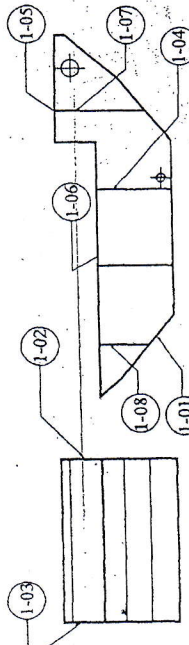
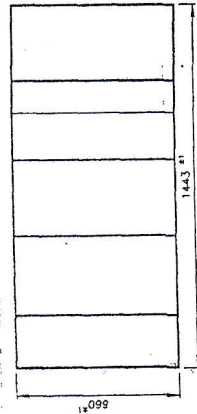


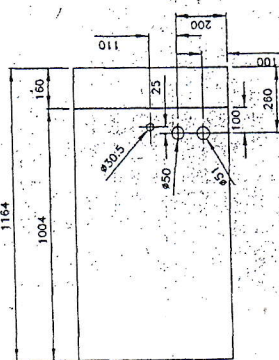




**1 FUEL TANK**

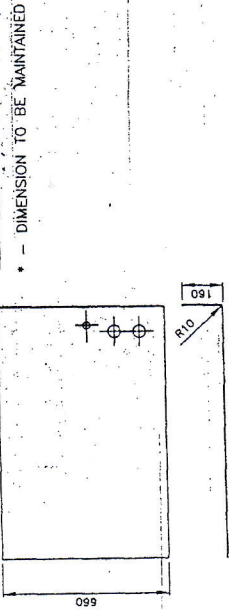


**1-06 LASER CUTTING DWG.**



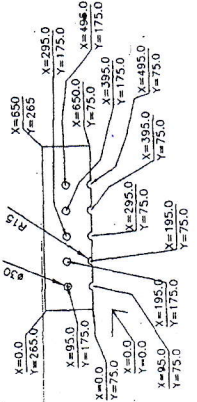
DASHED LINES ARE GIVEN FOR BENDING-REFERENCE.

**1-08 BENDING-DRAWING**

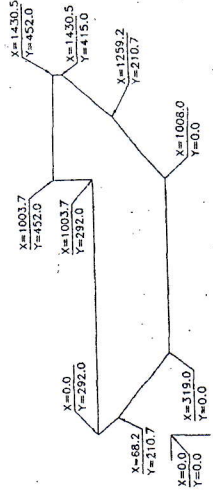


\* - DIMENSION TO BE MAINTAINED

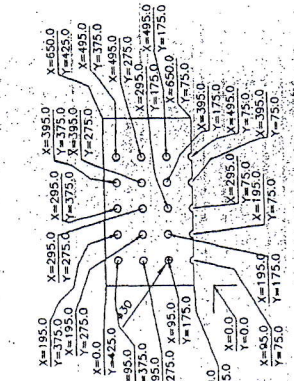
**1-08**



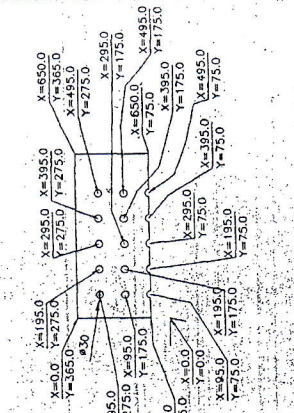
**1-02**



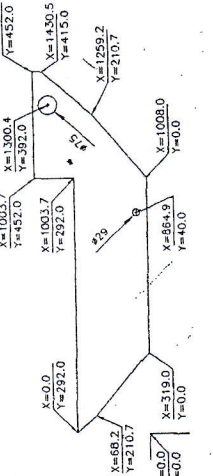
**1-07**



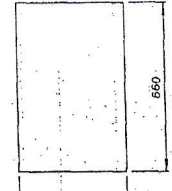
**1-04**



**1-03**

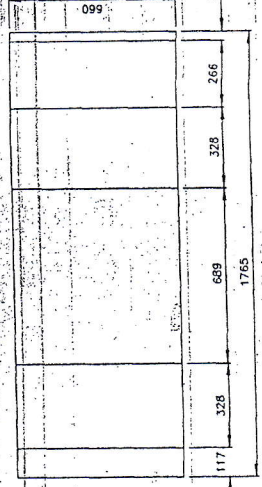


**1-05**



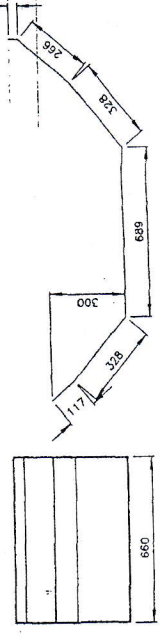
**1-01**

**LASER CUTTING DWG.**



DASHED LINES ARE GIVEN FOR BENDING REFERENCE.

**BENDING DRAWING**



SAMPLE SHOULD BE APPROVED BEFORE BULK SUPPLY.

NOTE:  
\* INTERVAL = 4 mm THICK M.S. IS 226.  
\* ALL DIMNS. ARE IN mm.

AMENDMENT: \* ITEM NO. 1-08 DELETED & ITEM NO. 1-05 QTY. WAS 02 NOW 01  
ITEM NO. 1-06 ORIENTATION CHANGED.

INDEX	TOL.	ALTERATION	DATE	SIGN.	REMARKS
1-01		REVISION			
1-02		REVISION			
1-03		REVISION			
1-04		REVISION			
1-05		REVISION			
1-06		REVISION			
1-07		REVISION			
1-08		REVISION			

DIMS.	TOL.	ALTERNATE	DATE	SIGN.	REMARKS
0-30	R0.1				
30-250	R0.2				
250-500	R0.3				
500-2000	R0.5				
2000	R1.0				
GEN. TOL.					

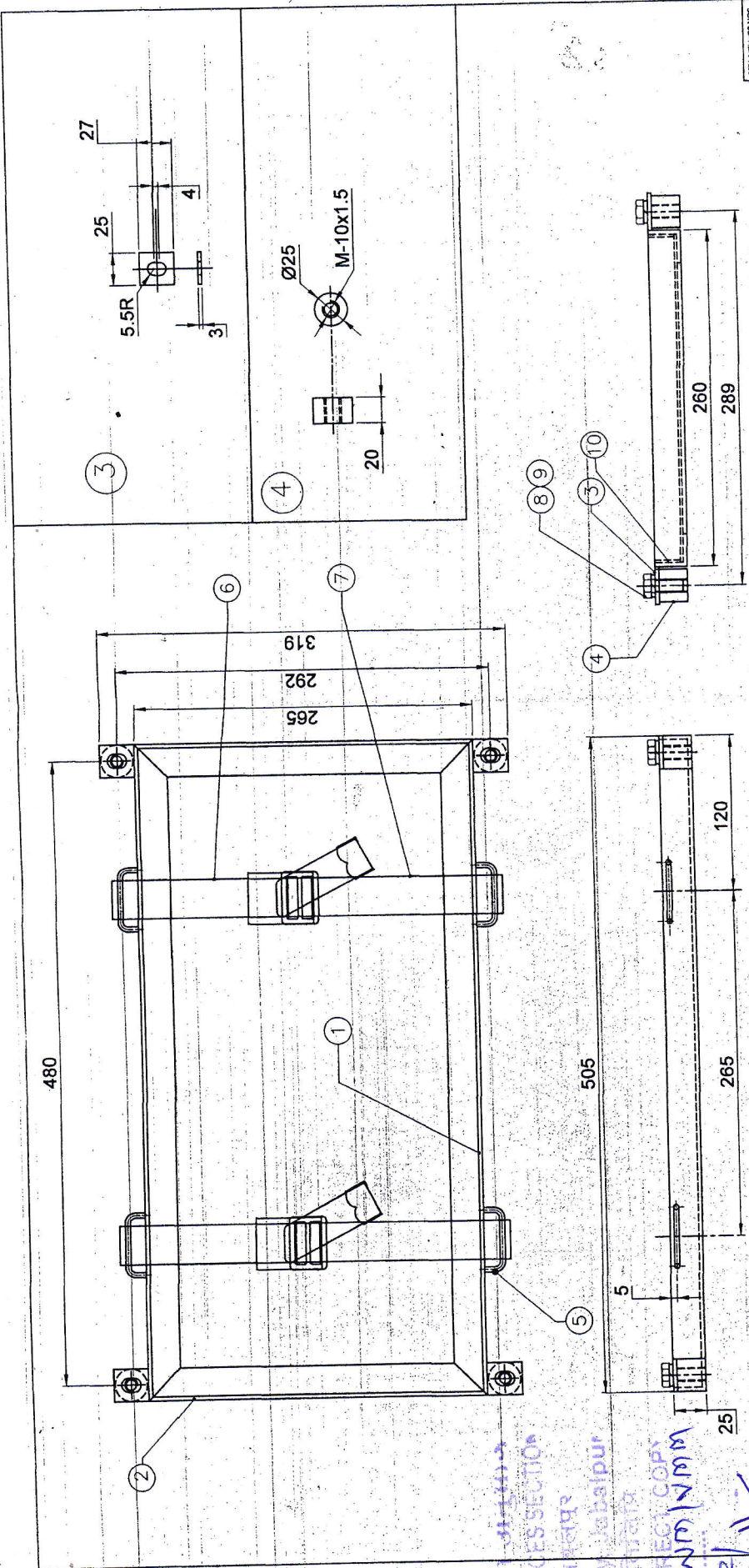
  

REF. DRG. NO.	SCALE	DATE
44001206/1A	1:1	92-11-24

DRG. NO.	REPLACEMENT FOR
2642-57-11/A	VEHICLE FACTORY JABALPUR





ITEM	DESCRIPTION	NO. OFF	MATL.	TREAT/SIZE	REMARKS
1	ANGLE	2	*	Reduction	AS SHOWN
2	PLATE	4	*	Reduction	AS SHOWN
3	BOSS (M10x1.50)	4	*	Ø4.70 Lg	AS SHOWN
4	CLAMPING BRKT	4	*	Ø26xØ2.5	AS SHOWN
5	STRAP WITH BRASS BUCKLE END	2	-	500 Lg	AS SHOWN
6	HEX BOLT	4	STD	M10x1.50x5.5	
7	SPRING WASHER	4	STD	B-10	
8	FELT (SEE NOTE 3)	10			

NOTE:-

- ITEMS SHOWN IN ONE SET SAME ITEMS REQUIRED FOR TWO SET.
- \* STEEL TO IS: 2062 FE 410 W Gr "B"
- ITEM NO. 10, AS PER IS 1719:2000 GENERAL PURPOSE FELT, TYPE-SOFT, DENSITY-0.18g/cm<sup>3</sup>, THICKNESS-6mm, IN NORMAL CONDITION.
- SAMPLE SHOULD BE APPROVED BEFORE BULK PRODUCTION.

AMENDMENT 'B':-

ITEM NO. 6&7 ARE INCLUDED IN ANNEXURE I & II OF DRG. NO. 2603-36-31-1/A.

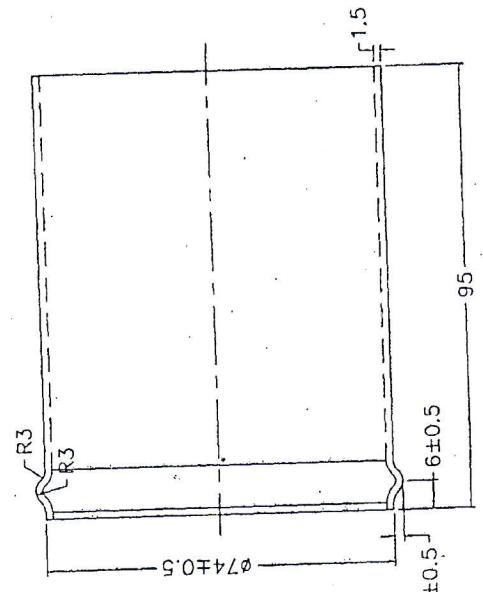
INDEX	ALTERATION	SIGN	DATE	REVISION NOTE	BOOK APPLICABLE

DIR/ODC	
AD/ODC	UP. MPV 4XA
JWM/ODC	
DRN	CMD
SCALE	1:1
REF. DRG. NO.	2603-36-31-1/A
REPLACED BY	DATE
REPLACEMENT FOR	
DRG. NO.	2603-57-11/B
VEHICLE FACTORY	JABALPUR
ODC	

Handwritten notes and signatures in blue ink at the bottom of the page, including 'VEHICLE FACTORY JABALPUR', 'SERVICES SECTION', and various initials and dates.

90

765-05-468



**ORDNANCE FACTORY, MEDAK**  
 Research & Development Section  
 Issue of Drawings  
 Control No. .... Date: .....

TECHNICAL SERVICES SECTION  
 Vehicle Factory, Jabalpur  
 CERTIFIED CORRECT COPY  
 Issued to: .....  
 28.03.2021

1 W/M / TCC

Handwritten signature/initials

1. ALL DIMENSIONS ARE IN MM.
2. COATING: PHOSPHATING-9 MICRONS THICK.
3. UNSPECIFIED LIMIT DEVIATIONS ARE ±0.1mm

1/01

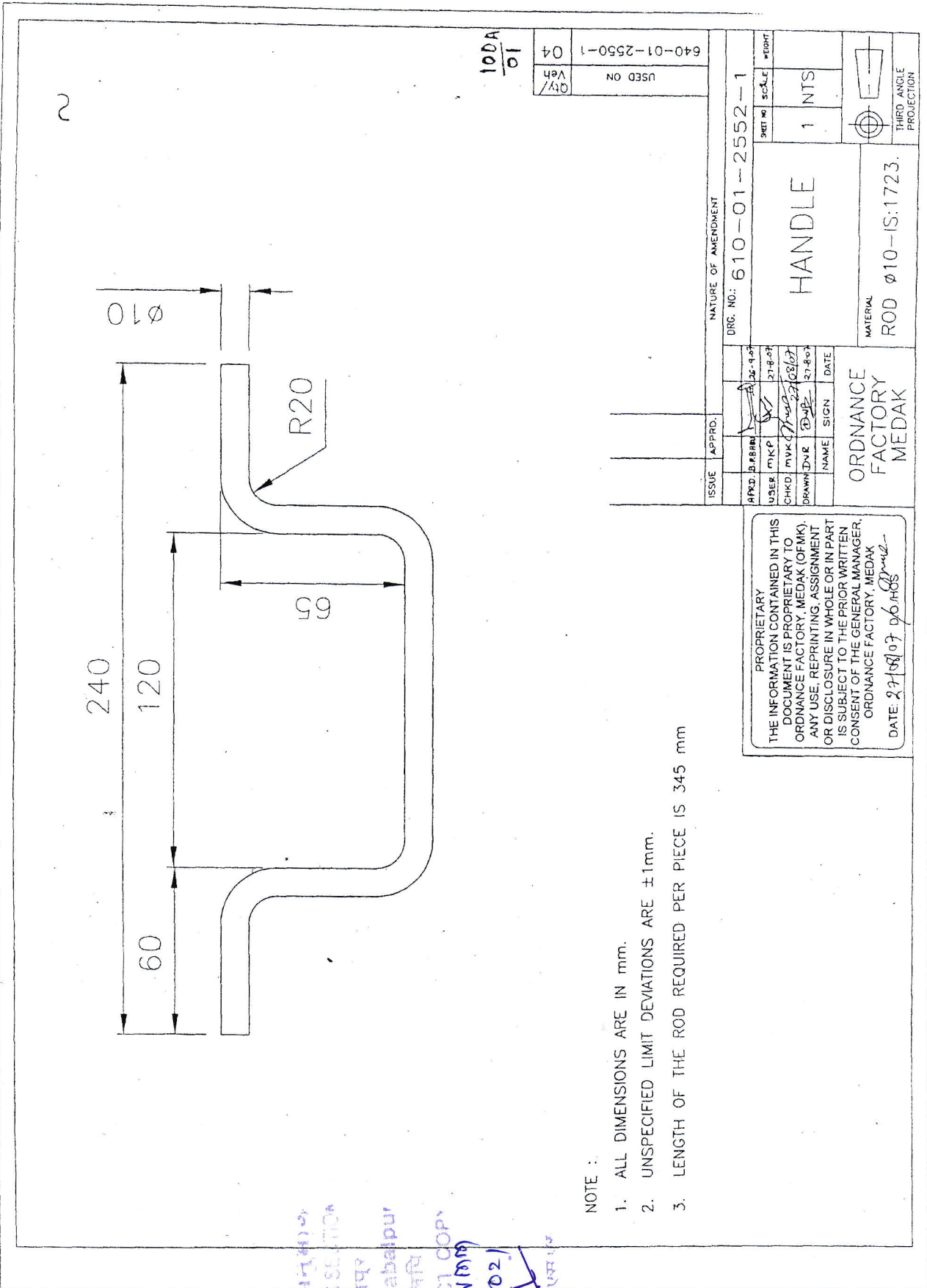
USED ON	M.P.V-R&D
QTY./VEH.	1

ISSUE		APPROD.		NATURE OF AMENDMENT	
AUTH'D	BY	YESU		DRG. NO: 640-01-2555-1	
APRD.	M.S.P.			PIPE	
CHKD.	M.K.			(HMPV-MPV-R&D)	
DRWN.	M.V.K.			MATERIAL: PIPE IS: 1239	
NAME	SIGN	DATE		THIRD ANGLE PROJECTION	
ORDNANCE FACTORY MEDAK					

Sheet No: 66



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NOTE :

1. ALL DIMENSIONS ARE IN mm.
2. UNSPECIFIED LIMIT DEVIATIONS ARE ±1mm.
3. LENGTH OF THE ROD REQUIRED PER PIECE IS 345 mm

PROPRIETARY  
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 DATE: 27/08/07 *[Signature]*

ISSUE		APPRD.		NATURE OF AMENDMENT	
APPRD	DATE	ISSUE	DATE	DRG. NO.: 610-01-2552-1	
USE	DATE	NAME	SIGN	HANDLE	
CHKD	DATE	NAME	SIGN	ROD Ø10-IS:1723.	
DRWN	DATE	NAME	SIGN	ORDNANCE FACTORY MEDAK	
DATE	DATE	NAME	SIGN	MATERIAL	
DATE	DATE	NAME	SIGN	ROD Ø10-IS:1723.	
DATE	DATE	NAME	SIGN	THIRD ANGLE PROJECTION	
DATE	DATE	NAME	SIGN	1 NTS	
DATE	DATE	NAME	SIGN	SCALE	
DATE	DATE	NAME	SIGN	WEIGHT	
DATE	DATE	NAME	SIGN	610-01-2550-1	
DATE	DATE	NAME	SIGN	USED ON	
DATE	DATE	NAME	SIGN	QTY	
DATE	DATE	NAME	SIGN	10DA	
DATE	DATE	NAME	SIGN	01	

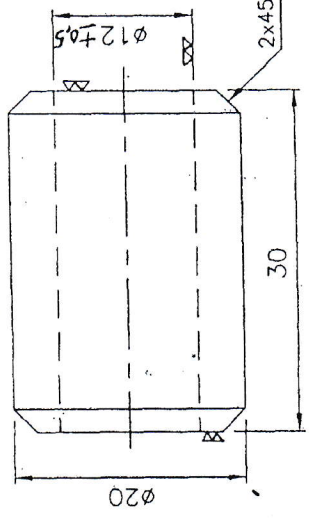
ORDNANCE FACTORY, MEDAK  
 TECHNICAL SERVICES SECTION  
 Ordnance Factory, Medak  
 CERTIFIED CORRECT COPY  
 Issued to: *[Signature]*  
 Date: 23.03.2021  
 IWM/ITSC

ck *[Signature]*

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N (W)



TECHNICAL SERVICES SECTION  
 Vehicle Factory, Jabalpur  
 CERTIFIED CORRECT COPY  
 28-08-2021

100  
 01  
 640-01-2550-1  
 USED ON VEH  
 QTY 08

ck. Arby

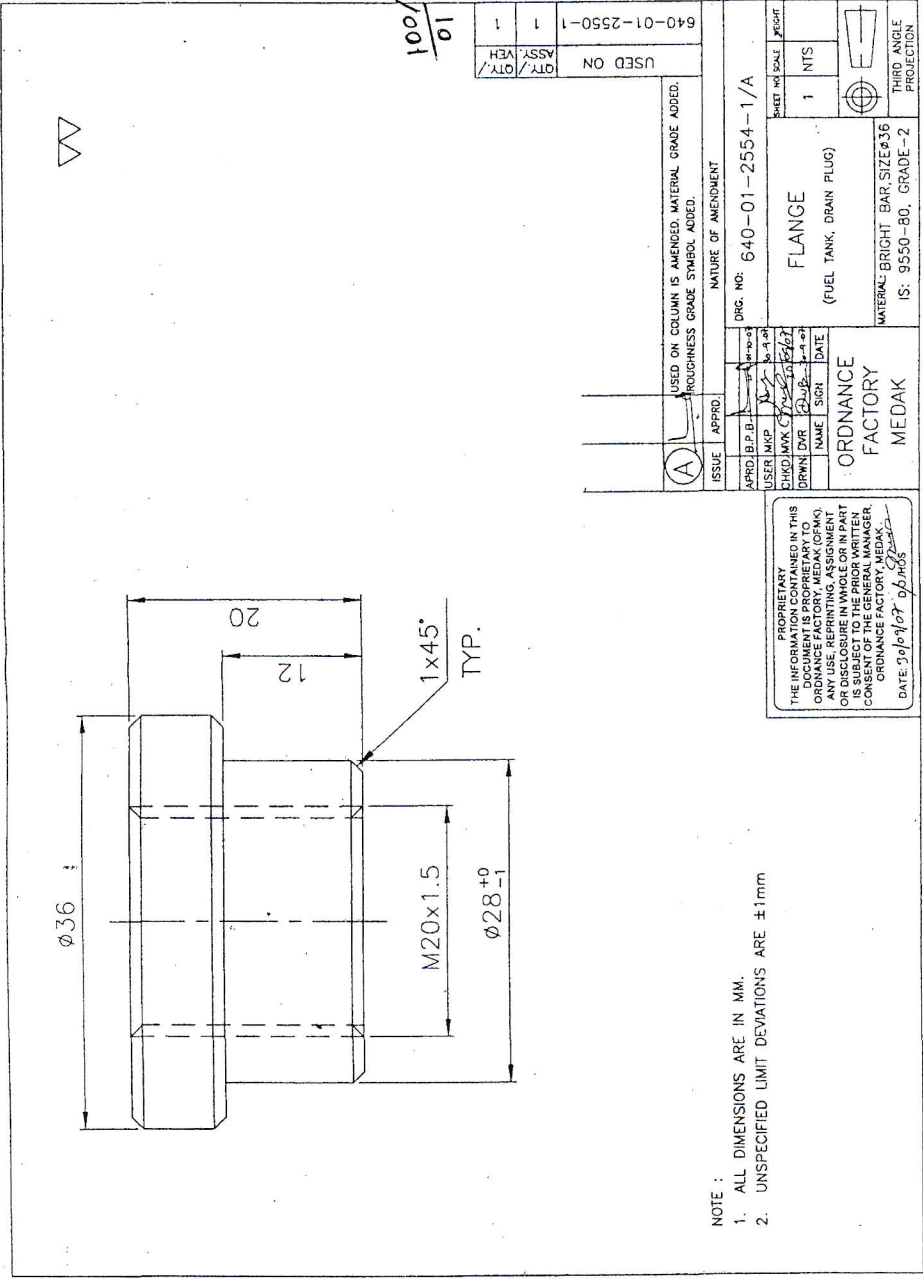
- NOTE :
1. ALL DIMENSIONS ARE IN mm.
  2. UNSPECIFIED LIMIT DEVIATIONS ARE ±1mm.

ISSUE		APPRO.	NATURE OF AMENDMENT	
APRD	26-9-07		DRG. NO: 610-01-2551-1	
USER	27-8-07		BUSH	
CHKD.	27-8-07		MATERIAL	
DRAWN	27-8-07		Ø20-IS:1723.	
NAME	SIGN	DATE	THIRD ANGLE PROJECTION	
ORDNANCE FACTORY MEDAK				

PROPRIETARY  
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 DATE: 27/08/07

01/148

oh



NOTE :  
 1. ALL DIMENSIONS ARE IN MM.  
 2. UNSPECIFIED LIMIT DEVIATIONS ARE  $\pm 1$ mm

THE INFORMATION CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO ORDNANCE FACTORY, MEDAK (OFM). ANY USE, REPRINTING, ASSIGNMENT OR DISSEMINATION OF THIS DOCUMENT IS SUBJECT TO THE PRIOR WRITTEN CONSENT OF THE GENERAL MANAGER, ORDNANCE FACTORY, MEDAK.  
 DATE: 23/08/21

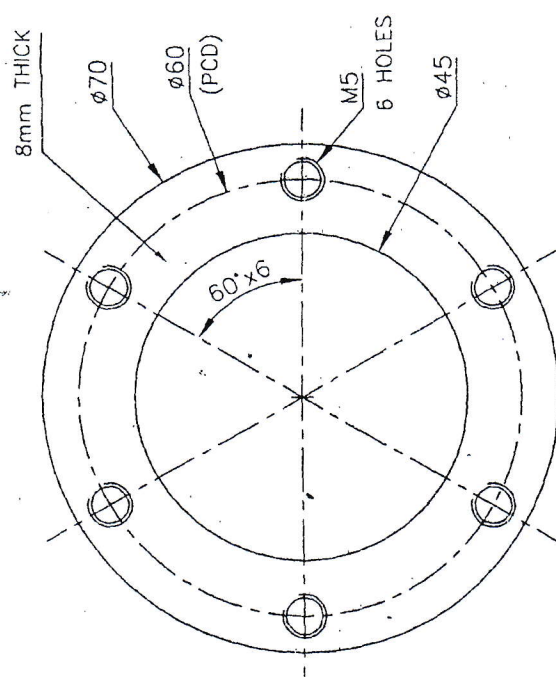
TECHNICAL SERVICES SECTION  
 Vehicle Factory, Jabalpur  
 CERTIFIED CORRECT COPY  
 23.08.21  
 JWM / TCC

Handwritten signature and initials.

21/1/20

39

~ (W)



TECHNICAL SERVICES SECTION  
 Vehicle Factory, Jabalpur  
 CERTIFIED CORRECT COPY  
 7/10/11/11/11

95/01

23.03.202  
 1WMM/TSC

Handwritten signature

NOTE :

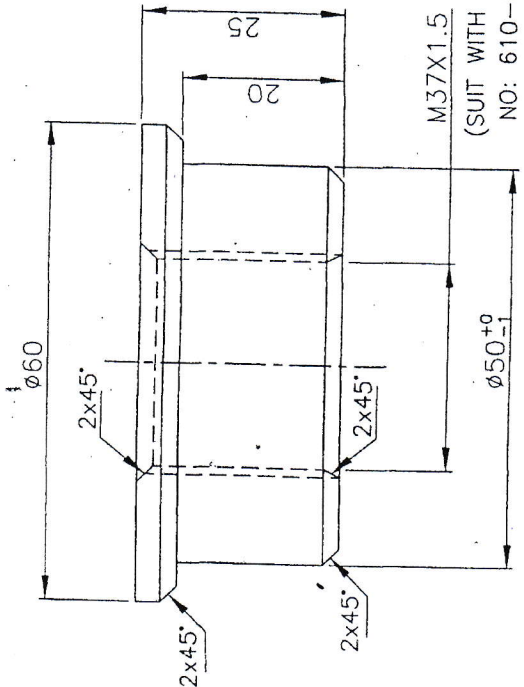
1. ALL DIMENSIONS ARE IN MM.
2. UNSPECIFIED LIMIT DEVIATIONS ARE ±1mm

PROPRIETARY  
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 DATE: 30/07/07  
 D.B.H.G.

USED ON QTY./VEH 1 ASSY. 1 640-01-2550-1		DRG. NO: 610-01-2516-1/A	
USED ON COLUMN IS AMENDED. MATERIAL COLUMN AMENDED. ROUGHNESS GRADE SYMBOL ADDED.		NATURE OF AMENDMENT	
ISSUE	APPRD.	NAME	SIGN
(A)			
APPRO. B.P.B.			
USER INKP			
CHKD. MKK			
DRWN. D.V.R.			
ORDNANCE FACTORY MEDAK		FLANGE (FUEL TANK)	
MATERIAL: M.S. SHEET ST-34 IS:1079		THIRD ANGLE PROJECTION	
SHEET NO. SCALE 1 NTS		WEIGHT	

01/143





(SUIT WITH COMPONENT  
NO: 610-01-2800-1)

TECHNICAL SERVICES SECTION  
Vehicle Factory, Jabalpur  
CERTIFIED CORRECT COPY  
DATE / ON: 23.08.2021

96  
01

- NOTE :
1. ALL DIMENSIONS ARE IN MM.
  2. UNSPECIFIED LIMIT DEVIATIONS ARE  $\pm 1$ mm
  3. THREADED AREA M37X1.5 TO SUIT WITH COMPONENT SUPPLIED BY USER SECTION.

PROPRIETARY  
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DATE: 30/08/21

ISSUE	APPROD.	NATURE OF AMENDMENT	DRG. NO: 610-01-2517-1/C	SHEET NO	SOLE	WEIGHT
				1	NTS	
USED ON QTY./VEH 1 QTY./ASSY 1 640-01-2550-1			FLANGE (SUCTION LINE-FUEL TANK)			
USED ON COLUMN IS AMENDED. ROUGHNESS GRADE SYMBOL ADDED.			MATERIAL: BRIGHT BAR, SIZE 660 IS: 9550-80, GRADE-2			
ORDNANCE FACTORY MEDAK			THIRD ANGLE PROJECTION			

cl of

61/11/14