

MATERIAL:-

STEEL TO IS:4432-1988,Gd.13Ni13Cr3 (En-36A)

NOTE :-

1. MISMATCH SHOULD NOT EXCEED 0.5
2. TOL. ON DIMNS. ARE AS PER IS : 3469 (PART 1 - III / 1974)
3. FORGING SURFACES SHOULD BE FREE FROM PIT MARKS & SCALES
4. BENDING IS NOT ALLOW ALONG HORIZONTAL AXIS OF THE FORGING
5. CAST NO / SYMBOL LETTER TO BE STAMPED ON INDIVIDUL FORGING
6. CORNER RADIUS UNLESS OTHERWISE SPECIFIED R. 1.5
7. FORGING TO BE SUPPLIED IN NORMALISED CONDITION.

DIMES ARE IN mm

JVPC 5.56X30mm
PISTON EXTENSION
DRG. NO. 0204 03 02 00 04 003 00DC
FORGING

DRN.	TRACED	CHECKED
------	--------	---------

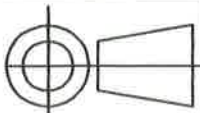
DATE	02-03-14
------	----------

APPROVED

J.W.M.
J.W.M/R&D

SCALE

1 : 1



SMALL ARMS FACTORY
KANPUR

DRAWING NO.

SK - 5725

SHT 1 OFF 1