

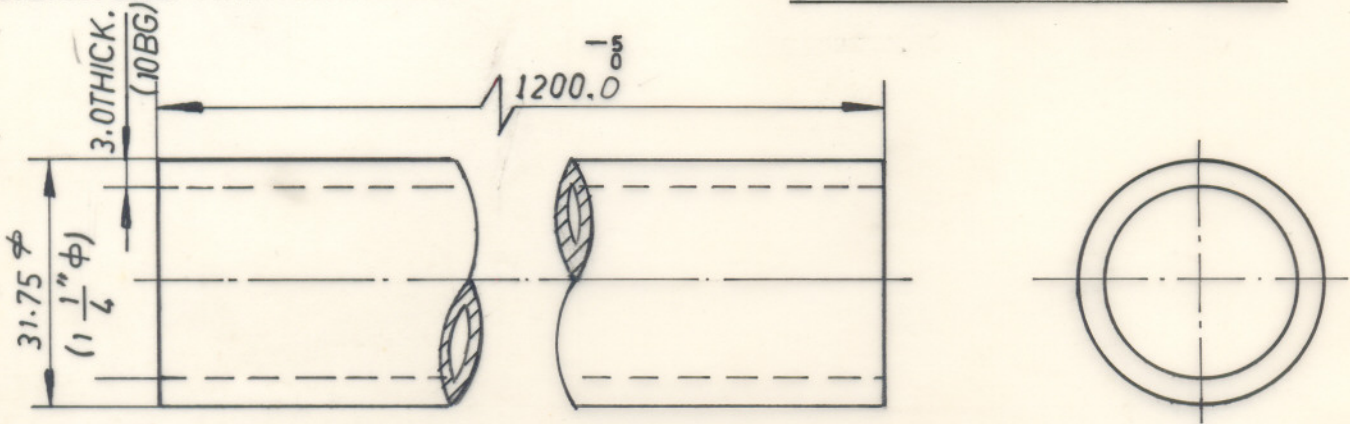
DRG. NO X 1915215

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**SEALED
CERTIFIED CORRECT**

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ALL DIMENSIONS ARE IN m.m.



MATERIAL — STEEL TUBE TO IS 3074 ERW-1

REMARKS — F23 - 6 x 6 FCT WHEEL NUT SPANNER.

FOR HOSUR UNIT

(SURFACE TREATMENT CODE NO. - 01)

TO BE PHOSPHATED TO CLASS 'C' ASPER IS: 3618 - 1996.

TO BE COATED WITH ZINC PHOSPHATE GREY PRIMER TO ALPS 04.

MINIMUM THICKNESS — 25 MICRONS.

TO BE PAINTED WITH BLACK STOVING ENAMEL TO AL PS - 06 .

MINIMUM THICKNESS — 25 MICRONS.

TOTAL THICKNESS OF COATING — 55 MICRONS MINIMUM .

Gen Tol/Not Specified										Date		Name		Approved	
Linear Dimension										Drawn					
0-6	±0.1									Traced		26.8.02		Rai	
6-30	±0.2									Checked		26.8.02		TH D.SAR	
30-120	±0.3									JWM/SFD		27.8.02		Raj	
120-315	±0.5														
315-1000	±0.8														
1000-2000	±1.2			DRAWING RETRACED		26.8.02		JYM						JGM/TS	
Angular Dim.		Index		ALTERATION		Date		D. O.							
0-10	±1°														
10-50	±30'														
50-100	±20'														
> 100	±10'														

- ~ Unmachined
- ▽ Rough
- ▽▽ Smooth
- ▽▽▽ Finish
- Ⓣ C.Hard
- ⓉⓉ Hardened
- ⓉⓉⓉ Gr. after Hard.

Description **TUBE EXTENSION**
TOOLS AND SPARES
 For
STALLION MARK - III
 Group

Scale **1:1**
 Ref. Drg.
 Replaced by
 Replacement for



**VEHICLE FACTORY
JABALPUR**

X 1915215

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