



PROTECTIVE FINISH: CADMIUM ELECTROPLATING TO IS: 1572 (1986)

R. No.	BRIEF RECORD	CD.	GD.
		SIGN.	
DEVIATION FOR UNTOLERANCED DIMENSIONS TO CONFORM TO SPEC. IS: 2102 MEDIUM		DRAWING CONVENTIONS CONFORM TO IS SPEC.	
SCALE: NTS		DRAWING :	
EST. MASS : 4.5±0.05g		DRN.	DATE: 18-05-18
GAUGE SCHD :		CHKD. <i>[Signature]</i>	PASSED <i>[Signature]</i>
ALL DIMNS. ARE IN mm UNLESS OTHERWISE STATED		APPROVED	
MATL : 0.5mm STEEL SHEET IS:513 Gr. CR5 EDD QUALITY STEEL SHEET		<i>[Signature]</i>	
PROTECTIVE FINISH : AS ON DRG.		ASSY.DRG.HEMRL/PYRO/SK.0275 DET.NO.17	
TITLE : <u>PROPELLANT CUP CLOSURE</u>		DRG. No. HEMRL/PYRO/SK.0275	
DESIGN AUTHORITY:		DET.No. 18	SHTS.
HIGH ENERGY MATERIALS RESEARCH LABORATORY, PUNE - 411021		PART No.	SHT. No.
		D.S. CAT. No.	
		A.H.S.P.	

