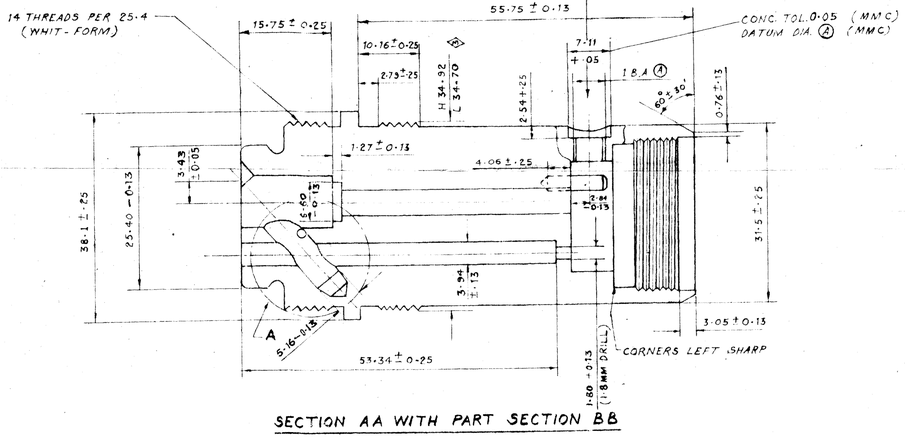
PART No IQX 238

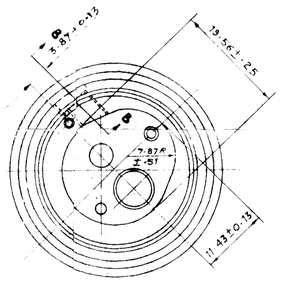
DRG. CONVENTIONS CONFORM TO IS : 696
DIMNS ARE IN mm

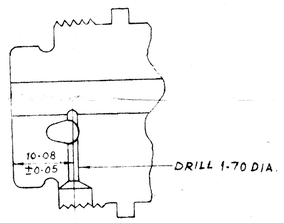
DC/ 28615-A

PART SECTION BB



SECTION AA WITH PART SECTION BB





PART SECTION EE

NOTES :-

a) TOLERANCE ON UNTOLERANCED DIMENSIONS
FOR ONE DECIMAL PLACE ± 1·3
FOR TWO OR MORE DECIMAL PLACES ± 0·13

b) TOLERANCE ON UNTOLERANCED ANGLES
GIVEN IN DEGREES ± 30' & GIVEN IN DEGREES AND MINUTE ± 5'

THE PROVISION OF SHUTTER GAUGING HOLE IS OPTIONAL
TO BE PASSIVATED TO SPECN L 10205 (LATEST ISSUE.)

ALL BURRS & SHARP EDGES TO BE REMOVED
A RADIUS OR CHAMFER OF ·51 (MAX) IS PERMITTED IN THE CORNERS
OF BLIND HOLES, RECESSES & STEPS EXCEPT WHERE STATED

DIMENSIONS MARKED THUS (2) TO BE TRUNKATED UP TO 0·051

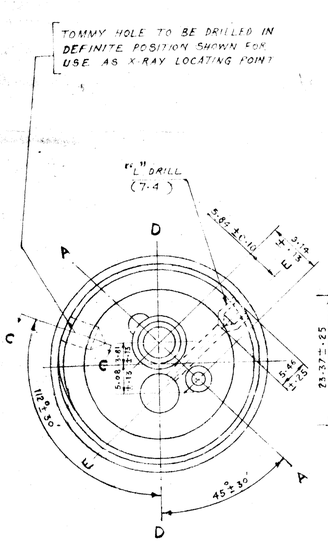
DIMENSIONS MARKED THUS (3) TO BE TRUNKATED UP TO 0·076

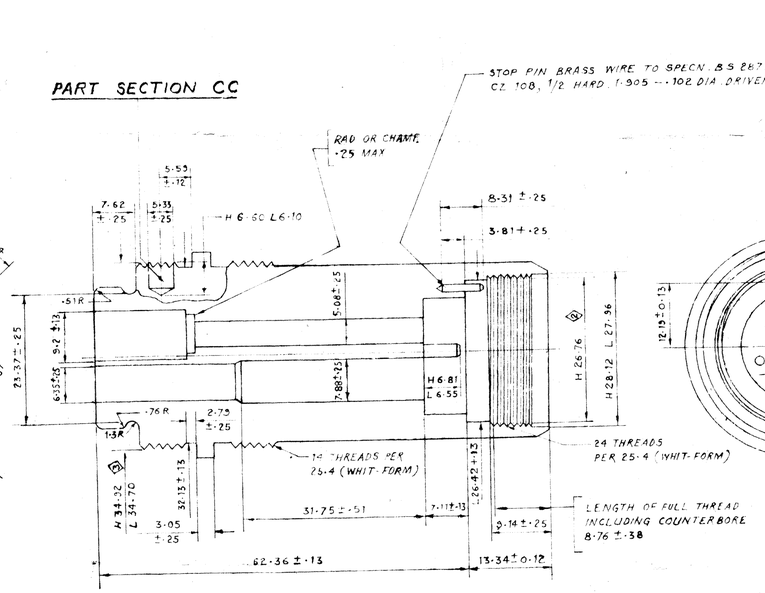
MATERIAL :-

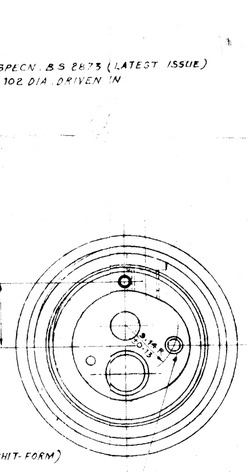
BRASS B.S. 2872 - CZ 122 OR BS 2874 - CZ 121 Pb3
IN 'M' CONDITION. (LATEST ISSUE)

TOMMY HOLE TO BE DRILLED IN DEFINITE POSITION SHOWN FOR USE AS X-RAY LOCATING POINT

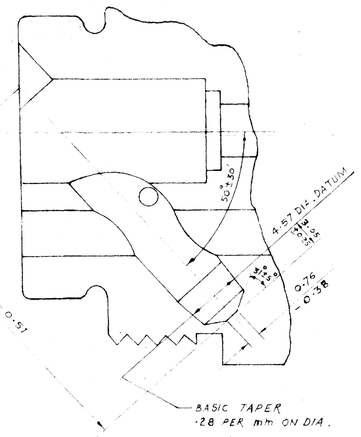
PART SECTION CC







SECTION DD WITH PART SECTION CC



ENLARGED VIEW AT 'A'

R NO	DATE	AUTHORITY	REVISION	ZONE	AHSP
	19-10-95		SCANNED WITHOUT CHANGE		
	30-12-92	D.C 35434-A	DIMNS. AMENDED IN TO 2 DECIMAL POINTS AND ASSY. DRG. REF. ADDED		
	28 3 90	D C 34831-A	MATL Pb 3 WAS 3 PB & LATEST ISSUE ADDED		
	12.8.87	D.C.T. 34196-A	SECTION DD WITH PART SECTION CC STOP PIN LENGTH AMENDED		
	20.6.85	D.C. 33768-A	DRILL 1·70 DIA WAS N°51 DRILL (1·71 DIA)		
	6-8-84		RETRACED WITHOUT CHANGE		
			PREVIOUS D/C'S (1) VEE 25615 A, 25916 A, 26264 A, 27436 A, 28101 A, 23353 A, 30273 A, 30508 A, 30693 A, 30377 A, 30928 A, 27345 A, 31567 A, 32846 A, 33058 A, 33577 A & 33801 A		

DRG SEALED - 30-5-60

DRN F J O | CHD | C D'MAN | o/c D O | APPD | FOR C I (A)

TCD RDT | COMP

SCALE :- 2/1
EST MASS :-
GAUGE SCHD :-
DATE :- 18-3-60

MATL :- AS ABOVE
PROTECTIVE FINISH --

ASSY DRG :- IQX35GE, IQX41GE

DESIGNER'S REF I.A.F.D. 130
PART NO IQX 239
DS.CAT NO

AHSP :- C.I.(A) KIRKEE

BODY

FN3(7/85)