

[illegible][illegible][illegible][illegible][illegible][illegible]

1
2
3

PLACE FOR INSPECTION MARKING

P

AFTER INSERTION OF THE WIRE ROPE METALLIC SLEEVES PRESSED ON BOTH

CABLE PROTECTOR

CABLE INSULATED

GEN ASSEMBLY

PERFORMANCE TEST

PULL/LOAD TEST: EACH ASSEMBLY IS TO BE TESTED FOR PULL/LOAD TEST AT 157 KG WITH EACH RING SIMULTANEOUSLY BY USING WOODS HANDLE PIECES (HAVING DIAMETER CUT TO SIZE) (SEE LINE 11) SO THAT LOAD CAN BE APPLIED ON THE WHOLE WIDTH OF THE HANDLE PART

PACKING CLAUSE:-

EACH RIP CORD SHALL BE PACKED IN A POLYTHENE BAG OF SUITABLE SIZE AND NOTED THE MOUTH OF THE BAG TO BE HEAT SEALED 20 NOS. THIS SEALED BAG SHALL BE PACKED IN A SUITABLE SIZE OF CARTON 10 NOS OF SUCH CARTONS SHALL BE PACKED IN A C.W.I. (CARTON) LINED WITH PAPER PACKING WATERPROOF ONE RIP CORD IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING CAT NO, DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER. THE PACKING CASE SHALL BE LEGIBLY AND INDELEBLY MARKED WITH THE ADDRESS OF THE CONSIGNEE'S CONSIGNOR, CAT NO, NOMENCLATURE OF THE STORE, THE YEAR OF MANUFACTURE, TOTAL NO. OF PACKING CASES AND THE NO. OF INDIVIDUAL PACKING CASE IN A CONSIGNMENT

ITEM No.	NOMENCLATURE	QTY	SHEET No.	DRG / SPECN. No.
34	METALLIC SLEEVE INNER	2	16	ADRDE / 1323-04-07
35	SLEEVE TRANSPARENT	1	17	ADRDE / 1323-04-06
31	COIL SPRING	1	16	ADRDE / 1323-04-05
30	WIRE MESH SHEATH	1	15	ADRDE / 1323-04-04
3C	SLEEVE BLACK PVC	1	14	ADRDE / 1323-04-03
3B	SLEEVE YELLOW PVC	2	13	ADRDE / 1323-04-02
3A	FERRULE	2	12	ADRDE / 1323-04-01
3	ASSEMBLY - SLEEVE	1	11	ADRDE / 1323-04-00
2F	RING	3	10	ADRDE / 1323-03-06
2E	WIRE ROPE SMALL	1	9	ADRDE / 1323-03-05
2D	METALLIC SLEEVE	2	8	ADRDE / 1323-03-04
2C	TWIN WAY FERRULE	1	7	ADRDE / 1323-03-03
2B	WIRE END LOCKING PLUG	1	6	ADRDE / 1323-03-02
2A	WIRE ROPE LARGE	1	5	ADRDE / 1323-03-01
2	ASSEMBLY - WIRE ROPE	4	4	ADRDE / 1323-03-00
1A	TUBE LOCKING PLUG	1	3	ADRDE / 1323-02
1	HANDLE	1	2	ADRDE / 1323-01
	GEN ASSEMBLY	1	1	ADRDE / 1323-G

DETAIL INDEX

DRN	ORD	MATERIAL	APPROVED
CHD	2	FINISH	
TRD	1	HEAT TREATMENT	
COMP	PGD		
SCALE: 1:1	PROD. DRG. 2/2		
	OWN. DRG. 2/2		
DIMENSIONS ARE IN MILLIMETRES TOLERANCES			
RIP CORD ASSEMBLY (BMK-41)			
PROG. DIRECTOR (A) DRG. No. 1323-04-00 ADRDE / 1323-04			

QTY	DATE	ZONE	AUTHORITY	BRIEF RECORD	QTY	DATE	ZONE	AUTHORITY	BRIEF RECORD
2	10/09	4	10/09	10/09	2	10/09	4	10/09	10/09

1
2
3

PLACE FOR INSPECTION MARKING

P

AFTER INSERTION OF THE WIRE ROPE METALLIC SLEEVES PRESSED ON BOTH

CABLE PROTECTOR

CABLE INSULATED

GEN ASSEMBLY

PERFORMANCE TEST

PULL/LOAD TEST: EACH ASSEMBLY IS TO BE TESTED FOR PULL/LOAD TEST AT 157 KG WITH EACH RING SIMULTANEOUSLY BY USING WOODS HANDLE PIECES (HAVING DIAMETER CUT TO SIZE) (SEE LINE 11) SO THAT LOAD CAN BE APPLIED ON THE WHOLE WIDTH OF THE HANDLE PART

PACKING CLAUSE:-

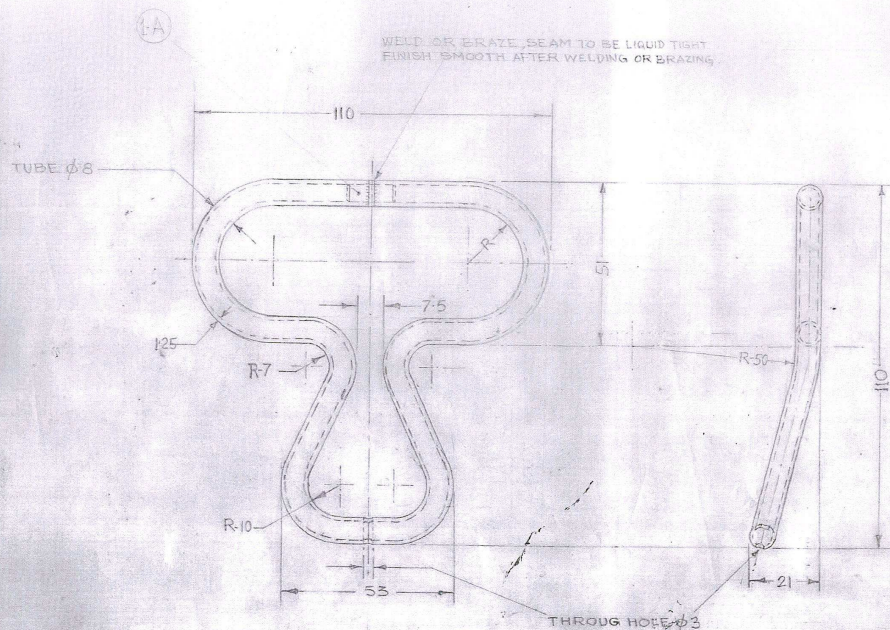
EACH RIP CORD SHALL BE PACKED IN A POLYTHENE BAG OF SUITABLE SIZE AND NOTED THE MOUTH OF THE BAG TO BE HEAT SEALED 20 NOS. THIS SEALED BAG SHALL BE PACKED IN A SUITABLE SIZE OF CARTON 10 NOS OF SUCH CARTONS SHALL BE PACKED IN A C.W.I. (CARTON) LINED WITH PAPER PACKING WATERPROOF ONE RIP CORD IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING CAT NO, DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER. THE PACKING CASE SHALL BE LEGIBLY AND INDELEBLY MARKED WITH THE ADDRESS OF THE CONSIGNEE'S CONSIGNOR, CAT NO, NOMENCLATURE OF THE STORE, THE YELLOW MANUFACTURE, TOTAL NO. OF PACKING CASES AND THE NO. OF INDIVIDUAL PACKING CASE IN A CONSIGNMENT

ITEM No.	NOMENCLATURE	QTY	SHEET No.	DRG / SPECN No.
34	METALLIC SLEEVE INNER	2	16	ADRDE / 1323-04-07
34	SLEEVE TRANSPARENT	1	17	ADRDE / 1323-04-06
31	COIL SPRING	1	16	ADRDE / 1323-04-05
30	WIRE MESH SHEATH	1	15	ADRDE / 1323-04-04
30	SLEEVE BLACK PVC	1	14	ADRDE / 1323-04-03
30	SLEEVE YELLOW PVC	2	13	ADRDE / 1323-04-02
3A	FERRULE	2	12	ADRDE / 1323-04-01
3	ASSEMBLY SLEEVE	1	11	ADRDE / 1323-04-00
2	RING	3	10	ADRDE / 1323-03-06
2	WIRE ROPE SMALL	1	9	ADRDE / 1323-03-05
2	METALLIC SLEEVE	2	8	ADRDE / 1323-03-04
2	TWIN WAY FERRULE	1	7	ADRDE / 1323-03-03
2	WIRE END LOCKING PLUG	1	6	ADRDE / 1323-03-02
2	WIRE ROPE LARGE	1	5	ADRDE / 1323-03-01
2	ASSEMBLY WIRE ROPE	4	4	ADRDE / 1323-03-00
1A	TUBE LOCKING PLUG	1	3	ADRDE / 1323-02
1	HANDLE	1	2	ADRDE / 1323-01
1	GEN ASSEMBLY	1	1	ADRDE / 1323-00

DETAIL INDEX

DRN	ORD	MATERIAL	ADRDE, AGRA
CHD	2	FINISH	APPROVED
TRD	1	HEAT TREATMENT	APPROVED
COMP	PGD		
SCALE: 1:1	PROB. 200		
DATE: 11/11/2011			
DIMENSIONS ARE IN MILLIMETERS TOLERANCES			
RIP CORD ASSEMBLY (BMK-41)			
PROG. DIRECTOR (AGRA) DRG. No. 1323-04-00 ADRDE / 1323-04			

REV.	DATE	ZONE	AUTHORITY	BRIEF RECORD	QTY	HEAD	RA
1	11/11/2011	1	1	1	1	1	1



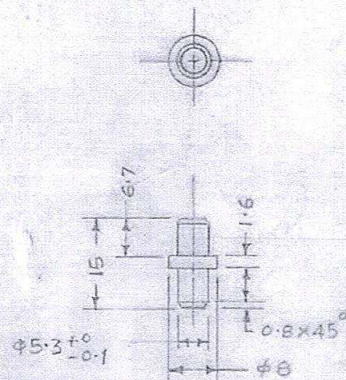
1-OFF

MATERIAL:-
AUSTENITIC STAINLESS STEEL
TUBING 8 ± 0.1 mm O.D.
WALL THICKNESS 1.25 ± 0.05 mm
AS PER SPECN IS: 4822-1968

DRN SK SHARMA	DRD	MATERIAL:- AS ABOVE	APRDE AGRA
CHD <i>[Signature]</i>	EL <i>[Signature]</i>	FINISH:- SMOOTHLY FINISHED POLISHED BRIGHT	<i>[Signature]</i>
TRD	CHK <i>[Signature]</i>	HEAT TREATMENT:-	APPROVED
COMP	PROJ OFFR <i>[Signature]</i>		PROG-DIRECTOR (S.A)
SCALE:- 1:1	DIV HEAD <i>[Signature]</i>		DRG NO <i>[Signature]</i>
DIMENSIONS ARE IN MM		HANDEE RIP CORD ASSEMBLY (BMK-41)	
TOLERANCE IS: B102 (M-D) MEDIUM			

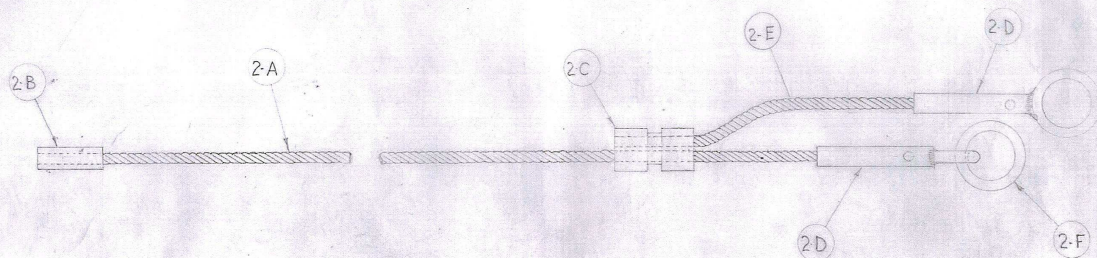
R No	DATE	ZONE	AUTHORITY	BRIEF RECORD	D/K	NO

AUSTENITIC STAINLESS STEEL BAR
TO GRADE 07 Cr 18 Ni 9 AS PER
IS: 6603 - 1972 .



1-0FF

R No	DATE	ZONE	AUTHORITY	BRIEF RECORD		O/C	PGD
DRM	<i>Single</i>		DRD	MATERIAL:- AS ABOVE		ADR DE, AGRA	
CHD	<i>SP</i>		<i>24-11-98</i>	FINISH:- TO BE SMOOTHLY FINISHED & POLISHED BRIGHT.		 	
TRD			<i>Single</i>				
COMP		O/C	PGD				
SCALE:- 1:1			PROJ. OFFICER <i>Single</i>	HEAT TREATMENT:- —		APPROVED	
			DIV. HEAD <i>Single</i>			 PROJ. DIRECTOR (QA)	
DIMENSIONS ARE IN mm			TUBE LOCKING PLUG RIP CORD ASSEMBLY (BMK-41)				DRG. No. (C) <i>1/1</i> ADR DE/1323-02
TOLERANCE:- IS: 2102 (P.L.I) MEDIUM							



ASSEMBLY- WIRE ROPE

DRN	DRD	MATERIAL	ADDRDE, AGRA
CHD	ELI	FINISH	
TRD	0/2	HEAT TREATMENT	
CONP	PGD		
SCALE :-	PROJ. OFFR.		
2:1	DIV. HEAD		
DIMENSIONS IN MILLIMETRES			
TOLERANCE :-			
IS: 2102 (1973)			
MEDIUM			

RIP CORD ASSEMBLY
(BMK-41)

APPROVED
PROG. DIRECTOR (QA)
DRG. No. 001
ADDRDE/1223-03A
06/10/76

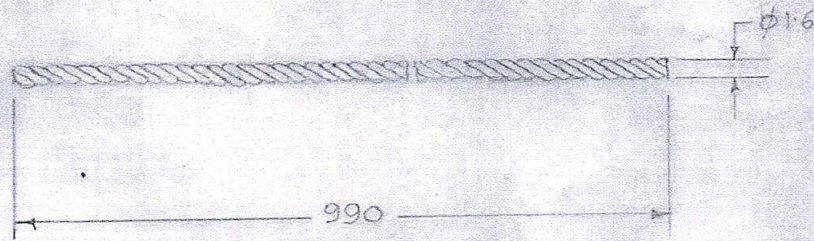
S.No DATE ZONE AUTHORITY

BRIEF RECORD

0/2 PGD

SHEET 5 OF 18

2A



1- OFF

MATERIAL:-

AIRCRAFT QUALITY NON-CORRODED
(PREFORMED) STAINLESS STEEL

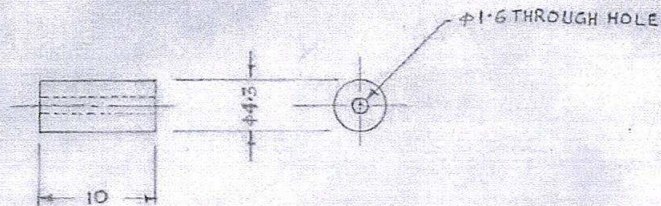
WIRE ROPE ϕ 1.6 mm, CONSTRUCTION
7x7, MINIMUM B.S. 220 Kgf (2158 N)

△ Austenitic stainless steel, wire rope ϕ 1.6 mm, construction 7X7,
minimum BS: 220kgf (2158N) as per specification no. AISI:316

c	3/8/15	1-A	CHANGE SHEET No. 23	Existing material deleted & new material added.	Niroti	Narayan Singh
S.No	DATE	ZONE	AUTHORITY	BRIEF RECORD		O/C PGD
DRN	3/8/15	1-A	DRD	MATERIAL:- AS ABOVE		ADRDE, AGRA
CHD	3/8/15	1-A	DRD	FINISH:- POLISHED BRIGHT		⊕
TRD	3/8/15	1-A	DRD	HEAT TREATMENT:-		APPROVED
COMP	3/8/15	1-A	DRD	SCALE:- 2:1		PROG. DIRECTOR (G.A.)
DIMENSIONS ARE IN mm			WIPE ROPE LARGE		DRG. No. (c) 1323-03-01	
TOLERANCE IS: 2102 (PL 2) MEDIUM			RIP CORD ASSEMBLY (BMK-41)		ADRDE/1323-03-01	

SHEET 6 OF 18

2B



1-OFF

MATERIAL:-

AUSTENITIC STAINLESS STEEL BAR
TO GRADE 07 Cr 18 Ni 9
AS PER IS: 6603 - 1972 IN HALF
HARD CONDITION

S.No	DATE	ZONE	AUTHORITY	BRIEF RECORD		O/C	PGD
DRN	<i>Hind...</i>		DRD	MATERIAL:- AS ABOVE		ADRDE., AGRA	
CHD	<i>...</i>		<i>Tala...</i>	FINISH:- POLISHED BRIGHT			
TRD			<i>...</i>	HEAT TREATMENT:-			
COMP			O/C	PGD	APPROVED		
SCALE: 2:1		PROJ. OFFR		DIV. HEAD			
DIMENSIONS ARE IN MM		WIRE END LOCKING PLUG					
TOLERANCE IS: 2/102 (FED) MEDIUM		RIP CORD ASSEMBLY (BMK-41)					
		PROG. DIRECTOR (QA) DRG No. (c) <i>...</i> ADRDE/1323-03-02 DRD/50/9C					