



REFERENCE

NOTES :

1. WOUND ----- RIGHT HAND
2. TOTAL NO. OF COILS ----- 4 1/2
3. NO. OF EFFECTIVE COILS EQUALLY SPACED ----- 3 1/2
4. ONE COIL AT EACH END TO BE CLOSED IN AND GROUND SQUARE TO THE AXIS OF THE SPRING AND SHARP EDGES REMOVED LEAVING 1/2 COIL AT EACH END NON-EFFECTIVE
5. SPRING TO BE GIVEN LOW TEMPERATURE TREATMENT AND TO BE SCRAGGED (PRE-STRESSING) TO INCREASE THE TORSIONAL ELASTIC PROPERTIES IN ORDER THAT THEY DO NOT SUFFER FROM PERMAMENT SET DURING SERVICE USE
6. SPRING TO WORK FREELY IN ITS LOADED AND UNLOADED CONDITION

ISSUED BY
STANDARD CELL
for EOI
DATE: 9/9/12 SIGNATURE: _____

PROTECTIVE FINISH : ELCTROPLATED COATING OF ZINC 0.03 mm THICK TO IS:1573

TRIM ON THIS LINE WHEN SUPPLIED TO TRADE

				SCALE: 5:1	DIMENSIONS ARE IN mm			TOL	D.S.CAT No	ASSY.DRG. No.NASK 1068
				DGN.	DRN	TCD	COMP.	CHD.	ASSY.DRG.LIST No.	
22-09-15			MATL SPEC AMENDED	ARD 2484	PASSED	APPROVED	THREADS TO CONFORM IS:4218		DTE GEN OF NAVAL ARMAMENT INSPECTION IHQ, MoD (NAVY), N.DELHI	
13-02-14			FOR: 12.5, READ : 12.5 ± 0.1	ARD 2453			GEN.SPEC: IS: 2102			
08-09-09			DCA No ADDED	ARD 2396			STORE SPEC. NO.			
02-06-09			APPROVED	DGNAI			STORE REF. No.			
R.No	DATE	ZONE	BRIEF RECORD	AUTHORITY	INITIALS	MATERIAL SPEC.: IS:4454 (Pt-1) 2001 GRADE -SM		GAUGE SCHEDULE No.		
						PROTECTIVE FINISH. SEE DRG				

SPRING

DRG.No.
NASK 1068/4
 (PROVISIONAL)