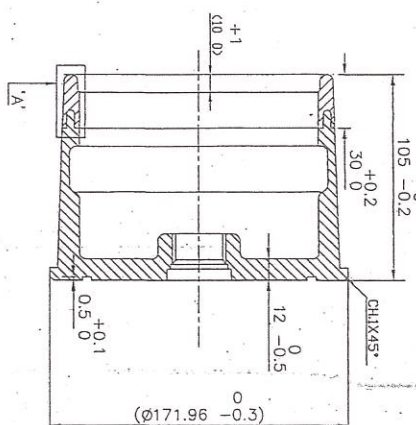


GEN. TOL. MEDIUM CLASS TO IS:2102



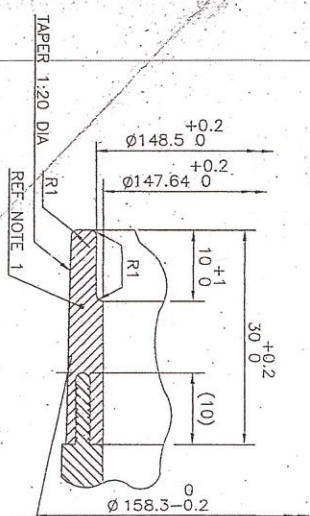
A.

NOTE :-
ALTERNATE METHOD FOR
DETERMINATION OF FLEXIBILITY /
-BRITTLENESS TESTING OF RUBBER
MATERIAL TO SPECIFIED ASTM METHOD
No. D746-55T, PROCEDURE B :
TEST PIECE OF RUBBER MATERIAL
SIZE 2.5x15x120 APPROX. BE
CONDITIONED AT -55°C FOR 30 MIN.
AND SUBJECTED TO BENDING OVER
A MANDREL OF .10 TIMES THE
THICKNESS OF THE TEST PIECE AND
OBSERVE VISUALLY FOR CRACKS/
ABNORMALITY.

STEEL CUP IRW 239

TO BE INSTIT Moulded with silicone
RUBBER TO SPEC DTD 818 CLASS L3 AS
SHOWN IN DRAWING 32
RUBBER HARDNESS 60±5 SHORE 'A'
TECHNICAL REQUIREMENTS :
COA(A) 5709 (PROV.)

TECHNICAL REQUIREMENTS:
CQA(A) 5709 (PROV.)



ENLARGED VIEW AT 'A'

SCALE :- 2:1

DIN: <i>36.44444</i>		CHD:	TRD:	COM:	ASST DTG:	IRW 42 A
SCALE: 1:2		SP/-				
O/C D.O.		C/DMM				
EST MASS: 3.4 x 10g		SO/-				
GAUGE SCD:		FOR DIRECTOR				
DATE: 19-03-2005						
MATERIAL: SEE NOTE 1						
PROTECTIVE FINISH:						
DESIGNER'S REF.						
ARDE 2149						DET NO. 9

STEEL CUP WITH SEAL

FOR COA(A)	AHSP: COA(A) KIRKEE
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