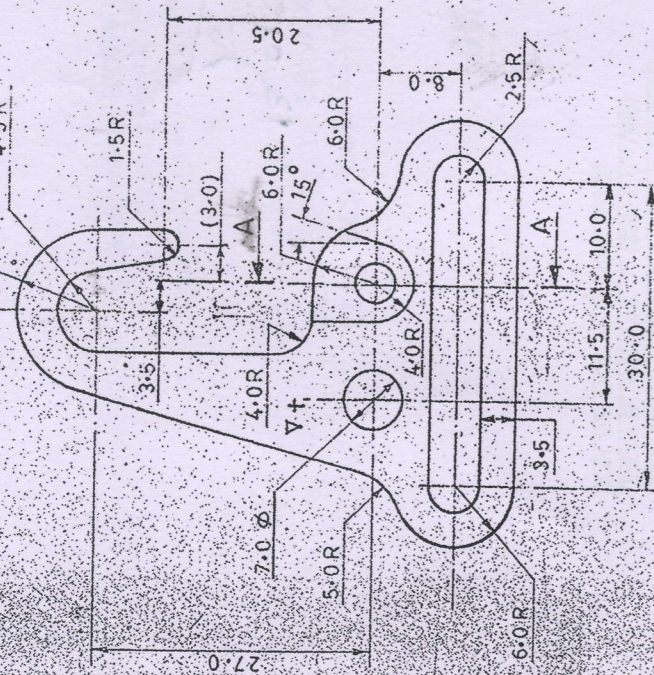


D.S. CAT. 1005-008030
NO.

ALL SHARP EDGES ARE TO BE ROUNDED TO 1.0 R.



SECTION: AA.

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE

Design & Drawing Office
Ordnance Factory,
Trichirappalli 620018.

UN CONTROLLED COPY

ALTERNATIVE MATERIAL :-

SPECN. BS1449:PTI:1983 GD.CS-40

MAY BE USED WHICH SHOULD BE HARDENED
& TEMPERED TO ACHIEVE SPECIFIED HARDNESS

DRAWING CONVENTIONS CONFORM TO JS6-0104
DIMNS. ARE IN m.m. GEN. I.C.L. MEDIUM 'IS: 2102
MARKING ON SAMPLE BY STAMPING AS SHOWN IN THE DRG.
MINIMUM SIZE OF LETTER 2mm.

Δ Yr. OF Mfg.

+ MANUFACTURER'S CODE

12/2/06

[illegible]

DRN.	CHD.	TRD. <i>in the case of COMP. P's</i>	AHS # CQA(SA)CHAPUR
SCALE - 2:1		EST. MASS	
	<i>S.P.</i>	APPROVED DT. 5.11.92	ASSY 1005-007934
CL 2.12.97	1/CD.O.	NEG. RE-TRACE	
MATERIAL:-	STEEL TO BS:970 P7.1:1983, 6d.060 M 40 (En 8)		DGR'S REF. ARDE SK.3303/3
HT./HARDNESS:-	300 ~ 350 HV.		PART NO.
PROTECTIVE FINISH:-	PHOSPHATE TO SPECN. JSS: 0465-C1: 1968 CLASS II (ACCELERATED) OIL FINISH.		ORG. NO.
			DS. CAT. 1005-008030 NO.

BOOK

NOMENCLATURE :

PROTECTIVE PHOSPHATE TO SPECN ISS.0655.01.

H.T./HARDNESS:- 300 - 350 H.V.

MATERIAL:-
STEEL TO BS:970 PT.1:1983, G.C.080
M 40 (EN8)

APPROVED DT: 5.11.92
NEG. RE-TRAFFIC

TRD. ²⁰~~21~~ ²²~~23~~ COMP. ²⁴~~25~~

AHS: CQA(SA)CHAPUR

ASSY. 1005-007934

CGNR'S ARDE SK 3303/3

PART NO.

ORG. NO.

D.S. CAT. 1005-008030