



PROTECTIVE FINISH:-

PHOSPHATED TO SPECN. JSS:0465-01-1988
 CLASS-1 (ACCELERATED) OIL FINISH.

NOTE:-

- ITEM Nos. 33P 4012, 33P 4013 AND 33P 4014 ARE TO BE WELDED & PHOSPHATED.
- BUTT,33P 4011 SHOULD BE REMOVABLE & PASTED AT FINAL ASSY.

DIMENSIONS ARE IN mm.
 UN TOLERATED DIMNS. ASPER IS: 2102(MEDIUM)

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SUB: STOCK BUTT SUB-ASSY.				SCALE NTS.
	FOR: BUTT GROUP				STORE DRG.NO.
	OF: 38mm MSL.				OPERATION NO.
	DES.REF.NO.				
	DRG. No.: 33P 4010				SHEETS: 1
	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.				SHEET No.: 1
AMENDMENTS	SIG. & DATE				
	APPROVED ON. 07.07.2016				