

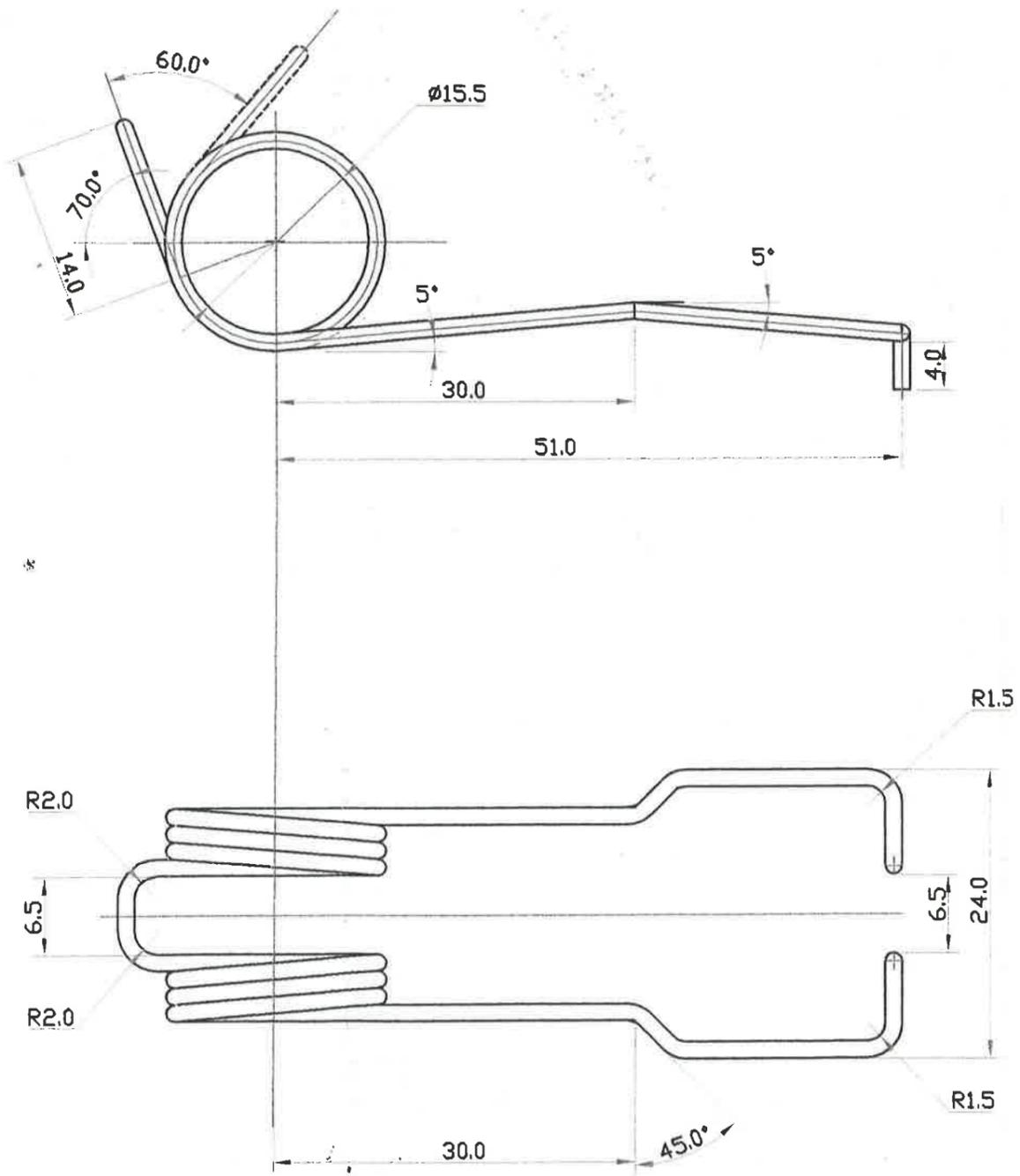
DRG. No. 02040302021801200DA
 IC SS S AA A C SST

GEN. TOL. FINE/MEDIUM/COARSE CLASS TO IS:2102
 DRG. CONVENTIONS CONFIRM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED

CONTROL COPY No. 1

NOTES:

- WIRE DIA : 1.25
- MEAN COIL DIAMMETER : 16.9
- No. OF EFFECTIVE COILS : 3+3
- WOUND : AS SHOWN
- LOAD TO BE ENSURED AS FOLLOWS:
- DEFLECTION 60° : 2.3kg. ± 5%
- DEFLECTION 135° : 5.2kg. ± 5%
- STRESS RELIEVED
- TOLERANCE FOR UNTOLERANCED DIMNS ±0.2
- TOLERANCE FOR ANGLES ±1°



By verified on 14/3/16
[Signature]

Received on 29/11/15

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN:	RGN	CHD.	MATERIAL:	SIGN		
APPD.	DATE : 08/11/2010 For Director		STEEL TO SPECN. IS:4454 (Pt-1)-2001, DH			
SEALED DATE			PROTECTIVE FINISH:			
SCALE 2:1	EST. MASS		PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'			
DESIGN AUTHORITY			TITLE			
ARDE			SPRING HAMMER			
PUNE 411021						
DRG. No.	0204	03	02	02	18	01200DA
PART No.			DS CAT. No.			AHSP

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