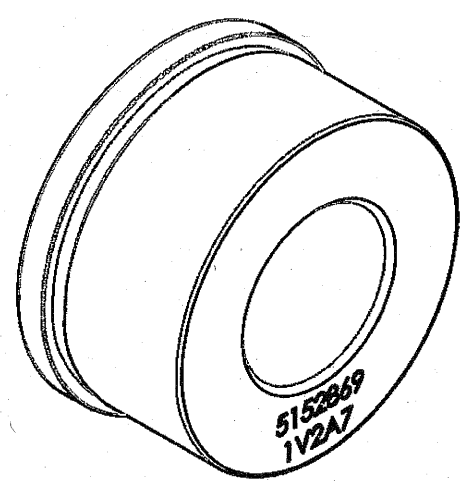
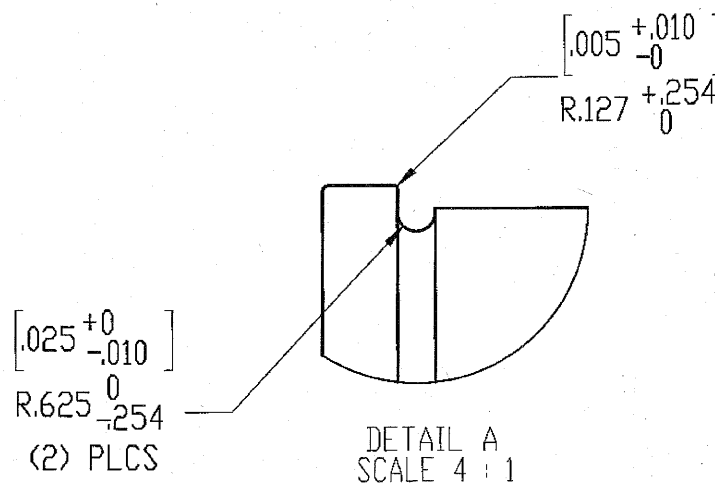
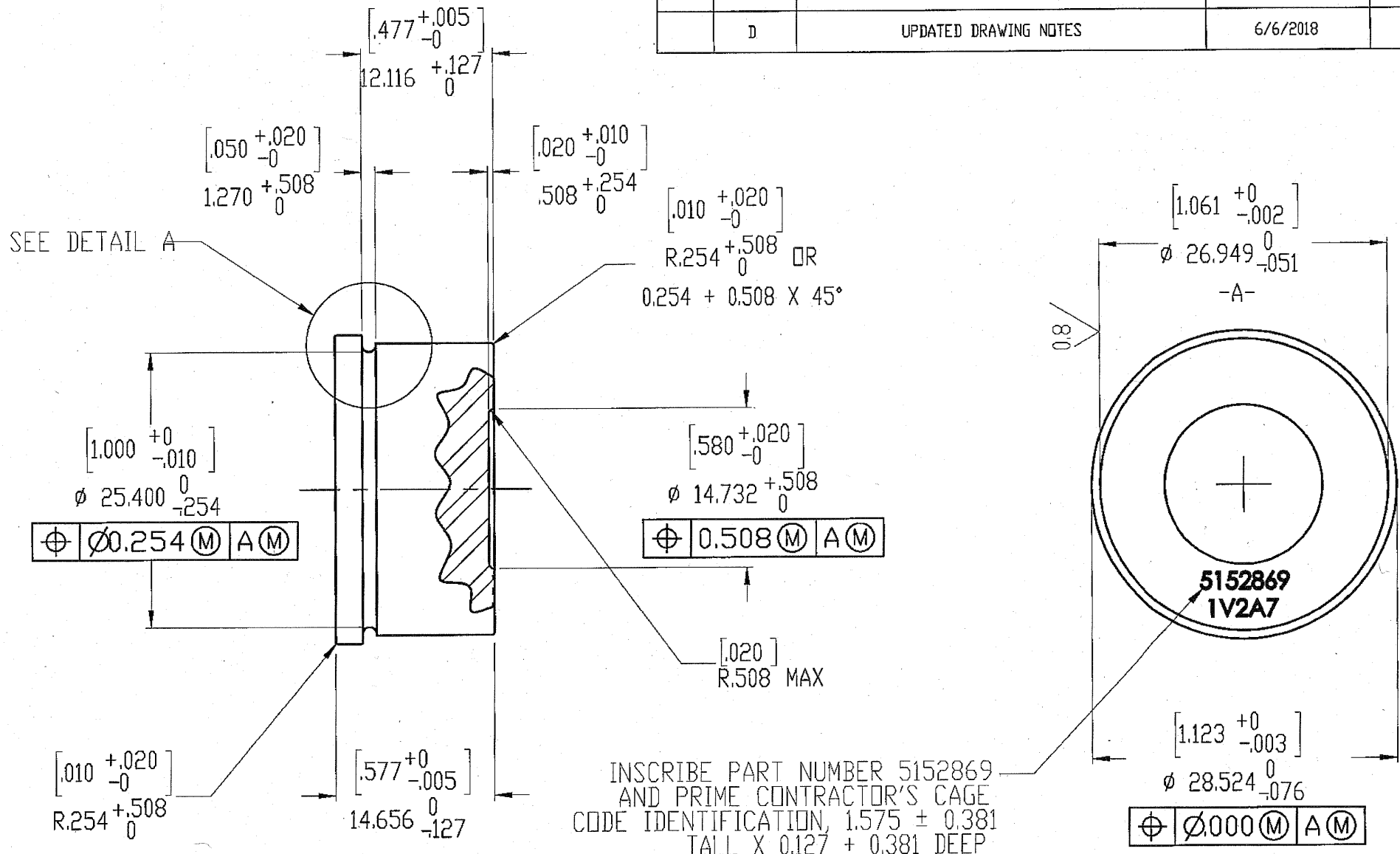


NOTES:

- 1. ASME Y14.5M-1994 APPLIES.
- 2. FINISH  $\sqrt{3.2}$  EXCEPT AS NOTED.
- 3. BREAK EDGES  $0.076 + 0.305$  UNLESS OTHERWISE SPECIFIED.
- 4. HEAT TREATMENT: A) FOR MATERIAL; 4147, 4150: HEAT AT  $816^\circ - 843^\circ \text{ C}$ . IN A PROTECTIVE ATMOSPHERE. OIL QUENCH. TEMPER FOR 1 HOUR MIN TO RH C50-57.
- 5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
- 6. MATERIAL: STEEL, ASTM A322 OR A331: 4147, 4150, 6150, 41L50.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	08/07/14	J. HERSHBERGER
C7	B	ADDED HARDNESS SPECIFICATION.	6/21/2017	BAS
	C	UPDATED TO DDW CAGE CODE	3/29/2018	G. HERSHBERGER
	D	UPDATED DRAWING NOTES	6/6/2018	T. HARDMAN



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DESIGN & DRAWING OFFICE: ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 015  
24 AUG 2021  
Handwritten signature and date.

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NAME	DATE
DRAWN: PMD	08/07/14
CHECKED:	
ENG APPR.:	
MFG APPR.:	
QA:	
COMMENTS:	

DDIO ORDNANCE WORKS, INC.  
PLATE, BUFFER, DDW50BMG  
SIZE B 5152869 REV D  
SCALE: 2:1 WEIGHT: SHEET 1 OF 1