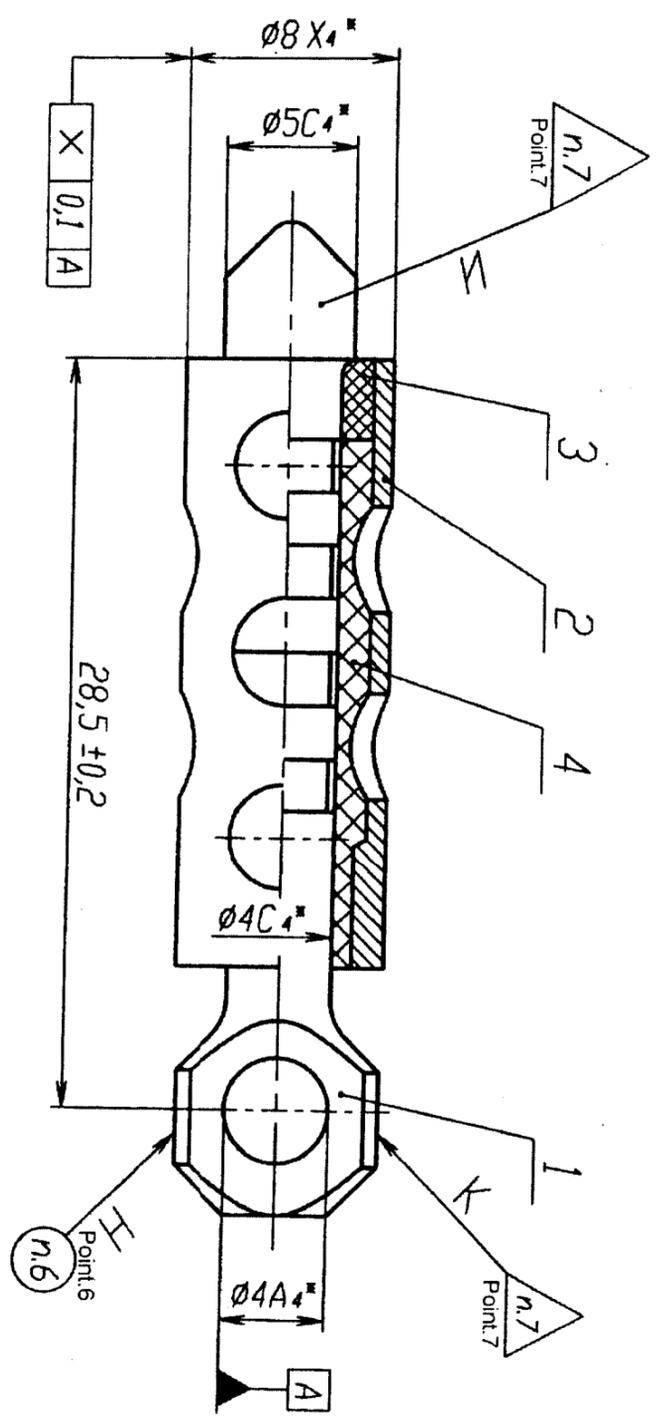




9-A-621.05.030 SB



1. \* Reference dimensions.
2. Location of holes comp. pos.2 with respect to comp. pos.1 is arbitrary.
3. Resistance of insulation between comp. pos.1 and 2 is not less than 20 MΩ.
4. After cleaning fins, damage of coating as per test specimen is permissible; further coat with adhesive BF-4 GOST
5. Mark batch No. of simultaneously pressed assembly units on batch tag.
6. Mark with electric marker in PO-3 GOST 2930-62.
7. Stamp with electric marker.

Orig. inv. no.	Sign and Date	Alternate Inv. No.	Duplicate Inv. No.	Sign and Date

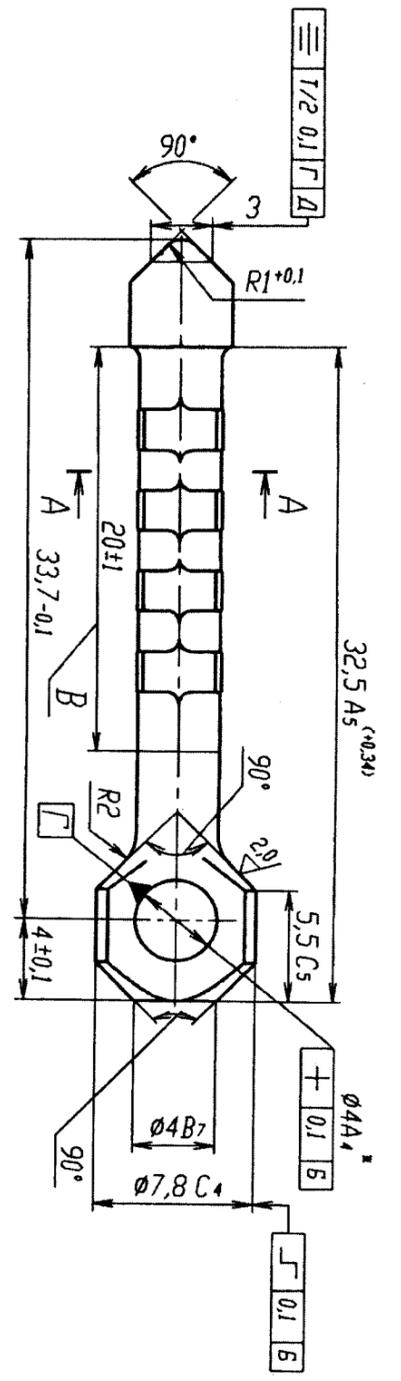
Reference No.	First use

Amend.	Sheet	Doc.No.	Sign	Date

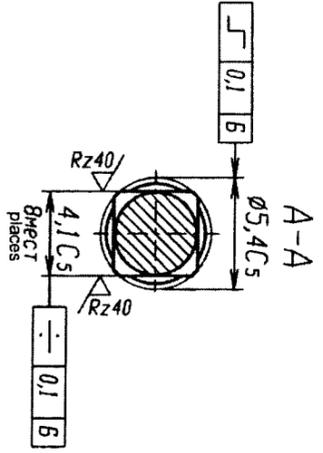
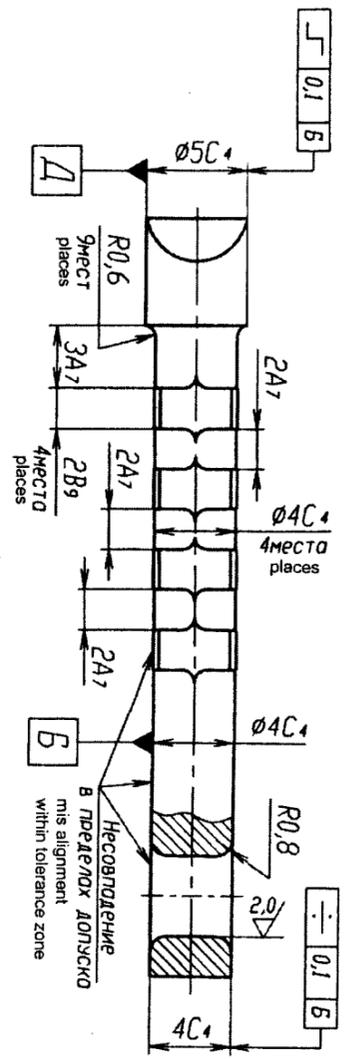
9-A-621.05.030 SB		
Lead contact Assembly drawing		
Type	Weight	Scale
O <sub>2</sub>	0.01	5:1
Sheet	Sheets 1	

Orig. inv. no.	Sign and Date	Alternate Inv. No.	Duplicate Inv. No.	Sign and Date	Reference No.	First use
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9-A-621.05.008



Rz20  
(V)

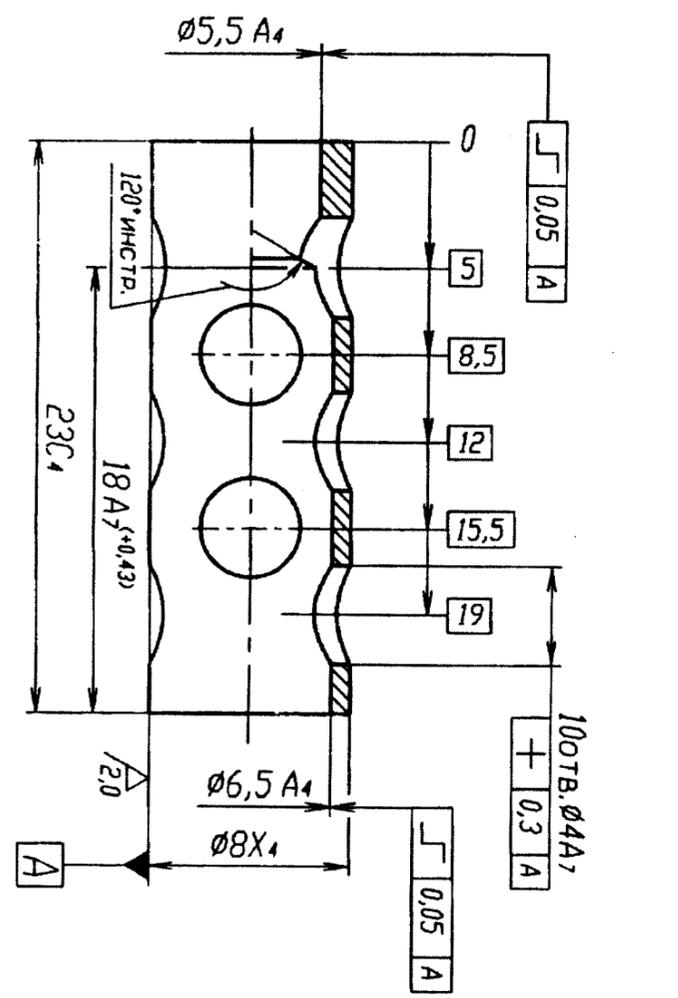


1. HRCe 43.5..51.5. Check hardness on 3-5% of the batch but not less than 3 nos.
2. Blunt edges R-0.6 mm. Edges are permissible on section B; do not blunt.
3. \* Dimension after coating.
4. Coating: Kh9 hard; F = 0.1 dm<sup>2</sup>.
5. Absence of chrome plating at places of contact on section B is permissible; further coating Chem. phos. Cr.
6. Stamp K, N on batch tag.
7. Center holes not permissible.

9-A-621.05.008				Type	Weight	Scale
Lead contact				O <sub>2</sub>	0.0045	5:1
Steel 35KhN2MFA-Sh OST 3-98-80				Sheet	Sheets 1	
Amend.	Sheet	Doc No.	Sign	Date		
Developed by						
Checked by						
Head of Q.C.D						
Approved by						

9-A-621.05.014

Reference No.	First use
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RZ40/

1. HRC: 43.5; 51.5; Check hardness on specimen.
2. Inner angles R~0.4 mm.
3. Blunt edges R~0.6 mm.
4. Coating: Chem. phos. accel. Cr/ adhesive BF-4 GOST 12172-74 with Nigrozene grade A GOST 9307-78, single coat.
5. Stamp K, N on batch tag.

Amend.	Sheet	Doc.No.	Sign	Date
Developed by				
Checked by				
Head of Q.C.D				
Approved by				

9-A-621.05.014			
Shell		Type	Weight
Steel 30KhN2MFA GOST 4543-71		O <sub>2</sub>	0.0025
		Sheet	Sheets 1
			Scale 5:1

