



NOTE:-

1. THIS DOCUMENT IS THE PROPERTY OF THE GOVT. OF INDIA. M.O.F.D. AND IS ISSUED FOR THE PURPOSE OF DEVELOPING/MANUFACTURING STORES REQUIRED FOR DEFENCE USE.
2. IT MUST NOT BE REPRODUCED/DISCLOSED TO ANY THIRD PARTY OR USED FOR ANY CIVIL PURPOSE.
3. IT MUST BE RETURNED TO THE ISSUING AUTHORITY WHEN THE PURPOSE OF ITS ISSUE HAS BEEN SERVED.
4. PILOT SAMPLE TO BE APPROVED BEFORE BULK SUPPLY.

SECTION-ZZ

NOTE:-

1. MATL:- PHOSPHOR BRONZE TO BS:1400.PB1E PB4 (GROUP A)
2. RADIOGRAPHIC CLASSIFICATION AS PER ASTM CLASS # E 310 LEVEL 2

GCF/SC/281/DRG/VETT/UC	27.4.22
GCF/SC/281/DRG/VETT/UC	20.10.10
GCF/SC/281/DRG/VETT/UC	16.7.07
GCF/SC/281/DRG/VETT/UC	8.10.06
GCF/VC/281/DRG/VETT/UC	26.2.05
(C) DRG/VETT/PO/DDO/42	22.8.03
281/DRG/VETT/PO/DDO/UC	30.1.03
(B) DRG/VETT/DO/1798	24.8.02
(A) DRG/VETT/DO/1567	21.8.97
INDEX CERTIFICATION NO. OF VETTING CELL	DATE

UNSPECIFIED TOL. ARE AS PER FINE-2102

ABOVE UP TO AND INCLUDING	6	TO 30	30 TO 120	120 TO 315	315 TO 1000
FINE	±0.05	±0.1	±0.15	±0.2	±0.3

पुर्जा क्र. Part No.	नाम NOMENCLATURE	संख्या No. of	सामान Material	कठोरता Hardness	मानक Standard	माप Size	टिप्पणी Remarks
	REF. DRG. No. V548 0136 1003 (B) WAS V548 0136 1003 AND IN NOTE SPECN. ASTM E 310 LEVEL 2 WAS ASTM CLASS II					22.9.03	1997
	MATE. COLUMN BS:1400 Pb4 (GROUP A) WAS BS:1400 Pb1C					24.8.02	2003
	CVR DE DRG. ISSUED ON 9-1-97						
	संशोधन AMENDMENTS						
	हस्ताक्षर Sign.						
	दिनांक Date						
<p><b>LINER</b> (CASTING DRAWING)</p> <p>तोप गाड़ी फैक्टरी, जबलपुर GUN CARRIAGE FACTORY, JABALPUR</p>							
<p>कृते महाप्रबन्धक, नि.मा.के. for GM G.C. Fy.</p> <p>नाम Name: [Signature]</p> <p>दिनांक Date: 8/8/97</p> <p>संशोधित DRN. [Signature]</p> <p>अनुसंधित TCD. [Signature]</p> <p>जांच CKD. [Signature]</p> <p>हकीकत Passed [Signature]</p> <p>सं. Sec. [Signature]</p> <p>पैमाना Scale: 1:2</p> <p>संदर्भित मांग IFDNO-HVF/PE/1003/2003</p> <p>Ref. Demand No. 92-99/PE/13-3-97</p> <p>संदर्भित ड्रा. क्र. V548 0136 1003 (B)</p> <p>Ref. Drg. No. (B)</p> <p>ड्राइंग क्र. GCF MN-5216(C)</p> <p>DRG. No.</p> <p>शीट क्र./Sheet No. .... की/of ..... शीट/Sheets</p>							

GCF-017-18-2-95-1000