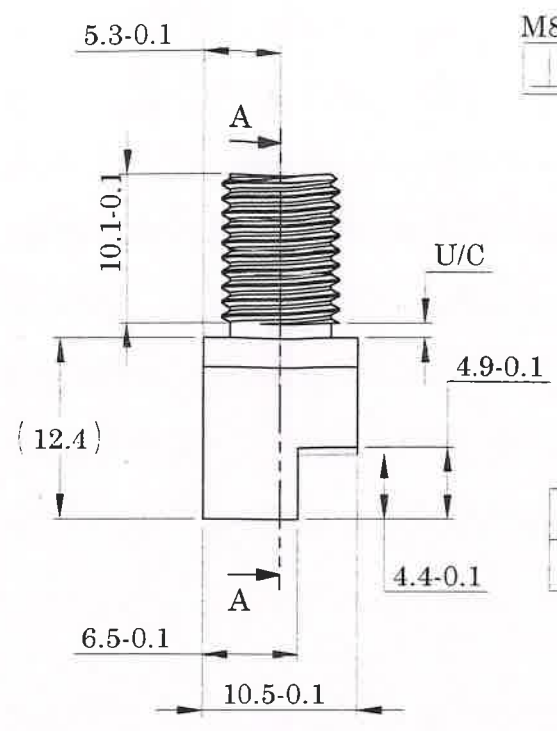
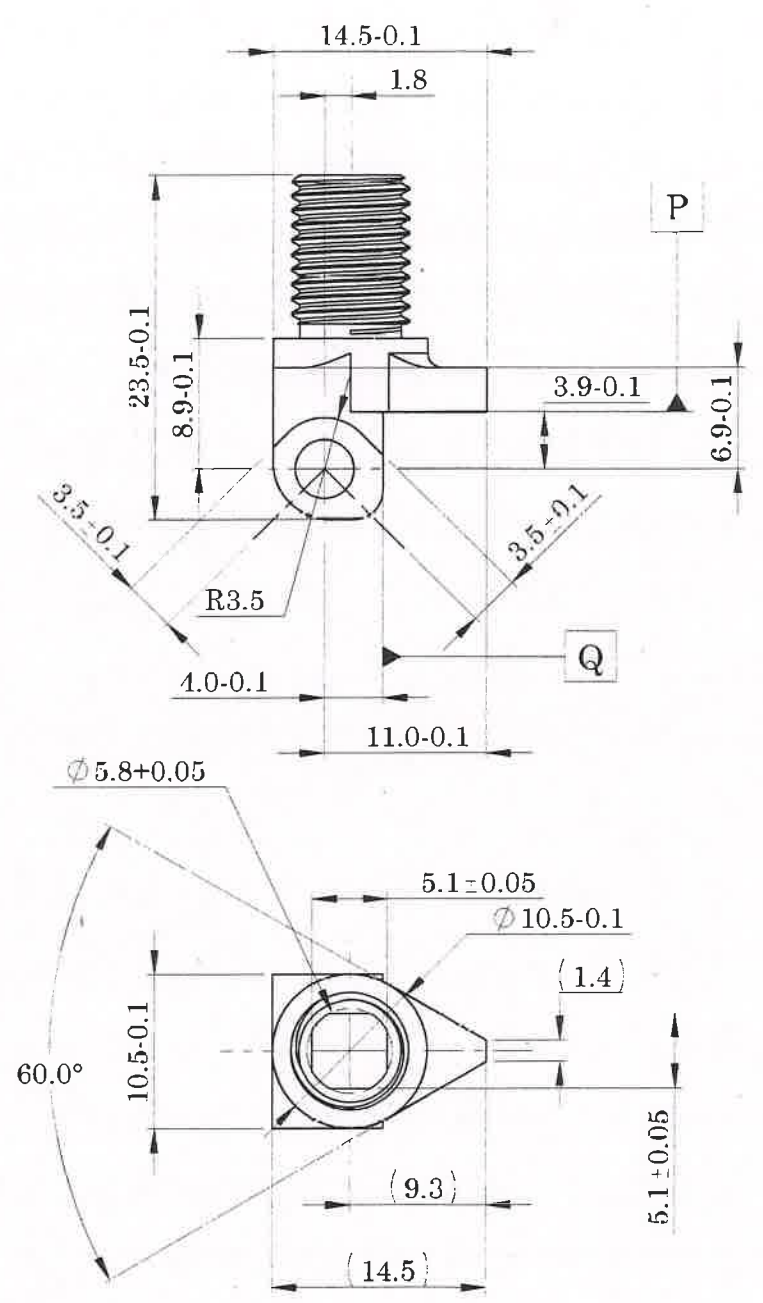


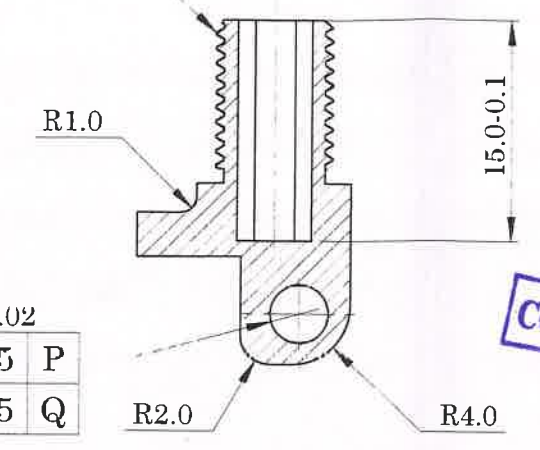
JSS C V VV S SS IC  
 V 0 0 0 6 0 0 5 0 1 0 2 0 1 0 1 0 1 2 DRG No.

GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102  
 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

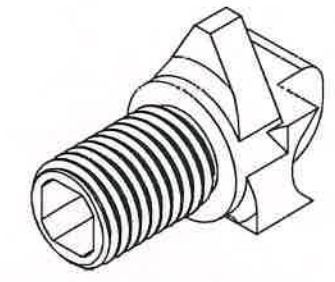


M8 X1.0-6g,RH  
 0.05 P

4.0+0.02  
 // 0.05 P  
 // 0.05 Q



SECTION A-A



CONTROLLED COPY No.: 0

- NOTE:
- 1.REMOVE ALL SHARP CORNERS
  - 2.ANGULAR TOLERANCE IS 30' OR OTHERWISE STATED
  - 3.IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: DRDO-ARDE-MIM-TSP-051-2019.
  - 4.HARDNESS BEFORE COATING: 300-350 HV.
  - 5.HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION No. AMS 2753C  
 COATING HARDNESS : 600±100 HV.  
 COATING THICKNESS: 15 µm Min.
  - 6.SURFACE FINISH ∇ ALL OVER UNLESS OTHERWISE SPECIFIED.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD SIGN	GO SIGN
DRN: SOURABII	DATE: 24/08/2022	<i>Sourabii</i> CHECKED	MATERIAL: STEEL TO IS:5517-1993,Gd.40Ni6Cr4Mo3(EN-24)			
APPD.	DATE: 24/08/2022	<i>[Signature]</i> FOR DIRECTOR	PROTECTIVE FINISH: SEE NOTE			
SEALED DATE:	SHEET SIZE: A3 SCALE: 2:1	EST. MASS 7.01 gm	TITLE: <b>HOUSING FORE SIGHT</b>			
DESIGN AUTHORITY ARDE PUNE 411021	DRG No. 2 1 0 1 0 1 0 2 0 1 0 5 0 0 9 0 0 D A IC SS S AA A C SST		PART No. DS CAT No. AHSP			