

MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH

MPF		PART LIST		NO OF SHEETS	SHEET No:	
AMBERNATH		MACHINE : WINDING m/c GROUP : 125 mm. SCCC SUB GROUP : TANK ASSY.		ASSEMBLY DRAWING No: VMTSK-119-8900-42		
PART No	NO/ GROUP	DESCRIPTION	MATERIAL	STD	DIM	REMARKS
VMTSK 119		ROLLER.				
8901-12	1	BLADE	C-40	15 5517		E-WELDED TOGETHER
8902-12	1	SHAFT.	TO BE MFG. FROM DRG. No. VMTSK-119- 8902-42			

APPROVED BY
SPL

DATE: _____ FOR: _____


SIGN: _____

OU = ORDERED UNMACHINED S = STOCK
OP = ORDERED PREMACHINED N = TO BE ALTERED

FORMAT NO: _____

MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH

MPF		PARTLIST			NO OF SHEETS	SHEET No :
AMBERNATH		MACHINE : WINDING MIC				60
		GROUP : 125 mm SCCC			ASSEMBLY DRAWING No :	
		SUB GROUP : TANK ASSY			VMTSK-119 - 8902-42	
PART No	NO / GROUP	DESCRIPTION	MATERIAL	STD	DIM	REMARKS
VMTSK-119						
8902-A-12	1	SHAFT (LEFT)	C-40	S-5517		} WELDED TOGETHER.
8902-B-12	1	SHAFT (RIGHT)	C-40	S-5517		

APPROVED BY

 9/8/8

DATE :
 FOR :
 SIGN :
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MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH

MPF		PART LIST		NO OF SHEETS	SHEET No: 61	
MACHINE GROUP : WINDING M/C		ASSEMBLY DRAWING No: VMT-SK-119-8100-A42				
SUB GROUP : 125mm SCCC TANK ASSY						
PART No	NO / GROUP	DESCRIPTION	MATERIAL	STD	DIM	REMARKS
VMT-SK-119						
8101 - A12	1	PIPE	40 C8	IS:5517	}	WELED TOGETHER
8102 - A12	2	SHAFT	40 C8	IS:5517		

50 REVISIONS
 21/10/18
 18/08/18

DATE: _____ SIGN: _____
 FOR: _____
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FORMAL NO:

MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH

MPF		PART LIST			NO OF SHEETS	SHEET No: 62
AMBERNATH		MACHINE : WINDING MIC			ASSEMBLY DRAWING No: VMT-5X-119-8200-A43	
SUB GROUP : TANK ASSY.		GROUP :- 125mm SCCC				
PART No	NO / GROUP	DESCRIPTION	MATERIAL	STD	DIM	REMARKS
VMT-5X-119						
8201-A13	1	BOSS	40 C 8	IS:5517		WELDED TOGETHER
8202-A13	1	PLATE	40 C 8	IS:5517		

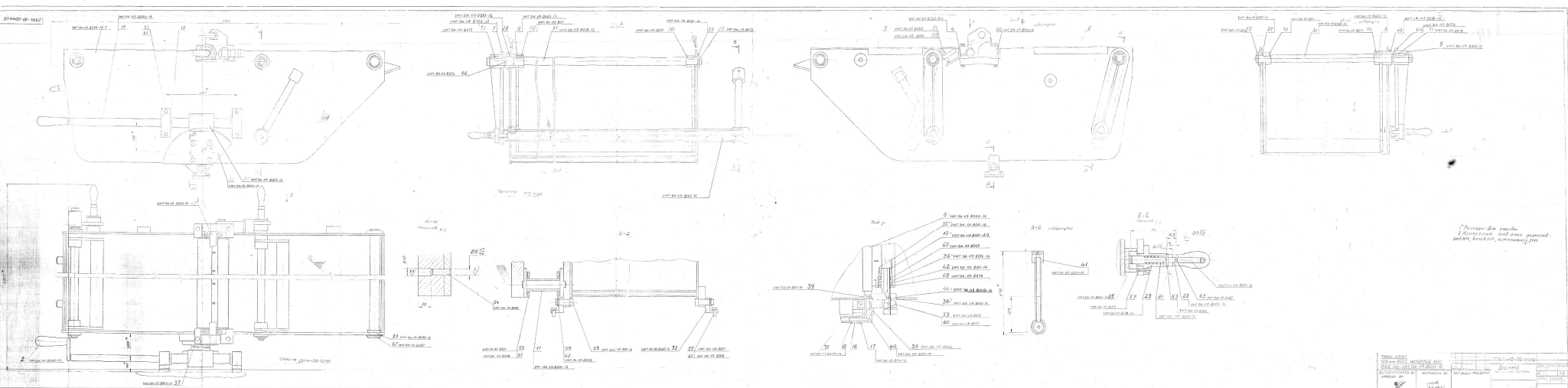
18/09/14
 18/09/14

DATE : _____ FOR : _____

SIGN : _____

OU = ORDERED UNMACHINED S = STOCK
 OP = ORDERED PREMACHINED N = TO BE ALTERED

FORMAT NO : _____



1. Проверка на прочность
 2. Проверка на жесткость
 3. Проверка на коррозию

№	Наименование	Материал	Значение
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