PROVISIONAL

MATERIAL :- BS:970-EN9-1955 CONDITION HRD. & TEMPD. TO BRIN. HRD. NO. 201 TO 255.

TREATMENT :- "X" TO BE FLAME HARDENED TO A DPN 450MIN.

FINISH:- POLISHED & PHOSPHATING TO SPECN WPN/GEN/3 CLASS II

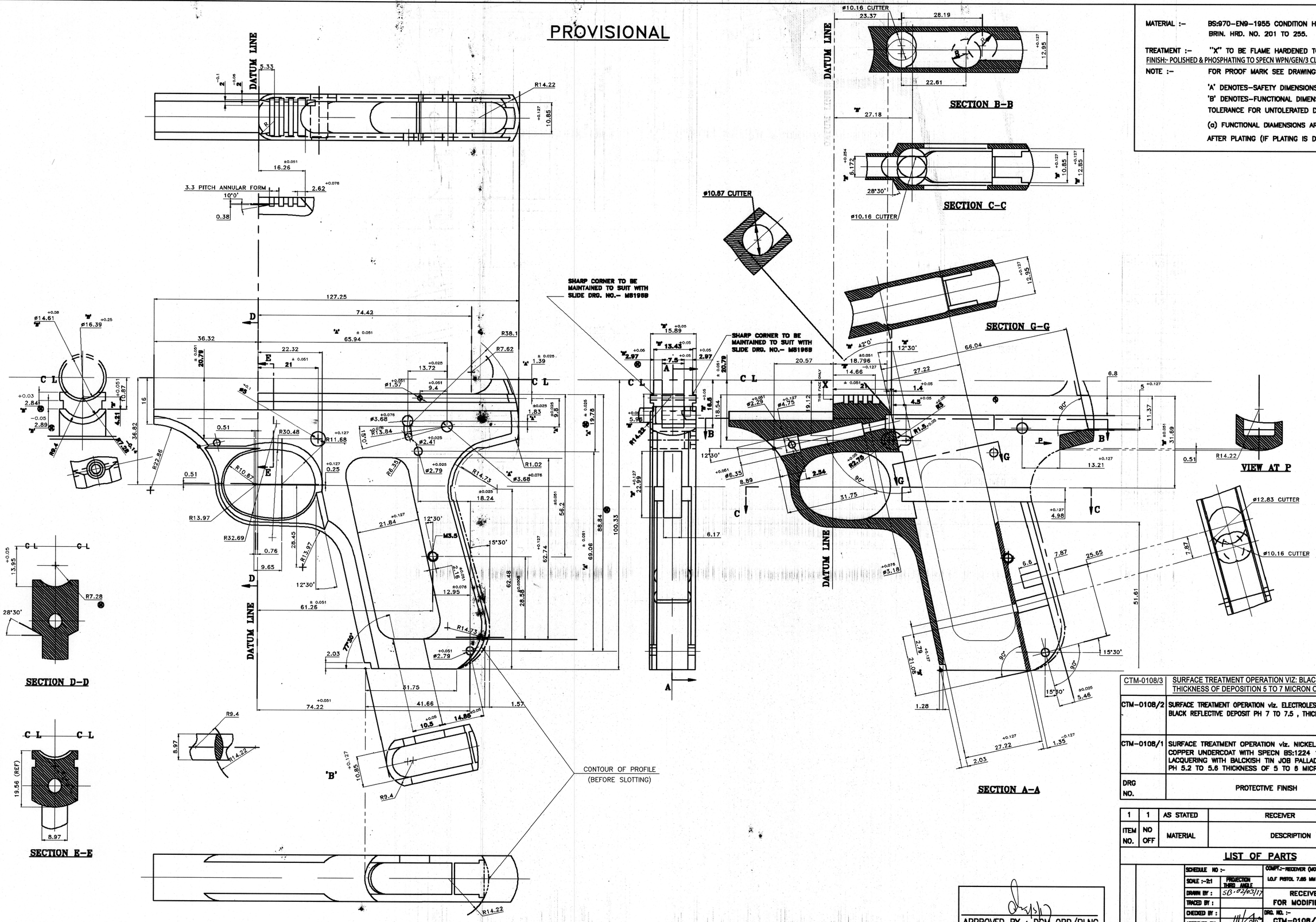
NOTE :- FOR PROOF MARK SEE DRAWING NO PB-47

'A' DENOTES-SAFETY DIMENSIONS.

'B' DENOTES-FUNCTIONAL DIMENSIONS.

TOLERANCE FOR UNTOLERATED DIMENSIONS =±0.005

(a) FUNCTIONAL DIAMENSIONS ARE TO BE READ AFTER PLATING (IF PLATING IS DONE).



CTM-0108/3	SURFACE TREATMENT OPERATION VIZ: BLACK CHROMIUM PLATING THICKNESS OF DEPOSITION 5 TO 7 MICRON ON COMP.
CTM-0108/2	SURFACE TREATMENT OPERATION viz. ELECTROLESS NICKEL PLATING WITH BLACK REFLECTIVE DEPOSIT PH 7 TO 7.5 , THICKNESS 8 TO 12 MICRON
CTM-0108/1	SURFACE TREATMENT OPERATION viz. NICKEL PLATING WITH COPPER UNDERCOAT WITH SPECN BS:1224 1970 FOLLOWED BY LACQUERING WITH BALCKISH TIN JOB PALLADIUM BLACK NICKEL PH 5.2 TO 5.6 THICKNESS OF 5 TO 8 MICRON
DRG NO.	PROTECTIVE FINISH

ITEM NO.	NO OFF	MATERIAL	DESCRIPTION
1	1	AS STATED	RECEIVER

LIST OF PARTS

SCHEDULE NO :-		COMPT:- RECEIVER (MODIFIED) L.O.F PISTOL 7.85 MM (0.32")	STORE DRG NO.
SCALE :-2:1	PROJECTION THIRD ANGLE		
DRAWN BY :	SB 02/03/17	RECEIVER FOR MODIFIED 0.32" PISTOL	
TRACED BY :			
CHECKED BY :		DRG. NO. :- CTM-0108/1 TO CTM-0108/6	
APPROVED BY :			
CONCURRED BY		M/C :	NO. OF SHTS:-1
SIGN.	DATE : 02/03/17	G. & S. FY. COSSIPORE.	SHT. NO. :-1

DT.&SIG. DESCRIPTION AMENDMENTS

APPROVED BY : DGM ORD/PLNG

REF- DGM/ PLNG & MKTNG LETTER NO- - 107/PISTOL DEVELOPMENT/DGM/16-17, DT- 07/03/2017