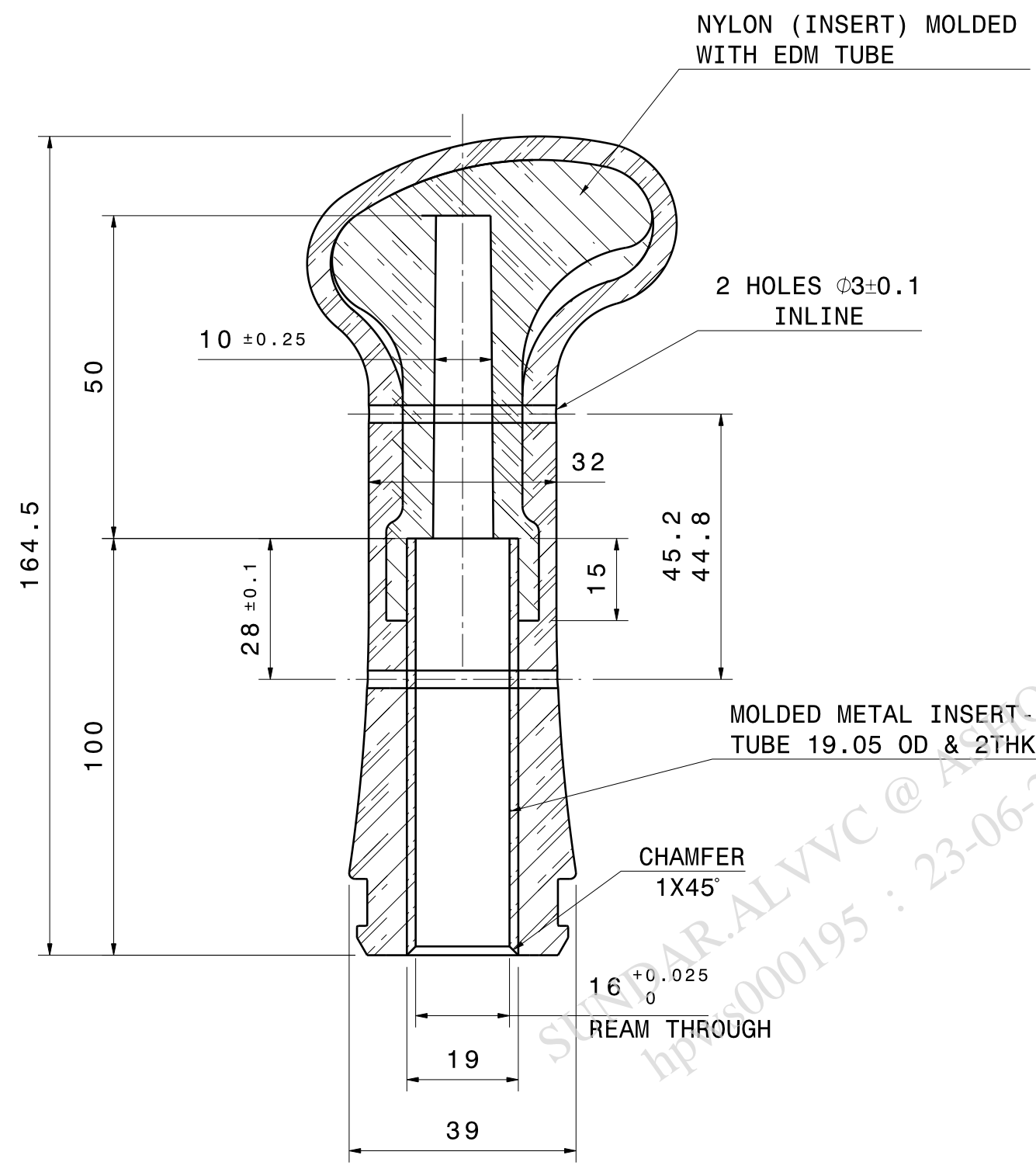


**VFJ**



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**ASHOK LEYLAND LTD.**  
TECHNICAL CENTRE, VELLIVoyalCHAVADI



**NOTE:**  
FOR OTHER DETAILS REFER DRG X4801460

ALTERATIONS	ER-DIN DATE	GRADE	SUFFIX
FOR STAGE III RELEASE KV/KG	07/12/10	—	A.0

AL PLM VAULT  
 REVISION : A.0      DATE : 8/12/2010      STATUS : RELEASE  
 STAGE : III      ER-DIN NO : ER-DIN-0006277      DATE : 8/12/2010  
 ALTERED BY : jnr.alvvc      CHECKED BY : sundar.alvvc  
 MED APPROVAL : venkatesan.c      APPROVED BY : snagarajan.alvvc

DIGITALLY SIGNED . PHYSICAL SIGNATURE NOT REQUIRED

DRAWN/ DATE	CHECKED/ DATE	MED APPROVAL /DATE	APPROVED/ DATE	STDS APP/ DATE
SRR 31/03/09	EAK 31/03/09	XXXX XX.XX.XXXX	SN 31/03/09	XXXX XX.XX.XXXX

MATERIAL REF DRG  
 HEAT TREATMENT -----  
 REMARKS FOR CARGO CABIN

ⓐ -CRITICAL    Ⓢ -SAFETY    Ⓡ -IMPORTANT. THIS DRAWING CONTAINS  SAFETY CHARACTERISTICS

UNLESS OTHERWISE SPECIFIED

**BILL OF MATERIALS**

TOLERANCES	REFER IS:2102 ; MEDIUM FOR MACHINING AND COARSE FOR FABRICATION
SURFACE PROTECTION	FABRICATED COMPONENTS TO BE DEGREASED, DESCALED. APPLY ZINC PHOSPHATE, APPLY EPOXY PRIMER AND APPLY BLACK ENAMEL TO MEET 300 HRS OF SALT SPRAY LIFE WHEN TESTED AS PER ASTM B117 (UNDER PELLICULAR CORROSION <= 2mm. NO BLISTERING IS ALLOWED.) MACHINED SURFACE TO BE APPLIED WITH RUST PREVENTIVE OIL TO IS:1154
METRIC THREADS	METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS:4218 CLASS 6g EXTERNAL OR 5H INTERNAL

APPEARANCE ITEM	ER-DIN	DATE
<input checked="" type="checkbox"/> YES <input checked="" type="checkbox"/> NO	XXXXXX	XX.XX.XXXX
FINISHED WEIGHT (APPROX):	XXX.XXXKgs	REF PT NO: -----
SHARP EDGES TO BE REMOVED	SUPERSEDES: _____	S/A PT NO: -----
DIMENSIONS ARE IN MM DO NOT SCALE DRAWING	SCALE: NTS	SPEC NO: -----

DESCRIPTION	KNOB - SHIFT LEVER
PART NO.	<b>F B 2 0 0 1 6 8 A.0</b>
SHEET NO:	.....1..... OF... 1.....
	<b>A3</b>

