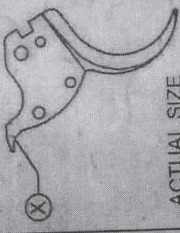


PHMK-III-KMHK
 NO. QS/ISO-9000/DOJ/01
 REV. NO. 00-DT. 09-06-2001



ACTUAL SIZE

MATERIAL :-
 B.S. Pl. 1. 1983 Gd. 070 M-55
 (B.S. 970 EN 9)

ALT. MATERIAL FROM IC ROUTE :-

B.S. 3146 Pl. 1. 1974 TYPE CLA 12 GD. 'C'

ALT. MATERIAL FOR MIM COMPONENTS

ASTM MIM-4605 OR NP2F MIM-4605

C : 0.4-0.6%

Mn : 1.5-2.5%

Mo : 0.2-0.5%

Si : 0.1%

Fe : BALANCE

SINTERED DENSITY : 7.5 MIN. g/cm³

HEAT TREATMENT :-

HARDENED & TEMPERED BY

INDUCTION HEATING.

HARDNESS :-

COMPONENT MUST CONFORM TO THE

FOLLOWING HARDNESS NUMERALS

AT THE POSITION INDICATED.

LETTER	VPN
X	500-600

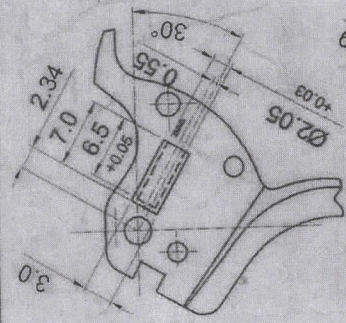
FINISH:-

ELECTROSTATIC POWDER COATING

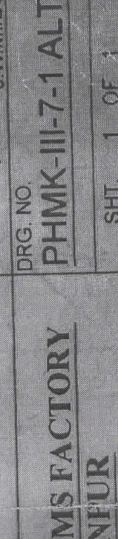
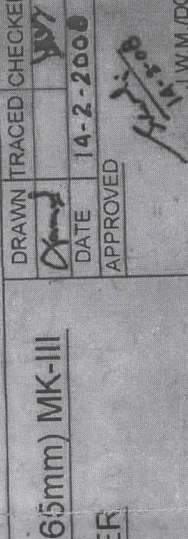
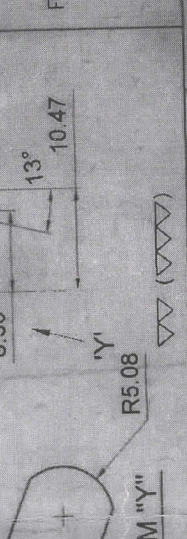
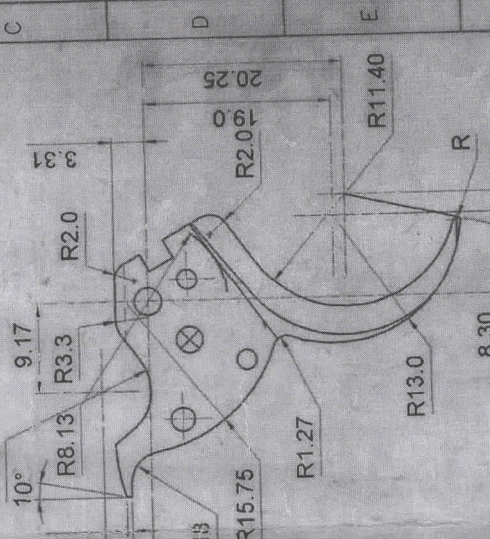
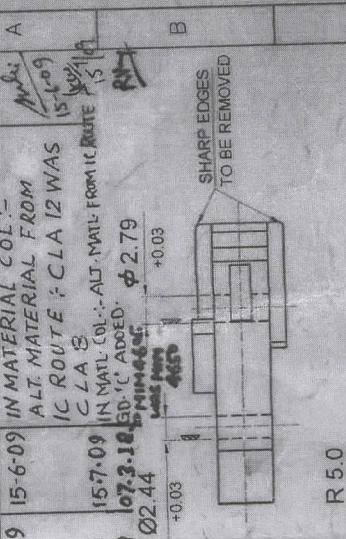
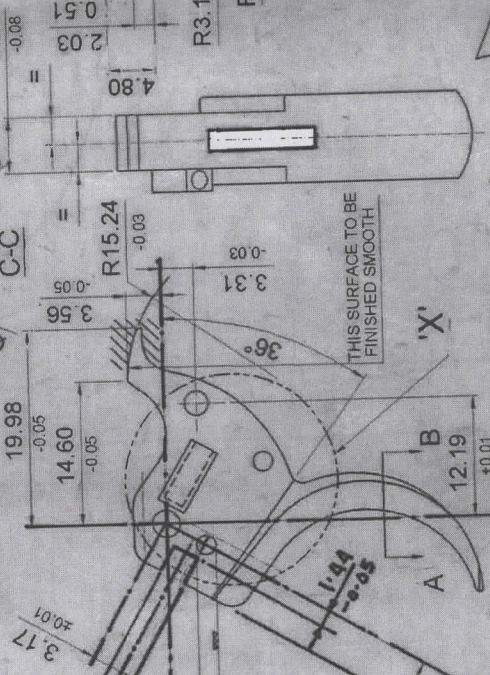
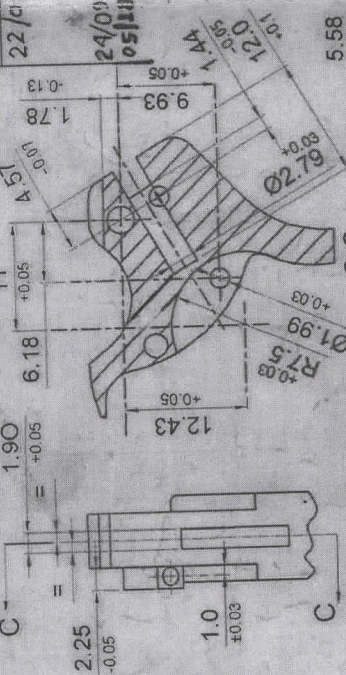
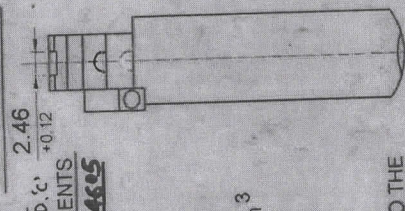
IN BLACK COLOUR AFTER ASSY.

NOTE:-

1. ALL SHARP EDGES TO BE REMOVED
2. MANUFACTURER'S INITIAL, BATCH NO. & YEAR OF MANUFACTURE TO BE MARKED ON THE SURFACE MARKED THUS ⊗
3. A TOLERANCE OF -0.03 IS ALLOWED ON ALL PROFILE.
4. ALL DIMENSIONS ARE IN mm.
5. SURFACE MARKED THUS // // // // // TO BE FINISHED SMOOTH.



DETAIL AT 'X'



8	7	6	5	4	3	2	1
SIGN.	DESCRIPTION	DATE	D.A. NO.	DATE	DESCRIPTION	DATE	SIGN.
	IN MATERIAL COL. :- ALT. MATERIAL FROM IC ROUTE :- CLA 12 WAS C LA B IN MATL. COL. :- ALT. MATL. FROM IC ROUTE GD. 'C' ADDED. φ 2.79 +0.03 SHARP EDGES TO BE REMOVED	15-6-09 15-7-09 07-3-10 05/11	22/09 24/09	15-6-09 15-7-09 07-3-10 05/11			

DRAWN	TRACED	CHECKED
DATE	APPROVED	
14-2-2008		

DRG. NO. PHMK-III-7-1 ALT
 SHT. 1 OF 1

REVOLVER 32 (7.65mm) MK-III
 TRIGGER

SCALE 2:1 (1:1)
 SMALL ARMS FACTORY
 KANPUR

SECTION A-B
 Has memo
 Certified as correct copy
 of drawing on 07/01/21

4

1	2	3	4
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