

PRE-QUALIFICATION CRITERIA FOR PUBLISHING IN ADVANCE VENDOR REGISTRATION  
AVR -11 Ref: MM Lr. No. EFA/DM/OTE/014, Dt: 26.12.2022

Item details

LF No.	621 300 6000
Nomenclature	LH & RH Exhaust Manifold
Drawing Number	SB 418-50-45 & 51-45

Mandatory Requirements


1. The firm should have fabrication facility to manufacture the exhaust manifold as per drawing.
2. The firm Should have reliable source for procuring the raw material as specified in drawings.
3. The firm should have facility for fixtures to bend the pipes and welding as per drawing. Also, machining & grinding facility for manifold flanges.
4. The firm should have Pressure Testing facility for checking the manifolds.
5. The firm should have facility for welding and checking of joining faces.
6. The firm should have heat treatment facility or tie-up with reputed heat treaters who are performing the job in the highest level and maintaining the clear records for traceability of lot.
7. The firm should have In-house inspection facility for the measuring the flatness, roughness and other parameters.
8. The firm should have facility or tie-up with coating industries.
9. Firm should practice modern methods in preservation of raw material, transportation and preservation of finished goods and packing and forwarding of stores to EFA to avoid any damage or rusting of Pipes.



Thangaraju  
JWM/EAS-III



K. Ramesh Kumar  
DO/QC/Assy



R.M.K.Hussain  
DO/EAS-3



Anga Bhaskar  
WM/QAG

Approved / ~~Not Approved~~



GM/OPS