE PLACE.

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED							
2004	NAME	DATE	APPROVED	for Sr. GM G.C.F.y.			
DRN.	J.RAM	21.01.04					
TCD.							
CKD.							
PASSED		27/11					
SEC.	M/C						
SCALE	REF. DEMD.	No. 58/PB/JP/HAT Dt. 27.01.04					
1:2	REF. DRG. NO.	V548 0136 1015 (A)					
DRG. No. GCFMN 5412(A)							
SHEET NO. OF SHEETS							

	GCF/VC/281/DRG/VETT/UC	26-9-05	
	GCF/VC/281/DRG/VETT/UC	26-2-05	~ UNMACHINED
	282/DRG/VETT/DDO/UC	27-8-04	▽ ROUGH
(A)	DRG/VETT/DDO/PO/05	04-2-04	∇∇ SMOOTH
INDEX	CERTIFICATION No. OF VETTING CELL		∇∇∇ FINISH

WEDGE PIECE
(CASTING)

GUN CARRIAGE FACTORY, JABALPUR

GCF/SC/281/DRG/VETT/UC 8.2.22